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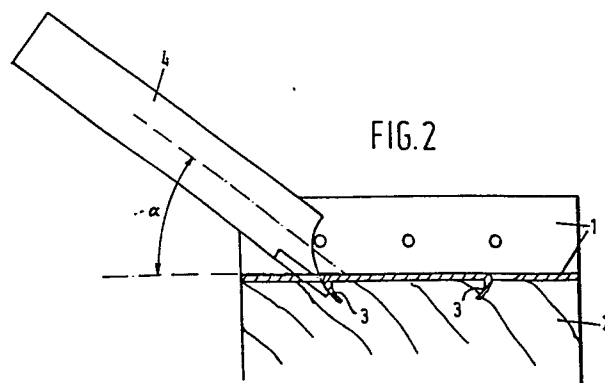
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54 A method of fastening metallic members and a punch for carrying out said method.

57 A method of fastening metallic members to a carrier material. A metallic member is placed with a planar portion thereof in contact with a carrier material, whereafter by means of a punch at least one tongue is liberated from the metal surface, which tongue is bent to form a curved hook-shaped portion by moving the punch further downwards into said carrier material. A punch is described for carrying out this method, which punch is of elongated shape and has a leading end which via a concave curvature terminates in a tip that is flattened at the front.





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EUROPEAN SEARCH REPORT

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Application number

EP 83 20 1045

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
X	FR-A-2 297 312 (DIETZLER) * Page 3, lines 11-40; page 4; figure 2 *	1-6	B 21 D 49/00 B 21 D 39/03
X	--- AU-B- 411 669 (MEYERS) * Whole document *	1-4	
X	--- US-A-2 160 258 (BERLINGER) * Page 4, left-hand column, lines 54-67 *	3	
A	--- US-A-2 253 639 (MAHAM)	1,5,6	
A	--- US-A-2 357 480 (MAHAM)	1,5,6	
A	--- US-A-1 851 614 (BERSSENBRUGGE)	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
A	--- US-A-3 090 088 (FOLEY)	1	B 21 D F 16 B E 04 B
A	--- US-A-3 010 199 (SMITH) -----	6	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 05-10-1983	Examiner PEETERS L.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			