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⑦① Applicant: **Pulp and Paper Research Institute of Canada**  
**570 St. John's Boulevard Pointe Claire**  
**Quebec H9R 3J9(CA)**

⑦② Inventor: **Barbe, Michel**  
**41 Place de Bohème**  
**Candiac Quebec J5R 3N2(CA)**

⑦② Inventor: **Seth, Rajinder S.**  
**166 Westcliffe Ave**  
**Pointe Claire Quebec H9R 1M9(CA)**

⑦② Inventor: **Page, Derek H.**  
**94 St. John's Blvd**  
**Pointe Claire Quebec H9S 4Z1(CA)**

⑦④ Representative: **Wisher, Michael Frederick et al,**  
**Urquhart-Dykes & Lord Archdeaconry House Grave**  
**Walk**  
**Peterborough, Cambs. PE1 1YU(GB)**

⑤④ **Process for improving and retaining pulp properties.**

⑤⑦ A method is provided for treating pulp fibres, that have already been curled which method comprises: subjecting the pulp to a heat treatment while the pulp is at a high consistency, thereby to render the curl permanent to subsequent mechanical action. This permanent curl has advantages for papermachine runnability and for increasing the toughness of the finished product.

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### 3. BACKGROUND OF THE INVENTION

#### (i) Field of the Invention

This invention relates to a process for treating lignocellulosic pulp fibres of either softwoods or hardwoods to provide pulps of improved properties. In particular this invention is directed to the treatment  
5 of mechanical pulps and high-yield chemical pulps to improve and retain the properties of such pulps.

#### (ii) Description of the Prior Art

Newsprint traditionally has been manufactured from a furnish consisting of a mixture of a mechanical pulp  
10 and a chemical pulp. Mechanical pulp is used because it imparts certain desired properties to the furnish: namely, its high light scattering coefficient contributes to paper opacity and allows the use of a thinner sheet; its high oil absorbency improves ink acceptance  
15 during printing.

Chemical pulps are used because they impart properties to the furnish which improve its runnability. Runnability refers to properties which allow the wet web to be transported at high speed through the  
20 forming, pressing and drying sections of a paper-machine and allows the dried paper sheet to be reeled and printed in an acceptable manner. Runnability contributes to papermachine and pressroom efficiency.

It is believed that improved runnability in chemical pulp is due to high wet-web strength and drainage  
25 rate. Wet and dry stretch are important because they are believed to contribute to preventing concentrations of stress around paper defects, thereby minimizing

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breaks. High drainage rates lower the water content and are believed to yield a less fragile web.

Mechanical pulps including stone groundwood (SG) and pressurized stone groundwood (PSG) can be made to provide wet stretch but only at the expense of poor drainage. Higher quality mechanical pulps are obtained by manufacture in open discharge refiners, to produce refiner mechanical pulp (RMP) and in pressurized thermomechanical pulp (TMP). Still further upgraded mechanical pulps were provided by chemical pretreatment of the wood chips prior to refining to provide chemi-mechanical pulp (CMP or CTMP).

U.S. Patent 3,446,699 issued May 27, 1965 to Asplund et al. provided a method for producing mechanical and chemimechanical or semichemical pulps from lignocellulose-containing material, in order to provide what was alleged to be improved quality of the fibres with improved defibration.

U.S. Patent 3,558,428 issued Jan. 26, 1971 to Asplund et al. provided a method for manufacturing chemimechanical pulps involving heating and defibrating the same in an atmosphere of vapour at elevated temperatures and under corresponding pressure of the impregnated chips to provide a more rapid and effective impregnation.

U.S. Patent 4,116,758 issued Sept. 26, 1978 to M.J. Ford provided a process for producing high-yield chemimechanical pulps from woody lignocellulose material by treatment with an aqueous solution of a mixture of sulfite and bisulfite, to provide a pulp which can

be readily defibered by customary mechanical means to provide a pulp having excellent strength characteristics.

Today's papermaker is faced with the problems of decreasing forest resources, an increasing demand for paper products and stringent environmental laws. Low-yield chemical pulps, e.g. sulphite and kraft pulps, contribute highly to such problems.

The fibres of low-yield chemical pulps are known for their desirable dry- and wet-web strength properties. Observations of low-yield chemical fibres in a formed paper sheet indicate that these tend to have a kink and curl which is said to contribute, in an advantageous way, to the papermachine runnability and to certain physical properties. Mechanical pulps lack the desirable strength properties to replace, in whole or in part, low-yield chemical pulps, e.g. kraft or sulphite pulps, in linerboard, newsprint, tissue, printing grades and coated-base grade of paper. Consequently, it has been an aim of the art to improve the physical properties of mechanical and high-yield chemical pulps, so that such improved pulps would be used to replace low-yield chemical pulps.

A number of mechanical devices have been built to produce curled chemical and mechanical fibres in order to improve certain physical properties. Two such mechanical fibre-curling devices are disclosed in H.S. Hill, U.S. Pat. 2,516,384 and E.F. Erikson U.S. Pat. 3,054,532.

H.S. Hill et al. in Tappi, Vol. 33, No. 1, pp.

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36-44, 1950, described a "Curlator" designed to produce curled fibres. The process consisted of rolling fibres into bundles at a consistency of around 15%-35%, followed by dispersion. Advantages claimed were higher  
5 wet-web stretch, improved drainage, and higher tear strength and stretch of the finished product. These advantages were at the expense of certain other properties, notably tensile strength.

W.B. West in Tappi, Vol. 47, No. 6, pp. 313-317,  
10 1964, describes high consistency disc refining to produce the same action.

D.H. Page in Pulp Paper Mag. Canada, Vol. 67, No. 1, pp. T2-12, 1966, showed that the curl introduced was both at a gross level and at a fine level which he  
15 called "microcompressions". Both types of curl were advantageous.

J.H. De Grâce and D.H. Page in Tappi, Vol. 59, No. 7, pp. 98-101, 1976, showed that curl could be produced adventitiously during bleaching of pulps, by the  
20 mechanical action of pumps and stirrers at high consistency.

R.P. Kibblewhite and D. Brookes in Appita, Vol. 28, No. 4, pp. 227-231, 1975, claimed that this adventitious curl could have advantages for practical run-  
25 nability of papermachines.

High-consistency mechanical defibration of wood chips is known to produce curled, kinked and twisted fibres. Kinked fibres are known to be particularly effective in developing extensibility in wet webs if  
30 the kinks are set in position so that they survive the

action of pumps and agitators at low consistency and retain their kinked and curled state in the formed sheet. This ensures enhancement of the wet-web stretch and certain other physical properties.

5       A number of chemical treatment methods have been reported to enhance and retain fibre curl in a refined pulp. In one, Canadian Patent No. 1,102,969 issued June 16, 1981 to A.J. Kerr et al., improvement in tearing strength of the pulp is alleged by the treatment of  
10 delignified lignocellulosic or cellulose pulp derived from a chemical, semichemical or chemimechanical pulping process at a pressure of at least one atmosphere, with sufficient gaseous ammonia to be taken up by moist pulp in an amount greater than 3% by weight to weight  
15 of oven dried pulp.

      In another, Canadian Patent No. 1,071,805 issued Feb. 19, 1980 to A.J. Barnet et al., a method of treatment of mechanical wood pulp is provided by cooking the pulp with aqueous sodium sulphite solution containing  
20 sufficient alkali to maintain a pH greater than about 3 during the cooking. The cooking was effected at an elevated temperature for a time sufficient to cause reaction with the pulp and to increase the drainage and wet stretch thereof, but for a time insufficient to  
25 cause substantial dissolution of liquor from the pulp, and insufficient to result in a pulp yield below about 90%. A minimum concentration of sodium sulphite was 1% since, below 1% sodium sulphite improvements were said to be too small to justify the expense of treatment.

