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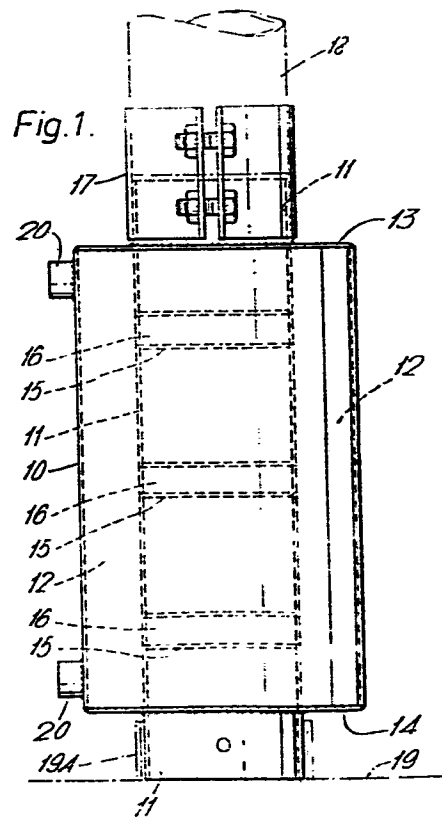
(54)

Water heater.

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To be interposed in a flue, a water heater comprising inner and outer peripherally-interspaced tubular members (11, 10). The inner members (11) projects at both ends beyond the outer member (10) and is dimensioned for fitment between and integration with spaced and mutually-adjacent ends of axially-aligned flue sections (18, 19A). Walls (13, 14) bridge directly between the ends of the outer member (10) and the periphery of the inner member (11) and sealed to both thus to define a peripherally-continuous watertight chamber (12) between the two members (10, 11). Three parallelly spaced watertight tubes extend between openings in the inner member (11) and fitted therein in sealed relation with the peripheries thereof whereby the tubes participate in water circulation with the chamber. Nozzles (20) adjacent to opposite ends of the outer member (10) provide for integration of the chamber and tubes into a water circulation system.

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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
X,Y	DE-A-2 817 451 (SEMPF) * Page 3 *	1-4	F 24 B 9/00 F 24 H 1/28
X,Y	DE-A-2 530 219 (TONK) * Page 1 *	1-4	
X,Y	DE-A-2 814 155 (MTH APPARATEBAU) * Complete document *	1-4	
Y	FR-A-1 030 012 (STE METALLURGIQUE HERAUD) * Figure 1, reference 9 *	2	
Y	CH-A- 87 511 (KOZLOWSKI) * Figure 1, letter d *	3	
Y	DE-A-2 940 718 (ROTTMANN) * Page 4, paragraph 2 *	3	
Y	FR-A- 871 265 (LEROUX) * Page 1, lines 48-53 *	4	
A	FR-A-1 105 077 (LOPEZ)		
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 22-09-1983	Examiner PIEPER C
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			