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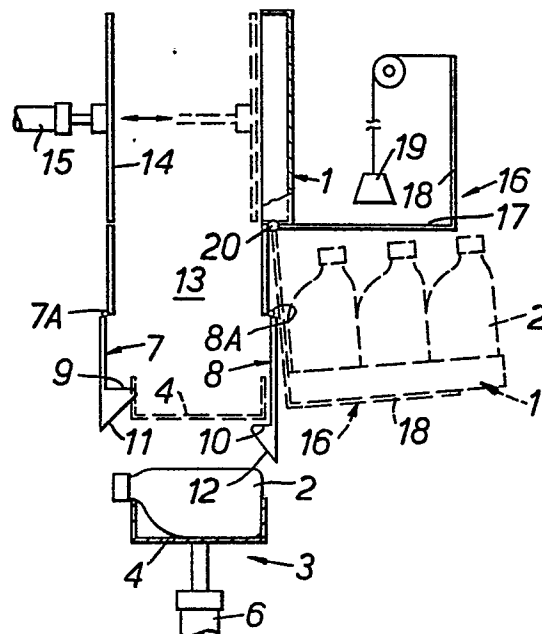
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54 **Method and machine for packing elongate articles into boxes or trays.**

57 Elongate articles such as plastics bottles (2) are packed into a box or tray (1) by arranging the articles (2) side by side in a stack of superimposed horizontal rows and then displacing horizontally from the stack, and in the direction of their horizontal parallel axes, an array of the superimposed articles into the box or tray arranged on its side, the box or tray being then tipped onto its base.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
X	US-A-3 553 929 (REVICKI) * Column 2, lines 14-57; figures 1-3 *	1,3-5, 8,9	B 65 B 5/06 B 65 B 21/14
Y		2,10, 12-15	
Y	--- CH-A- 297 215 (LEVER) * Page 5, lines 54-61; figures 9-13 *	2,13	
A	--- US-A-2 651 896 (WOODRUFF) * Column 4, lines 44-48; figures 1-3 *	6	
Y	--- US-A-2 649 232 (FERGUSON) * Column 4, lines 18-40; figure 4 *	10	TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
Y	--- US-A-2 544 735 (STRICKLER) * Column 3, lines 28-41; figure 11 *	12	B 65 B
Y	--- GB-A-1 102 874 (EDSON) * Page 2, lines 99-115; figure 2 *	14	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-07-1984	Examiner CLAEYS H.C.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
Y	US-A-1 969 830 (WILD) * Page 4, line 79 - page 5, line 8; figure 15 * -----	15	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
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