4. DETAILED DESCRIPTION OF THE INVENTION

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During the process of papermaking, most of the curl in both high-consistency refined mechanical and high-yield sulphite pulp is lost in the subsequent 5 steps of handling at low consistency and high temperatures. This is also taught in the article by H.W.H. Jones in Pulp Paper Mag. Canada, Vol. 67, No. 6, pp. T283-291, 1966. Jones showed that when mechanical pulp fibres which are curled during high consistency refining 10 ing are subjected to mild mechanical action in dilute suspension at a temperature of around 70°C the curl tends to be removed. The increased tensile and burst strengths produced by removal of curl was seen as advantageous. Thus, curl in such pulps is normally 15 removed in papermachine operation, since during practical papermaking, pulps are always subjected to mild mechanical action in dilute suspension at temperatures of the order of 70°C.

High-yield and ultra high-yield sulphite pulps are 20 used as reinforcing pulps for manufacture of newsprint and other groundwood-containing papers. Although they may be subjected to high-consistency refining, their fibres are in practice substantially straight because the curl introduced in high-consistency refining is 25 lost in subsequent handling.

Thus, we have identified requirements for  
a process for imparting and rendering permanent, the physical properties of such mechanical and high-yield chemical pulps in order to improve 30 their papermachine runnability and pressroom effici-

ency, and an object of this invention is to provide **9096460**  
improvements in one or more of these respects. There is  
also described <sup>below</sup> an example of a non-chemical method of treating higher-  
yield pulps to improve and retain certain physical  
5 properties so that the pulp can be used to replace in  
whole or in part, the low-yield chemical pulps.

Another example, described below, of a method of the  
invention, <sup>is</sup> to render permanent, by non-chemical means,  
the curl imparted to the fibres of high-consistency  
10 mechanically treated, mechanical and high-yield chemi-  
cal pulps.

The mechanical pulps or high-yield chemical pulps  
included within the ambit of this invention can be  
produced by either mechanical defibration of wood, e.g.  
15 in stone groundwood (SG), pressurized stone groundwood  
(PSG), refiner mechanical pulp (RMP) and thermomechanical  
pulp (TMP) production or by mechanical defibration,  
at high consistency, followed or preceded by a chemical  
treatment of wood chips and pulps e.g. in the produc-  
20 tion of ultra-high-yield sulphite pulps (UHYS, yields  
in the range 100-85%), high-yield sulphite pulps (HYS)  
yields in the range 85-65%), chemi-thermomechanical  
(CTMP), high-yield chemimechanical (CMP), interstage  
thermomechanical and chemically post-treated mechanical  
25 pulp (MPC) or thermomechanical pulps (TMPC).

By a broad aspect of this invention, a method is  
provided for treating pulps, that have already been  
curled, which method comprises: subjecting the pulp to  
a heat treatment while the pulp is at a high consis-  
30 tency in the form of nodules or entangled mass, thereby



to render the curl permanent to subsequent mechanical action. 0096460

By another aspect of this invention, a method is provided for treating high-yield or mechanical pulps, that have already been curled by a mechanical action at high consistency, which method comprises: subjecting the pulp to a heat treatment at a temperature of at least 100°C, while the pulp is at a high consistency of at least 15% thereby to render the curl permanent to subsequent mechanical action.

By yet another aspect of this invention, a method is provided for treating high-yield or mechanical pulps, that have already been curled by a high-consistency action, which method comprises: subjecting the pulp to a heat treatment at a temperature of 100°C-170°C for a time varying between 60 minutes and 2 minutes, while the pulp is at a high consistency of 15% to 35%, thereby to render the curl permanent to subsequent mechanical action.

The present invention in its broad aspects is a method which follows the mechanical action that has already made the fibres curly in either mechanical, ultra high-yield or high-yield pulps. Such a mechanical action generally takes place at high consistency (15%-35%), and may typically be a high-consistency disc refining action, e.g. as is generally used in pulp manufacture.

The method of aspects of this invention thus consists of a simple heat treatment of the pulp in the presence of water while it is retained in the form of

nodules or entangled mass at high consistency. The process may involve temperatures above 100°C in which case a pressure vessel is required.

While the invention is not to be limited to any theory, it is believed that the method sets the curl in place either by relief of stresses in the fibre or by a cross-linking mechanism, so that upon subsequent processing during papermaking, the fibres retain their curled form.

10 This curled form has particular advantages for the properties of the wet web, so that the runnability of the papermachine is improved. In addition, the toughness of the finished product is increased.

In general terms, the method begins with a pulp that has been converted to the curly state by mechanical action at high consistency, and in which the fibres are held in a curly state in the form of nodules or entangled mass. The pulp may be either purely mechanical e.g. stone groundwood, pressurized stone ground-  
20 wood, refiner mechanical, thermomechanical, or a chemi-mechanical pulp such as ultra high-yield sulphite pulp or high-yield sulphite pulp. Conversion to a curly state is generally achieved naturally in the high-consistency refining action that is normally used for  
25 refiner mechanical, thermomechanical and ultra high-yield sulphite pulp. For stone groundwood, pressurized stone groundwood and high-yield sulphite pulp, it would be necessary to add to the normal processing a step that curls the fibres. This may be for example by use  
30 of the "Curlator" or high-consistency disc refining, or

by use of the "Frotapulper" (E.F. Erikson, U.S. Pat. 3,054,532).

The pulp fibres may be lignocellulosic fibres produced by mechanical defibration, or by refining, or  
5 by refining in a disc refiner at high consistency, or by mechanical defibration at high consistency of wood chips, or by mechanical defibration at high consistency of wood chips followed or preceded by a chemical treatment, or by a single stage refining, or after two successive refinings, or between two successive refinings.  
10 They may alternatively be pulp fibres commercially produced under the designation of refiner mechanical pulp, pressurized refiner mechanical pump and thermomechanical pulp either from a single stage or two-stage  
15 refining, or commercially produced under the designation of ultra high-yield pulps, high-yield pulps, high-yield chemimechanical pulps, interstage thermomechanical pulps and chemically post-treated mechanical or thermomechanical pulps, or may be part of the furnish,  
20 e.g. the refined rejects in mechanical pulp production or may be whole pulps.

The method consists of taking the curled pulp at high consistency (say 15-35%) in the form of nodules or entangled mass and subjecting it to heat treatment  
25 without appreciable drying of the pulp. The temperature and duration of the heat treatment controls the extent to which the curl in the fibres is rendered permanent, and this may be adjusted to match the advantages sought.

30 This method may be carried out as a batch method

in a digester or as a continuous method through a  
steaming tube maintained at high pressure. 0096460

The method may also include the step of incorporating a brightening agent during heat treatment, to  
5 upgrade the brightness while retaining the improved  
pulp properties; or the subsequent steps of brightening  
or bleaching sequences to upgrade the brightness of the  
pulp while maintaining the improved pulp properties;  
or indeed may be carried out in brightened pulps there-  
10 by also to maintain adequate brightness after heat  
treatment.

Nowhere in the prior art is there disclosed a  
process in which a separate and sole heat treatment at  
high consistency and high temperatures is given to  
15 curled fibres in order to achieve the desired changes  
in the properties of the wood pulp being treated.

Among the advantages of the <sup>examples of</sup> methods of  
as described below  
this invention in setting in fibre curl in high-yield  
pulp and mechanical pulps is to provide a means of  
20 controlling pulp properties in order to impart high  
wet-web stretch, work-to-rupture and increased drainage  
rates. In the case of high-yield pulps, in addition to  
the above wet-web properties, higher dry-sheet tear  
strength and stretch are also obtained.

25 Thus, this invention concerns the discovery  
that when lignocellulosic pulp fibres, that have  
already been made curly, are heat treated at (a) con-  
sistencies from 10% to 35%, (b) temperatures from 100°C  
to 170°C using steam at corresponding pressures of 5  
30 psig to 105 psig, (c) for a period of time of from 2

minutes to 60 minutes, fibre curl permanently ~~90-96460~~ 90-96460 place, and the curl is made resistant to removal in subsequent mechanical action experienced by fibres in the papermaking process. The method of aspects of this invention improves drainage, wet-web stretch, wet-web work-to-rupture and dry-sheet tear strength and stretch.

