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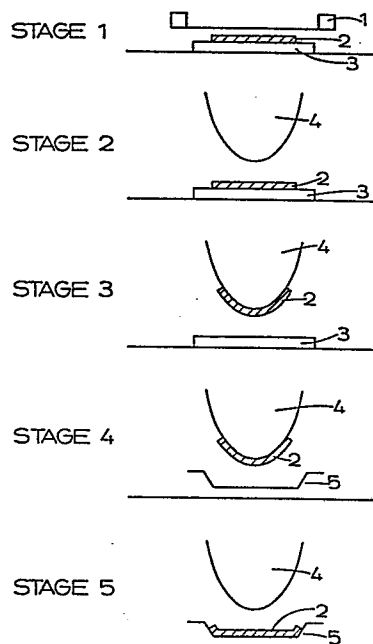
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54 **Off-set printing.**

57 An ink design (2) is silk screened onto an intermediate surface (3) and is then transferred to an article (5) by a deformable pad (4). In order to provide a large difference in the ink affinities of the intermediate surface and pad these are made of silicone rubbers in which different catalysts are used in the curing of the rubbers. Dibutyltindilaurate as catalyst provides an intermediate surface of low ink affinity which can enable 100% transfer of ink from the intermediate surface to the pad when a stannous octoate catalysed, condensation cured rubber, or a suitable addition cured rubber, is used for the pad. The screen is heated to a greater temperature than that of the intermediate surface.





European Patent  
Office

# EUROPEAN SEARCH REPORT

0092988  
Application Number

EP 83 30 2297

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
A	US-A-3 554 836 (G.A. STEINDORF) * Column 5, line 57; column 6, line 40 *	1	B 41 M 1/40 B 41 N 9/00 B 41 N 9/02
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A	GB-A-1 317 060 (W. PHILIPP) * Column 6, lines 15-28 *	1	
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			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
			B 41 M 1/40 B 41 N 9/00 B 41 N 9/02
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-01-1985	Examiner RASSCHAERT A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	