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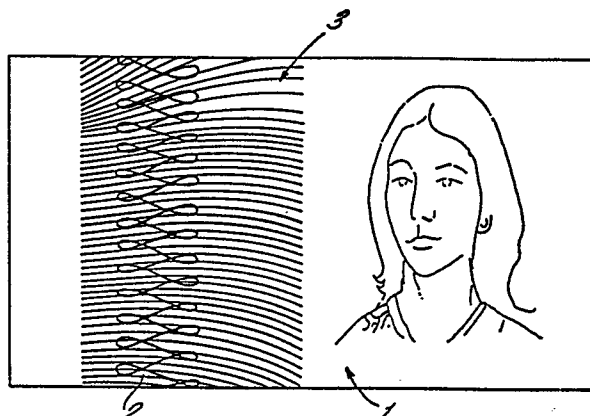
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⑤④ **Sheet element having a reflective anti-counterfeiting device and manufacture thereof.**

⑤⑦ The method provides in particular a method for the
manufacture of a security document such as a banknote.

The method comprises the steps of applying a con-
tinuous band (2) of a foil material in the form of a repetitive
pattern to a portion of the surface of the sheet element (1)
and overprinting at least a part of the foil material with a
security tint (3).

The present invention envisages the use of hot foil
stamping or a similar method such as a transfer process to
apply a metallic foil or similarly reflective film on to a sur-
face of the material to be used for printing a security docu-
ment.





DOCUMENTS CONSIDERED TO BE RELEVANT															
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)												
A	US-A-4 066 280 (A. LACAPRIA) * Column 1, line 46 - column 2, line 55 *	1	B 44 F 1/12 B 42 D 15/02 B 41 M 3/14												
A	--- US-A-4 146 664 (CH. K. BECK) * Column 9, claims 1,5,6 *	1													
A	--- US-A-4 175 776 (C.J. RANAURO) * Column 5, claim 1 *	1													
A	--- GB-A-2 015 429 (TOPPAN PRINTING) * Column 5, lines 38-83 *	1													
A,P	--- US-A-4 352 706 (L.H. MILLER) * Column 3, lines 18-41 * -----	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 3) B 44 F B 42 D B 41 M												
The present search report has been drawn up for all claims															
Place of search THE HAGUE		Date of completion of the search 26-03-1985	Examiner FRIDEN N.												
<table border="0"><tr><td>CATEGORY OF CITED DOCUMENTS</td><td>T : theory or principle underlying the invention</td></tr><tr><td>X : particularly relevant if taken alone</td><td>E : earlier patent document, but published on, or after the filing date</td></tr><tr><td>Y : particularly relevant if combined with another document of the same category</td><td>D : document cited in the application</td></tr><tr><td>A : technological background</td><td>L : document cited for other reasons</td></tr><tr><td>O : non-written disclosure</td><td>& : member of the same patent family, corresponding document</td></tr><tr><td>P : intermediate document</td><td></td></tr></table>				CATEGORY OF CITED DOCUMENTS	T : theory or principle underlying the invention	X : particularly relevant if taken alone	E : earlier patent document, but published on, or after the filing date	Y : particularly relevant if combined with another document of the same category	D : document cited in the application	A : technological background	L : document cited for other reasons	O : non-written disclosure	& : member of the same patent family, corresponding document	P : intermediate document	
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