In one variant, the method is to take a pulp that has been made curly by high-consistency (20-35%) refining, and to set in the curl (and perhaps microcompressions) by subjecting it at a high consistency to an elevated temperature (e.g. 110°C - 160°C) for a brief time (e.g. 1 minute to 1 hour). This set-in curl is resistant to removal by the hot disintegration experienced during papermaking. The advantages of such a pulp are: 1. higher wet-web stretch; 2. higher tearing strength; and 3. better drainage.

The method may be a batch process, i.e. if the pulp is placed in a pressure vessel e.g. a closed reaction vessel or digester, or it may be a continuous process e.g. through a steaming tube maintaining high pressures.

The temperature and duration of the heat treatment controls the extent to which the curl in the fibres is rendered permanent, and this may be adjusted to match the advantages sought. Preferred conditions are as follows: temperatures of from above 100° to 170° with corresponding steam pressures of 5 psig to 105 psig and for periods from 2 minutes to 60 minutes.

The treatment according to aspects of this inven-

tion has been observed to render fibre curl permanent 0096460  
including fibre twists, kinks and microcompressions.

Either during or after completion of the heat  
treatment the pulp may then be brightened in accordance  
5 with any of the well-known conventional brightening  
sequences.

In general, pulp fibres obtained after refining at  
high consistency are very curly. For mechanical pulps,  
if a mild disintegration treatment at room temperature  
10 is made on these pulps, the fibres retain substantially  
their curliness so as to produce wet webs with high  
wet-web stretch, work-to-rupture and fast drainage.  
However, in the papermaking process, pulps receive  
mechanical action at high temperatures and low consis-  
15 tencies so that their curliness is lost. It is  
believed that pulps which are given standard hot dis-  
integration treatment in the laboratory at low consis-  
tency experience similar conditions during which the  
curliness is lost and the wet-web properties deteri-  
20 orate.

The following examples are given to illustrate  
more clearly various embodiments of the invention. In  
the following examples, the tests were conducted in the  
following standard way:

25 Wet-web results were obtained following the pro-  
cedure described by R.S. Seth, M.C. Barbe, J.C.R.  
Williams and D.H. Page in Tappi, Vol. 65, No. 3, pp.  
135-138, 1982.

Wet-web percent solids, tensile strength, stretch  
30 and work-to-rupture were obtained on webs prepared by

applying 0.7 kPa and 103 kPa wet-pressing pressures.

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The percent stretch-to-break was obtained for wet-webs pressed so as to give a breaking length of 100 meters. It is considered that this value is a measure of the "toughness" of the wet-web and is an indication of the runnability of the pulp on a papermachine.

Changes in drainage rates are given by the measure of Canadian Standard Freeness.

Hot disintegration was done according to the procedure of C.W. Skeet and R.S. Allan in Pulp Paper Mag. Canada, Vol. 69, No. 8, pp. T222-224, April 19, 1968.

The extent of fibre curliness has been quantified by an Image Analysis method as described by B.D. Jordan and D.H. Page in the Proceedings of the TAPPI International Paper Physics Conference, Harrison Hot Springs, B.C. (1979). High values of curl indices reflect curlier fibres.

In the examples following, two parameters have been used to follow the progress of the heat treatment effect.

First the curliness of the fibres has been measured, after a standard hot disintegration treatment at low consistency, that simulates the subsequent treatment that the pulp will receive in the papermaking process.

Secondly, the advantage of this new pulp (after hot disintegration) has been determined in terms of the extensibility (percent stretch-to-break) of wet webs prepared from the pulp pressed so as to give a breaking length of 100 metres. It is considered that this value

is a measure of the "toughness" of the wet sheet and  
is an indication of the runnability of the pulp on a  
papermachine.

#### EXAMPLE 1

5        This example is intended to illustrate that when  
pulp fibres are given a heat treatment, as described  
for aspects of this invention, they remain curly even  
after standard hot disintegration.

10        In this example pulp fibres were treated in a  
digester at 150°C and at about 22% consistency for  
approximately 60 minutes.

The results obtained after the above treatments on  
a variety of mechanical, chemimechanical and chemical  
wood pulp fibres are reproduced below in Table I.

15        From the results, it is seen that the heat treat-  
ment produces the desired effects, on wet-web stretch  
and drainage, for all the lignocellulosic pulp fibres,  
e.g., mechanical pulp and high-yield sulphite pulp  
fibres. The treatment has no effect on cellulosic pulp  
20        fibres which contain little or no lignin.

#### EXAMPLE 2

This example illustrates the effect of the temper-  
ature of the treatment.

25        Lignocellulosic pulp fibres were treated in a  
digester at temperatures of 110, 130, 150 and 170°C for  
60 minutes and at approximately 22% consistency. The  
results reproduced in Table II were obtained after a  
standard hot disintegration.



TABLE I (Sheet 1)

THE EFFECT OF THE HEAT TREATMENT (150°C, 22% CONSISTENCY, 60 MINUTES) ON A VARIETY OF MECHANICAL, CHEMI-MECHANICAL AND CHEMICAL WOOD PULP FIBRES

Pulp and Fibre Properties	SC <sup>1</sup>		PSG <sup>1</sup>		RMP <sup>2</sup>	
	Heat		Heat		Heat	
	Untreated	Treated	Untreated	Treated	Untreated	Treated
Curl Index	0.180	0.204	0.163	0.203	0.143	0.258
CSF (ml)	61	60	48	47	159	248
<b>Wet-Web Properties</b>						
0.7 kPa	Solids (Z)	17.8	14.5	15.7	18.3	19.2
	Tensile (m)	47.7	48.8	63.7	60.6	48.0
	Stretch (Z)	7.05	11.7	8.91	5.05	11.3
	Work to Rupture (mJ/g)	39.7	62.7	70.4	38.3	58.3
103 kPa	Solids (Z)	20.2	20.4	24.4	24.8	24.2
	Tensile (m)	96.1	101	133	117	80.5
	Stretch (Z)	7.13	9.45	8.26	4.85	9.19
	Work to Rupture (mJ/g)	77.4	110	131	73.5	84.3
Wet-Web Stretch at 100 m Breaking Length (Z)	6.29	8.49	8.16	11.4	4.50	7.64

<sup>1</sup> Commercial samples

<sup>2</sup> Refined at 6.75 MJ/kg and 17% consistency

TABLE I (Sheet 2)

THE EFFECT OF THE HEAT TREATMENT (150°C, 22% CONSISTENCY, 60 MINUTES) ON A VARIETY OF  
MECHANICAL, CHEMI-MECHANICAL AND CHEMICAL WOOD PULP FIBRES

Pulp and Fibre Properties	TMP <sup>3</sup>		TMPC <sup>4</sup> (94% yield)		(90% yield) <sup>5</sup>	
	Untreated	Heat Treated	Untreated	Heat Treated	Untreated	Heat Treated
Curl Index	0.121	0.239	0.182	0.229	0.102	0.220
CSF (ml)	181	287	208	221	256	340

## Wet-Web Properties

0.7 kPa	Solids (%)	18.9	18.4	20.8	17.1	22.7	17.3
	Tensile (m)	91.5	60.5	122	74.1	72.6	59.3
	Stretch (%)	6.32	18.6	8.83	20.8	4.15	13.2
	Work to Rupture (mJ/g)	69.0	124	129	203	35.7	90.5
103 kPa	Solids (%)	25.6	22.5	27.2	22.8	29.7	23.4
	Tensile (m)	161	105	207	125	134	114
	Stretch (%)	4.82	14.9	5.68	16.3	3.24	7.08
	Work to Rupture (mJ/g)	90.8	201	136	272	48.9	95.3
Wet-Web Stretch at 100 m Breaking Length (%)		5.90	16.9	7.38	18.2	3.53	8.54

