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54 Utilization of an extruded tubular section for manufacturing metal rims for vehicle wheels and products so obtained.

57 Shaped metal rims for vehicle wheels, particularly tire rims of aluminium alloy for wheels of motor vehicles, obtained by rolling an extruded tubular section.

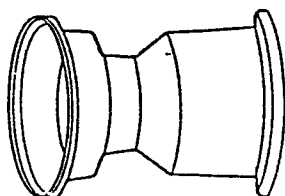


Fig.4



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
X	NL-A-7 806 715 (REYNOLDS ALUMINIUM) * Whole document *	1-5	B 21 D 53/30
X	FR-A-2 407 033 (HONDA GIKEN KOGIO) * Page 6, lines 22-30; pages 14,15; figures *	1-5	
X	GB-A-2 072 560 (TAKUO KUSANO) * Page 1, lines 43-51; page 5, lines 60-65; page 6; figures *	1-5	
X	DE-C- 874 132 (BIRGEL) * Page 2, lines 47-55; page 2, lines 95-122; figures *	1-5	
E	GB-A-2 115 320 (TEKSID SpA) * Whole document *	1-5	
			TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
			B 21 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17-09-1984	Examiner PEETERS L.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			