(1) Publication number:

0 093 480 A3

(12)

EUROPEAN PATENT APPLICATION

21) Application number: 83300134.0

(f) Int. Cl.3: **B 65 B 11/52**, B 65 B 31/02

2 Date of filing: 11.01.83

30 Priority: 30.04.82 IT 2103082

71 Applicant: W.R. GRACE & CO., Grace Plaza 1114 Avenue of the Americas, New York New York 10036 (US)

43 Date of publication of application: 09.11.83 Bulletin 83/45

Inventor: Bortolani, Ermanno, Via C. Correnti 16, Legnano Milano (IT)

Designated Contracting States: BE CH DE FR GB LI NL

Inventor: Brembilla, Sandro, Via Matteotti 25/D, Arese Milano (iT) Inventor: Vassarotti, Enzo, 1180 Bugneaux Sur Rolle

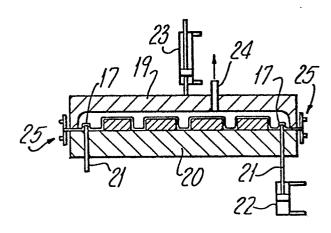
(CH)

Bate of deferred publication of search report: 19.12.84 Bulletin 84/51

A Representative: Barlow, Roy James et al, J.A.KEMP & CO. 14, South Square Gray's Inn, London WC1R 5EU (GB)

(54) Improvements in or relating to vacuum packaging.

The invention provides a method of vacuum packing by defining a "dummy product" (17), or a recess alongside a product article (14) on a support sheet (10) to form a cover sheet "collector" formation so that any "webbing" (18) is to the side of that "collector" formation (17) which faces away from the adjacent product article (14). That "collector" formation (17) can subsequently be trimmed to leave a webbing-free pack. Cutting down webbing reduces the risk of leakage of the pack. Preferably "collector" formation is a projection (17) the height of which is adjusted in response to the height of a product article (14) so that the extent of such webbing (18) is at a minimum.



A3



EUROPEAN SEARCH REPORT

0 0 SporickforBumber

EP 83 30 0134

	DOCUMENTS CONS	SIDERED TO BE RELEVA	NT	
Category		th indication, where appropriate, vant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Ci. 3)
A	US-A-3 204 384 * the entire doc	(DALLAS) cument *	1,7	B 65 B 11/52 B 65 B 31/02
:				
				TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
				B 65 B
				B 65 D
				·
	: :			
	The present search report has t	•		
Place of search THE HAGUE Date of completion 04-09-			CLAE	Examiner YS H.C.M.
X: pa Y: pa do A: ter	CATEGORY OF CITED DOCI rticularly relevant if taken alone rticularly relevant if combined w cument of the same category chnological background n-written disclosure	JMENTS T : theory E : earlier after th rith another D : docum L : docum		rlying the invention , but published on, or oplication r reasons
O: no P: int	n-written disclosure ermediate document	&: membe docum	er of the same pat ent	ent family, corresponding