<sup>3</sup> Refined at 8.09 MJ/kg and 30% consistency after second stage

<sup>4</sup> Pulp (3); cooked to 94% yield by sodium-base sulphite liquor at 10% consistency

<sup>5</sup> Refined at 7.60 MJ/kg and 17% consistency

TABLE I (Sheet 3)

THE EFFECT OF THE HEAT TREATMENT (150°C, 22% CONSISTENCY, 60 MINUTES) ON A VARIETY OF  
MECHANICAL, CHEMI-MECHANICAL AND CHEMICAL WOOD PULP FIBRES

Pulp and Fibre Properties	SULPHITE PULPS				KRAFT PULP			
	(78% yield) <sup>6</sup>		(70% yield) <sup>7</sup>		(50% yield) <sup>8</sup>		Heat Treated	Heat Treated
	Untreated	Heat Treated	Untreated	Heat Treated	Untreated	Heat Treated		
Curl Index	0.169	0.220	0.148	0.216	0.236	0.285	0.208	0.254
CSF (ml)	236	326	673	624	654	691	675	709
<hr/>								
Wet-Web Properties								
0.7 kPa	Solids (%)	20.6	19.2	26.1	21.5	27.4	27.5	34.3
	Tensile (m)	144	111	82.8	84.1	97.8	96.9	61.5
	Stretch (%)	6.38	16.2	2.38	9.79	21.5	15.8	17.8
	Work to Rupture (mJ/g)	116	244	20.3	110	234	174	125
103 kPa	Solids (%)	28.3	24.6	29.1	29.2	30.0	32.0	38.7
	Tensile (m)	283	183	143	145	120	122	77.7
	Stretch (%)	5.04	12.3	1.95	5.88	17.5	9.87	11.6
	Work to Rupture (mJ/g)	162	286	27.3	94.6	241	129	96.1
<hr/>								
Wet-Web Stretch at								
100 m Breaking Length (%)								
		8.0	17.7	2.23	8.05	20.1	13.5	9.9
<hr/>								
6 Refined at 2.20 MJ/kg and 17% consistency								
7 Refined at 0.57 MJ/kg and 9% consistency								
8 Curlated in a mixer for 2.5 hours at 20% consistency								
								6460

TABLE II (Sheet 1)

## THE EFFECT OF THE TEMPERATURE OF THE TREATMENT

<u>Treatment Temperature (°C)</u>		<u>Refiner Mechanical<sup>1</sup> Pulp</u>				
		<u>Untreated</u>	<u>110</u>	<u>130</u>	<u>150</u>	<u>170</u>
<u>Pulp and Fibre Properties</u>						
Curl Index		0.143	0.178	0.225	0.258	0.259
CSF (ml)		159	207	259	248	231
<hr/>						
<u>Wet-Web Properties</u>						
0.7 kPa	Solids (%)	18.3	18.2	23.2	19.2	18.0
	Tensile (m)	60.6	62.4	65.5	48.0	50.7
	Stretch (%)	5.05	7.73	7.28	11.3	12.5
	Work to Rupture (mJ/g)	38.3	45.8	58.5	58.3	77.7
103 kPa	Solids (%)	24.8	23.2	25.0	24.2	22.1
	Tensile (m)	117	104	93.4	80.5	80.7
	Stretch (%)	4.85	5.62	6.75	9.19	10.4
	Work to Rupture (mJ/g)	73.5	69.8	75.7	84.3	100
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Wet-Web Stretch at						
100 m Breaking Length (%)		4.50	5.86	6.50	7.64	9.52

<sup>1</sup> Refined at 6.75 MJ/kg and 17% consistency

TABLE II (Sheet 2)

## THE EFFECT OF THE TEMPERATURE OF THE TREATMENT

Treatment Temperature (°C)	Untreated	Thermomechanical <sup>2</sup> Pulp				
		110	130	150	170	
<u>Pulp and Fibre Properties</u>						
Curl Index	0.121	0.138	0.180	0.239	0.261	
CSF (ml)	181	244	292	287	284	
<u>Wet-Web Properties</u>						
0.7 kPa	Solids (%)	18.9	18.6	18.6	18.4	19.4
	Tensile (m)	91.5	85.5	75.4	60.5	56.4
	Stretch (%)	6.32	8.61	13.0	18.6	19.6
	Work to Rupture (mJ/g)	69.0	88.9	114	124	143
103 kPa	Solids (%)	25.6	23.4	22.7	22.5	23.6
	Tensile (m)	161	147	117	105	88.5
	Stretch (%)	4.82	6.87	11.1	14.9	18.8
	Work to Rupture (mJ/g)	90.8	119	187	201	216
<u>Wet-Web Stretch at</u>						
100 m Breaking Length (%)	5.90	8.13	12.7	16.9	18.0	

<sup>2</sup> Refined at 8.09 MJ/kg and pulp at 30% consistency after second stage refining

TABLE II (Sheet 3)

## THE EFFECT OF THE TEMPERATURE OF THE TREATMENT

Treatment Temperature (°C)	High-Yield Sulphite Pulp (90% yield) <sup>3</sup>					
	Untreated	110	130	150	170	
<u>Pulp and Fibre Properties</u>						
Curl Index	0.153	0.166	0.206	0.226	0.221	
CSF (ml)	279	292	358	287	269	
<u>Wet-Web Properties</u>						
0.7 kPa	Solids (%)	20.5	22.5	20.8	19.2	17.3
	Tensile (m)	73.3	74.5	60.2	63.0	72.1
	Stretch (%)	5.45	6.51	11.1	15.8	14.9
	Work to Rupture (mJ/g)	49.0	71.9	97.9	107	137
103 kPa	Solids (%)	24.9	26.5	23.9	23.4	21.8
	Tensile (m)	118	107	97.6	101	120
	Stretch (%)	4.02	5.42	7.82	11.1	11.2
	Work to Rupture (mJ/g)	56.7	76.0	110	143	157
<u>Wet-Web Stretch at 100 m Breaking Length (%)</u>						
	4.61	5.54	7.96	10.9	12.5	

<sup>3</sup> Refined at 7.60 MJ/kg and 17% consistency

TABLE II (Sheet 4)

## THE EFFECT OF THE TEMPERATURE OF THE TREATMENT

Treatment Temperature (°C)	High-Yield Sulphite Pulp (70% yield) <sup>4</sup>			
	Untreated	110	130	150
Pulp and Fibre Properties				
Curl Index	0.147	0.181	0.217	0.237
CSF (ml)	685	692	675	601
Wet-Web Properties				
0.7 kPa	Solids (Z)	27.4	27.3	26.3
	Tensile (m)	74.0	75.8	76.5
	Stretch (Z)	2.10	4.07	8.81
	Work to Rupture (mJ/g)	16.2	32.1	93.7
103 kPa	Solids (Z)	31.1	31.1	30.3
	Tensile (m)	124	121	108
	Stretch (Z)	2.00	3.37	5.06
	Work to Rupture (mJ/g)	26.3	39.4	73.9
Wet-Web Stretch at				
100 m Breaking Length (Z)				
		2.21	3.72	6.23
				15.3
				4.04

<sup>4</sup> Refined at 0.64 MJ/kg and 30% consistency

EXAMPLE 3

This example illustrates the effect of the time for the treatment.

Lignocellulosic pulp fibres at approximately 22% consistency were treated in a digester at 150°C for 2, 5 10 and 60 minutes respectively. The results reproduced in Table III were obtained after a standard hot disintegration.

It can be seen that the time, as well as the temperature (Example 2), control the extent to which 10 the curl in the fibres is rendered permanent. Both variables can be adjusted to yield pulp with the required properties sought.

In addition to the time to maintain the desired properties of curly fibres and temperature of the 15 treatment described above, the extent to which fibre curl is present, after heat treatment and hot disintegration also depends on the state of the fibres immediately after refining. In Table III it can be seen that for two 70%-yield sulphite pulps, the one refined at 20 30% consistency, i.e., containing more curly fibres, will require a shorter heat treatment and/or a treatment at a lower temperature to achieve the same wet-web strength properties as that for the pulp refined at 9% consistency.

EXAMPLE 4

25 This example illustrates the effect of the consistency of the pulp fibres when submitted to heat treatment.



TABLE III (Sheet 1)

THE EFFECT OF THE TIME FOR THE TREATMENT

Time for Treatment (minutes)	Refiner Mechanical Pulp <sup>1</sup>			Untreated	Thermomechanical Pulp <sup>2</sup>				
	Untreated	2	10		60	Untreated	2	10	60
<u>Pulp and Fibre Properties</u>									
Curl Index	0.143	0.189	0.210	0.258	0.121	0.152	0.168	0.239	
CSF (ml)	159	214	206	248	181	200	225	287	
<u>Wet-Web Properties</u>									
0.7 kPa	Solids (%)	18.3	20.5	17.9	19.2	18.9	20.8	20.5	18.4
	Tensile (m)	60.6	57.4	58.8	48.0	91.5	78.4	80.1	60.5
	Stretch (%)	5.05	7.73	9.83	11.3	6.32	8.82	11.2	18.6
	Work to Rupture (mJ/g)	38.3	54.5	63.5	58.3	69.0	89.5	112	124
103 kPa	Solids (%)	24.8	27.5	23.0	24.2	25.6	26.1	27.0	22.5
	Tensile (m)	117	107	97.2	80.5	161	125	135	105
	Stretch (%)	4.85	5.17	7.51	9.19	4.82	6.57	7.79	14.9
	Work to Rupture (mJ/g)	73.5	66.1	83.1	84.3	90.8	115	135	201
<u>Wet-Web Stretch at 100 m Breaking Length (%)</u>									
	4.50	5.32	7.66	7.64	5.90	7.62	9.53	16.9	

<sup>1</sup> Refined at 6.75 MJ/kg and 17% consistency<sup>2</sup> Refined at 8.09 MJ/kg and 30% consistency

TABLE III (Sheet 2)

## THE EFFECT OF THE TIME FOR THE TREATMENT

Time for Treatment (minutes)	High-Yield Sulphite Pulp <sup>3</sup> (90% yield)				High-Yield Sulphite Pulp <sup>4</sup> (70% yield)			
	Untreated	2	10	60	Untreated	2	10	60
<u>Pulp and Fibre Properties</u>								
Curl Index	0.102	0.178	0.179	0.220	0.148	0.155	0.218	0.216
CSF (ml)	256	294	363	340	673	674	694	624
<u>Wet-Web Properties</u>								
0.7 kPa	Solids (%)	22.7	20.4	18.5	17.3	26.1	25.0	21.5
	Tensile (m)	72.6	57.1	47.1	59.3	82.8	71.5	84.1
	Stretch (%)	4.15	7.48	9.57	13.2	2.38	4.84	9.79
	Work to Rupture (mJ/g)	35.7	56.5	57.8	90.5	20.3	40.3	110
103 kPa	Solids (%)	29.7	25.0	24.5	23.4	29.1	31.5	29.2
	Tensile (m)	134	100	95.4	114.	143	130	145
	Stretch (%)	3.24	5.04	6.17	7.08	1.95	3.40	5.88
	Work to Rupture (mJ/g)	48.9	69.1	72.6	95.2	27.3	49.5	94.6
<u>Wet-Web Stretch at 100 m Breaking Length (%)</u>								
		3.53	5.17	6.01	8.54	2.23	3.76	8.05

<sup>3</sup> Refined at 7.60 MJ/kg and 17% consistency<sup>4</sup> Refined at 0.57 MJ/kg and 9% consistency

TABLE III (Sheet 3)

## THE EFFECT OF THE TIME FOR THE TREATMENT

Time for Treatment (minutes)		High-Yield Sulphite Pulp <sup>5</sup> (70% Yield)		
		Untreated	2	10 60
Pulp and Fibre Properties				
Curl Index		0.147	0.187	0.214 0.237
CSF (ml)		685	698	678 601
Wet-Web Properties				
0.7 kPa	Solids (%)	27.4	24.6	24.5 24.3
	Tensile (m)	74.0	51.5	91.4 91.6
	Stretch (%)	2.10	6.11	18.3 17.8
	Work to Rupture (mJ/g)	16.2	35.2	201 189
103 kPa	Solids (%)	31.1	30.0	31.0 28.6
	Tensile (m)	124	94.4	150 124
	Stretch (%)	2.00	4.15	9.97 12.2
	Work to Rupture (mJ/g)	26.3	45.2	158 203
Wet-Web Stretch at 100 m Breaking Length (%)		2.21	4.31	16.5 15.3

<sup>5</sup> Refined at 0.64 MJ/kg and 30% consistency

Lignocellulosic pulp fibres were treated in a digester at 150°C for 60 minutes at consistencies of 5, 10, 20, and 25%. For the purposes of this specification, the term "% consistency" means the percentage of oven-dried weight of pulp fibres to the total weight of pulp fibres plus water. The results reproduced in Table IV were obtained after a standard hot disintegration.

The effect of the treatment is greater, the higher the consistency of the pulp fibres. The treatment has no effect on pulp fibres at low consistency, typically lower than 5%.

#### EXAMPLE 5

This example illustrates the effect of the heat treatment on the wet-web and dry-handsheet properties of high-yield pulps.

The lignocellulosic pulp fibres were heat treated in a digester at 150°C and at about 20% consistency for approximately 60 minutes. For the pulp fibres, in the high-yield range, the heat treatment improves, in addition to the wet-web stretch and work to rupture, the dry handsheet tear strength and stretch (Table V).

#### EXAMPLE 6

This example illustrates the effect of the pH of the pulp fibres during the heat treatment. A 70% yield sulphite pulp at a pH of 3.2 was heat treated in a digester at 150°C and at about 20% consistency for approximately 60 minutes. Another sample of the same

TABLE IV (Sheet 1)

## THE EFFECT OF THE CONSISTENCY OF THE PULP FIBRES DURING HEAT TREATMENT

Consistency of pulp fibres during heat treatment (%)	Thermomechanical Pulp <sup>1</sup>				
	Untreated	5	10	20	25
Pulp and Fibre Properties					
Curl Index	0.121	0.169	0.154	0.233	0.243
CSF (ml)	181	255	217	281	302
Wet-Web Properties					
0.7 kPa	18.9	24.9	19.4	21.9	22.0
Solids (%)	91.5	93.6	90.6	59.1	62.3
Tensile (m)	6.32	10.8	9.28	16.5	17.6
Stretch (%)	69.0	137	108	119	129
Work to rupture (mJ/g)	25.6	26.4	25.7	26.3	25.3
103 kPa	161	134	153	98.8	101
Solids (%)	4.82	9.52	7.84	14.0	16.8
Tensile (m)	90.8	163	148	174	208
Stretch (%)					
Work to rupture (mJ/g)					
Wet-web stretch at 100 m breaking length (%)	5.90	10.36	9.12	13.7	16.9

<sup>1</sup> Refined at 8.09 MJ/kg and 30% consistency

TABLE IV (Sheet 2)

## THE EFFECT OF THE CONSISTENCY OF THE PULP FIBRES DURING HEAT TREATMENT

		High-Yield Sulphite Pulp (90% Yield) <sup>2</sup>				
		Untreated	5	10	20	25
Consistency of pulp fibres during heat treatment (Z)						
Pulp and Fibre Properties						
Curl Index		0.128	0.163	0.181	0.201	0.216
CSF (ml)		338	414	390	403	429
Wet-Web Properties						
0.7 kPa	Solids (Z)	22.5	21.3	21.7	19.8	19.3
	Tensile (m)	69.5	69.3	62.3	63.0	64.5
	Stretch (Z)	4.98	5.94	8.09	12.8	14.3
	Work to rupture (mJ/g)	39.0	47.2	65.0	95.3	118
103 kPa	Solids (Z)	26.4	27.5	24.5	22.7	23.2
	Tensile (m)	128	128	103	100	102
	Stretch (Z)	3.38	4.22	5.47	11.3	12.2
	Work to rupture (mJ/g)	49.2	69.7	71.8	155	169
Wet-web stretch at 100 m breaking length (Z)		3.96	5.16	6.21	10.3	11.1

<sup>2</sup> Refined at 6.89 MJ/kg and 17% consistency

TABLE V (Sheet 1)

THE EFFECT OF THE HEAT TREATMENT ON THE WET-WEB  
AND DRY HANDSHEET PROPERTIES OF HIGH-YIELD PULPS

<u>Pulp and fiber properties</u>		<u>78% Yield Sulphite Pulp</u> <u>Refined at 2.20 MJ/kg</u> <u>and 17% consistency</u>		<u>70% Yield Sulphite Pulps</u> <u>Refined at 0.64 MJ/kg</u> <u>and 30% consistency</u>	
		<u>Untreated</u>	<u>Heat treated</u>	<u>Untreated</u>	<u>Heat treated</u>
<u>Wet-Web properties</u>					
0.7 kPa	Curl index	0.169	0.220	0.147	0.237
	CSF/ml	236	326	685	601
	solids (%)	20.6	19.2	27.4	24.3
	tensile (m)	144	111	74.0	91.6
	stretch (%)	6.38	16.2	2.10	17.8
	work to rupture (MJ/g)	116	244	16.2	189
103 kPa	solids (%)	28.3	24.6	31.1	28.6
	tensile (m)	283	183	124	124
	stretch (%)	5.04	12.3	2.00	12.2
	work to rupture (MJ/g)	162	286	26.3	203
<u>Wet-Web stretch at</u>					
100 m breaking length (%)		8.0	17.7	2.21	15.3
<u>Dry handsheet properties</u>					
Bulk (cm <sup>3</sup> /g)		1.54	1.66	1.86	1.57
Burst index (kPa.m <sup>2</sup> /g)		6.96	5.58	5.81	4.56
Tear index (mN.m <sup>2</sup> /g)		6.33	9.98	8.76	9.85
Breaking length (m)		10204	7991	8750	7159
Stretch (%)		2.89	3.71	2.68	3.20
Toughness index (mJ)		177	272	139	138
Zero-span b.l. (km)		14.38	14.05	15.79	14.56
Scattering coeff. (cm <sup>2</sup> /g)		177	234	212	200
Tappi opacity (%)		70.4	91.7	76.1	73.0
Iso-Brightness (%)		42.8	35.3	44.6	41.4
Absorption coeff. (cm <sup>2</sup> /g)		13.33	21.19	15.47	16.44

TABLE V (Sheet 2)

THE EFFECT OF THE HEAT TREATMENT ON THE WET-WEB  
AND DRY HANDSHEET PROPERTIES OF HIGH-YIELD PULPS

<u>Pulp and fiber properties</u>		<u>70% Yield Sulphite Pulps</u>			
		<u>Refined at 0.78 MJ/kg and 24% consistency</u>		<u>Refined at 0.57 MJ/kg and 9% consistency</u>	
		<u>Untreated</u>	<u>Heat treated</u>	<u>Untreated</u>	<u>Heat treated</u>
<u>Wet-Web properties</u>					
0.7 kPa	Curl index	0.138	0.227	0.148	0.216
	CSF/ml	662	627	673	624
	solids (%)	27.4	23.3	26.1	21.5
	tensile (m)	91.8	78.5	82.8	84.1
	stretch (%)	2.19	16.6	2.38	9.79
	work to rupture (MJ/g)	19.0	160	20.3	110
103 kPa	solids (%)	31.8	28.9	29.1	29.2
	tensile (m)	158	119	143	145
	stretch (%)	2.34	9.24	1.95	5.88
	work to rupture (MJ/g)	36.4	133	27.3	94.6
<u>Wet-Web stretch at 100 m breaking length (%)</u>		2.34	11.8	2.23	8.05
<u>Dry handsheet properties</u>					
Bulk (cm <sup>3</sup> /g)	Bulk (cm <sup>3</sup> /g)	1.74	1.56	1.81	1.59
	Burst index (kPa.m <sup>2</sup> /g)	6.73	4.81	6.24	5.44
	Tear index (mN.m <sup>2</sup> /g)	8.26	10.07	8.22	8.71
	Breaking length (m)	9422	7041	9704	8246
	Stretch (%)	2.79	3.16	2.63	3.00
	Toughness index (mJ)	159	138	150	131
	Zero-span b.l. (km)	16.12	14.94	16.45	16.36
	Scattering coeff. (cm <sup>2</sup> /g)	208	208	219	211
	Tappi opacity (%)	76.3	75.5	77.2	74.1
	Iso-Brightness (%)	44.8	42.2	45.3	42.0
	Absorption coeff. (cm <sup>2</sup> /g)	14.88	16.24	14.68	16.51



pulp was sprayed with a solution of sodium carbonate to increase its pH to 10.0 and was also given a heat treatment at the same conditions.

Both heat treated pulps show remarkable improvement in wet-web properties and dry tear strength and stretch over the untreated sample (Table VI). The pulp heat treated at high pH has higher tear strength due to the protective action of the alkali which reduces the loss in fibre strength through acid hydrolysis.

#### EXAMPLE 7

10 This example illustrates the effect of pulp bleaching or brightening agents on the wet-web and dry-handsheet strength of heat treated pulps.

A 70% yield sulphite pulp was bleached by a conventional hydrogen peroxide treatment following the heat treatment at 150°C for 60 minutes and 20% consistency. Results are given in Table VII for the pulps after treatment with different peroxide charges and after a standard hot disintegration. The pulp after bleaching still possesses all the claimed superior properties (with the exception of drainage) resulting from the heat treatment done under the conditions disclosed in this invention.

#### EXAMPLE 8

As a further example pulps have been heat treated in the way described earlier, with the addition of a brightening agent during the heat treatment stage.

A thermomechanical pulp and a 70%-yield sulphite

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TABLE VI

THE EFFECT OF THE PULP FIBRE pH DURING HEAT TREATMENT

70% yield sulphite pulp <sup>1</sup>			
	Untreated pulp hot disintegrated	Heat treated pulp at 150°C for 60 minutes and 20% consistency followed by hot disintegration	
pH of heat treatment	-	3.2	10.0
<u>Pulp and fibre properties</u>			
Curl index	0.135	0.237	0.253
CSF (ml)	643	610	672
0.7 kPa solids (%)	25.4	22.1	26.7
tensile (m)	103	89.5	67.8
stretch (%)	2.67	15.8	7.38
work to rupture	25.1	157	52.6
103 kPa solids (%)	29.0	28.2	29.4
tensile (m)	169	141	103
stretch (%)	2.54	9.61	6.19
work to rupture	34.4	142	67.0
Wet-Web stretch at 100 m breaking length	2.89	13.5	6.24
<u>Dry handsheet properties</u>			
Bulk (cm <sup>3</sup> /g)	1.72	1.54	1.78
Burst index (kPa.m <sup>2</sup> /g)	6.70	4.71	3.43
Tear index (mN.m <sup>2</sup> /g)	8.15	9.78	16.41
Breaking length (m)	9924	7383	5547
% stretch	2.89	3.03	2.99
Toughness index (mJ)	167	137	107
Zero-span b.l. (km)	16.38	14.95	14.35
Scattering coeff. (cm <sup>2</sup> /g)	205	209	263
Tappi opacity (%)	74.6	74.9	93.7
Iso-brightness (%)	44.4	43.0	21.5
Absorption coeff. (cm <sup>2</sup> /g)	14.86	15.22	50.50

<sup>1</sup> Refined at 0.99 mJ/kg and 18% consistency

TABLE VII (Sheet 1)

THE EFFECT OF BLEACHING HEAT-TREATED PULPS

		70% Yield Sulphite Pulp <sup>1</sup>				
		After heat treatment at 150°C for 60 minutes and 20% consistency followed by peroxide bleaching				
Before Heat Treatment						
Weight of Peroxide on Pulp (%)		-	0	0.5	1.0	2.0
<u>Pulp and Fibre Properties</u>						
Curl Index		0.138	0.227	0.216	0.209	0.204
CSF (ml)		662	607	583	533	524
<u>Wet-Web Properties</u>						
0.7 kPa	Solids (%)	27.4	23.3	22.9	25.0	22.7
	Tensile (m)	91.8	87.7	92.2	93.7	95.9
	Stretch (%)	2.19	15.1	12.8	14.0	16.5
	Work to rupture	19.0	150	131	165	210
103 kPa	Solids (%)	31.8	29.0	28.1	32.8	25.3
	Tensile (m)	158	133	139	180	151
	Stretch (%)	2.34	9.31	9.26	8.95	8.48
	Work to rupture	36.4	148	150	171	162
Wet-Web stretch at 100 m breaking length (%)		2.34	13.02	12.82	13.82	15.0

TABLE VII (Sheet 2)

## THE EFFECT OF BLEACHING HEAT-TREATED PULPS

	70% Yield Sulphite Pulp <sup>1</sup>				
	Before Heat Treatment	After heat treatment at 150°C for 60 minutes and 20% consistency followed by peroxide bleaching			
Dry Handsheet Properties					
Bulk (cm <sup>3</sup> /g)	1.74	1.54	1.53	1.47	1.49
Burst Index (kPa.m <sup>2</sup> /g)	6.73	4.50	4.70	5.23	5.18
Tear Index (mN.m <sup>2</sup> /g)	8.26	10.40	10.75	10.64	10.04
Breaking Length (m)	9422	6754	6814	7389	7302
Stretch (%)	2.79	3.26	3.43	3.50	3.48
Toughness Index (mJ)	159	143	148	170	163
Zero-span b.l. (km)	16.12	14.38	14.42	14.48	14.98
Scattering Coeff. (cm <sup>2</sup> /g)	208	211	206	196	198
Tappi Opacity (%)	76.3	76.8	61.5	68.7	66.4
Iso-Brightness (%)	44.8	42.1	49.3	52.9	56.6
Absorption Coeff. (cm <sup>2</sup> /g)	14.88	16.36	7.02	5.23	4.03
Visual Efficiency (%)	56.0	53.6	63.5	67.0	70.5
Printing Opacity (%)	86.0	86.6	69.6	77.0	73.7

<sup>1</sup> Refined at 0.78 MJ/kg and 24% consistency

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pulp at about 30% consistency were sprayed with a solution of 2%  $\text{H}_2\text{O}_2$ , 0.4% EDTA, 3%  $\text{Na}_2\text{SiO}_3$ , 0.005%  $\text{MgSO}_4$ , to bring it to 19% consistency. The pulps were treated at 150°C for 10 minutes.

5        Results are given in Table VIII. Both pulps are higher in visual efficiency than the control and possess all the other desired superior properties.

#### EXAMPLE 9

This example illustrates the effect of the heat treatment on bleached or brightened pulps.

10        A 70% yield sulphite pulp and a thermomechanical pulp at about 30% consistency were sprayed with a solution of 2%  $\text{H}_2\text{O}_2$ , 0.4% EDTA, 3%  $\text{Na}_2\text{SiO}_3$  and 0.005%  $\text{MgSO}_4$  to bring it to 19% consistency. The pulps reacted with the chemicals for one hour at 60°C. Afterwards, the  
15        pulps were heat treated at 150°C for 10 minutes.

Results are given in Table IX for the original pulps before heat treatment, the brightened pulps and for both pulps after heat treatment. The heat treatment, done under the conditions disclosed herein on the  
20        brightened pulp compared to the original pulp gave similar properties while it had higher visual efficiency.

## THE EFFECT OF THE ADDITION OF A BRIGHTENING AGENT TO PULP DURING THE HEAT TREATMENT

70% YIELD SULPHITE PULP <sup>1</sup>		TMP <sup>2</sup>	
Heat Treatment at 150°C, 10 min, 19% consistency with		Heat Treatment at 150°C, 10 min, 19% consistency with	
Before Heat Treatment	No Bleaching Chemicals	Before Heat Treatment	No Bleaching Chemicals
2% H <sub>2</sub> O <sub>2</sub>	0.4% EDTA	2% H <sub>2</sub> O <sub>2</sub>	0.4% EDTA
3% Na <sub>2</sub> SiO <sub>3</sub>	0.005% MgSO <sub>4</sub>	3% Na <sub>2</sub> SiO <sub>3</sub>	0.005% MgSO <sub>4</sub>
0.148	0.187	0.106	0.177
673	651	175	312
	0.209		0.163
	685		293
Pulp and Fibre Properties			
Curl Index			
CSF (ml)			
Wet-Web Properties			
0.7 kPa	Solids (%)		
	Tensile (m)	25.1	23.4
	Stretch (%)	80.1	96.1
	Work to rupture	5.04	10.1
		43.7	122
103 kPa	Solids (%)	20.6	25.9
	Tensile (m)	110	86.1
	Stretch (%)	5.02	10.1
	Work to rupture	68.4	117
		25.0	32.3
		167	144
		4.42	8.22
		86.8	159
			144
Wet-Web stretch at			
100 m breaking length (%)		5.22	9.61
			8.93

TABLE VIII (Sheet 2)

THE EFFECT OF THE ADDITION OF A BRIGHTENING AGENT  
TO PULP DURING THE HEAT TREATMENT

	70% YIELD SULPHITE PULP <sup>1</sup>				TMP <sup>2</sup>			
	Before Heat Treatment		Heat Treatment at 150°C, 10 min, 19% consistency with		Before Heat Treatment		Heat Treatment at 150°C, 10 min, 19% consistency with	
	No Bleaching Chemicals	2% H <sub>2</sub> O <sub>2</sub> 0.4% EDTA 3% Na <sub>2</sub> SiO <sub>3</sub> 0.005% MgSO <sub>4</sub>	No Bleaching Chemicals	2% H <sub>2</sub> O <sub>2</sub> 0.4% EDTA 3% Na <sub>2</sub> SiO <sub>3</sub> 0.005% MgSO <sub>4</sub>	No Bleaching Chemicals	2% H <sub>2</sub> O <sub>2</sub> 0.4% EDTA 3% Na <sub>2</sub> SiO <sub>3</sub> 0.005% MgSO <sub>4</sub>	No Bleaching Chemicals	2% H <sub>2</sub> O <sub>2</sub> 0.4% EDTA 3% Na <sub>2</sub> SiO <sub>3</sub> 0.005% MgSO <sub>4</sub>
Dry Handsheet Properties								
Bulk (cm <sup>3</sup> /g)	1.81	1.65	1.79	2.79	3.10	2.96		
Burst Index (kPa.m <sup>2</sup> /g)	6.24	5.78	4.38	2.02	1.36	1.50		
Tear Index (mN.m <sup>2</sup> /g)	8.22	7.84	7.84	8.72	8.27	8.94		
Breaking Length (m)	9704	9251	7361	3625	2469	2792		
Stretch (%)	2.63	2.71	2.32	2.15	2.05	2.07		
Toughness Index (mJ)	150	156	113	45	32	37		
Zero-span b.l. (km)	16.45	16.23	13.96	11.20	9.78	10.47		
Scattering Coeff. (cm <sup>2</sup> /g)	219	203	238	568	568	581		
Tappi Opacity (%)	77.2	76.1	79.7	93.8	95.1	93.3		
Iso-Brightness (%)	45.3	41.7	42.8	56.0	50.9	55.8		
Absorption Coeff. (cm <sup>2</sup> /g)	14.68	15.10	9.22	20.23	20.49	9.83		
Visual Efficiency (%)	56.6	54.3	60.4	67.3	64.4	71.2		

Refined at 0.57 MJ/kg and 9% consistency

Refined at 8.52 MJ/kg and 35% consistency after second stage

TABLE IX. THE EFFECT OF THE HEAT TREATMENT ON BLEACHED OR BRIGHTENED PULPS (Sheet 1)

70% YIELD SULPHITE PULP <sup>1</sup>				
Pulp and Fibre Properties	(a)		(b)	
	Original Pulp Before Heat Treatment		Pulp (a) Brightened	
	Heat Treatment at 150°C, 10 min.		Original Pulp (a) Brightened Pulp (b)	
Curl Index	0.108		0.157	0.215
CSF (ml)	715		687	681
				707
Wet-Web Properties				
0.7 kPa				
Solids (%)	26.8		26.3	27.7
Tensile (m)	77.2		79.8	59.1
Stretch (%)	1.71		1.77	2.99
Work to rupture	14.5		12.0	20.3
				23.6
103 kPa				
Solids (%)	33.5		31.5	29.2
Tensile (m)	160		119	100
Stretch (%)	1.63		1.73	2.49
Work to rupture	27.7		17.3	26.4
				29.2
Wet-Web stretch at 100 m breaking length (%)				
	1.81		1.74	3.02
				2.74
Dry Handsheet Properties				
Bulk (cm <sup>3</sup> /g)				
Rurst Index (KPa.m <sup>2</sup> /g)	1.87		1.80	1.68
Tear Index (mN.m <sup>2</sup> /g)	6.09		6.17	5.01
Breaking Length (m)	7.99		7.35	8.54
Stretch (%)	9054		10033	7675
				7300
Toughness Index (mJ)	2.62		2.60	2.85
Zero-span b.l. (km)	128		146	131
Scattering Coeff. (cm <sup>2</sup> /g)	15.68		16.39	15.43
Tappi Opacity (%)	221		220	215
Iso-Brightness (%)	73.8		69.1	75.3
Absorption Coeff. (cm <sup>2</sup> /g)	46.5		53.2	42.2
Visual Efficiency (%)	13.79		4.90	13.85
Printing Opacity (%)	57.9		68.9	55.2
	83.6		76.6	85.1

<sup>1</sup> Refined at 0.50 MJ/kg and 15% consistency

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TABLE IX. THE EFFECT OF THE HEAT TREATMENT ON BLEACHED OR BRIGHTENED PULPS (Sheet 2)

		TMP <sup>2</sup>			
		(a)	(b)	Heat Treatment at 150°C, 10 min.	
		Original Pulp Before Heat Treatment	Pulp (a) Brightened	Original Pulp (a)	Brightened Pulp (b)
<u>Pulp and Fibre Properties</u>					
Curl Index		0.106	0.113	0.177	0.167
CSF (ml)		175	187	312	308
<u>Wet-Web Properties</u>					
0.7 kPa		20.6	21.1	25.9	21.5
Solids (%)		110	105	86.1	82.5
Tensile (m)		5.02	5.44	10.1	11.3
Stretch (%)		68.4	71.9	117	114
Work to rupture					
103 kPa		25.0	27.5	32.3	26.4
Solids (%)		167	157	144	129
Tensile (m)		4.42	4.75	8.22	8.38
Stretch (%)		86.8	94.9	159	124
Work to rupture					
Wet-Web stretch at 100 m breaking length (%)		5.22	5.54	9.61	10.0
<u>Dry Handsheet Properties</u>					
Bulk (cm <sup>3</sup> /g)		2.79	2.78	3.10	2.94
Rurst Index (KPa.m <sup>2</sup> /g)		2.02	2.07	1.36	1.43
Tear Index (mN.m <sup>2</sup> /g)		8.72	8.92	8.27	8.34
Breaking Length (m)		3625	3814	2469	2713
Stretch (%)		2.15	2.13	2.05	1.95
Toughness Index (mJ)		45	47	32	33
Zero-span b.l. (km)		11.20	11.08	9.78	9.92
Scattering Coeff. (cm <sup>2</sup> /g)		568	555	568	570
Tappi Opacity (%)		93.8	87.7	95.1	91.8
Iso-Brightness (%)		56.0	67.8	50.9	56.6
Absorption Coeff. (cm <sup>2</sup> /g)		20.23	3.91	20.49	8.95
Visual Efficiency (%)		67.3	81.1	64.4	72.0
Printing Opacity (%)		96.2	89.7	97.1	94.5

Among the features of the method for treating pulp fibres as described above which are preferred features and may be made the subject of further claims in this application are the following:

- 5 1. A method wherein the pulp fibres are lignocellulosic pulp fibres obtained after a single stage refining, or, after two successive refinings, or, between two successive refinings.
2. A method wherein the pulp fibres are lignocellulosic  
10 pulp fibres at neutral or alkaline pH.
3. A method wherein the pulp fibres are pulp fibres commercially produced under the designation of refiner mechanical pulp, pressurised refiner mechanical pulp and thermomechanical pulp either from a single stage or  
15 two-stage refining.
4. A method wherein the pulp fibres are pulp fibres commercially produced under the designation of ultra-high-yield pulps, high-yield pulps, high-yield chemi-thermomechanical pulps, chemimechanical pulps, interstage  
20 thermomechanical pulps and chemically post treated mechanical or thermomechanical pulps.
5. A method wherein the pulp fibres are part of the furnish.
6. A method wherein the pulp fibres are the refined  
25 rejects in mechanical or high yield pulp production.
7. A method wherein the pulp fibres are whole pulps of the furnish.

8. A method including the step of incorporating a brightening agent during heat treatment, to upgrade the brightness while retaining the improved pulp properties.
- 5 9. A method including the subsequent steps of brightening or bleaching sequences to upgrade the brightness of the pulps while maintaining the improved pulp properties.
10. A method wherein the pulps are brightened pulps, thereby to maintain adequate brightness after heat
- 10 treatment as well as the improved pulp properties.

## CLAIMS:

1. A method for treating pulp fibres, that have already been curled which method comprises: sub-  
jecting said pulp fibres to a heat treatment while  
said pulp is at a high consistency in the form of  
5 nodules or entangled mass, thereby to render said  
curl permanent to subsequent mechanical action.
2. A method for treating pulp fibres, that have  
already been curled by a high consistency action,  
which method comprises: subjecting said pulp  
10 fibres to a heat treatment at a temperature of at  
least 100°C, while said pulp is in the form of  
nodules or entangled mass at a consistency of at  
least 5% thereby to render said curl permanent to  
subsequent mechanical action.
- 15 3. A method for treating pulp fibres that have  
already been curled by a high consistency action,  
which method comprises: subjecting said pulp  
fibres to a heat treatment at a temperature of  
100°C-170°C for a period of time of at least 2  
20 minutes, while said pulp, in the form of nodules  
or entangled mass is at a consistency of at least  
5%, preferably 15% or more, thereby to render said  
curl permanent to subsequent mechanical action.

4. The method of claims 1, 2 or 3 wherein said heat treatment is carried out as a batch method, in a digester.
- 5 5. The method of claims 1, 2 or 3 wherein said heat treatment is carried out as a continuous method through a steaming tube maintained at high pressure.
6. The method of claims 1, 2 or 3 wherein said pulp fibres are lignocellulosic pulp fibres produced by  
10 mechanical defibration.
7. The method of claims 1, 2 or 3 wherein said pulp fibres are lignocellulosic pulp fibres produced by refining.
8. The method of claims 1, 2 or 3 wherein said pulp  
15 fibres are lignocellulosic pulp fibres produced by refining in a disc refiner at high consistency, and/or in a device such as, but not exclusively, a "Curlator" or a "Frotopulper", which introduces curl and kinks in the fibres.
- 20 9. The method of claims 1, 2 or 3 wherein said pulp fibres are lignocellulosic pulp fibres produced by mechanical defibration of wood chips at high consistency.

10. The method of claims 1, 2 or 3 wherein said pulp fibres are lignocellulosic pulp fibres produced by mechanical defibration of wood chips at high consistency followed or preceded by a chemical treatment.