



Europäisches Patentamt
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Publication number:

0 100 171
A3

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EUROPEAN PATENT APPLICATION

21 Application number: 83303953.0

51 Int. Cl.⁴: **C 23 G 1/00, B 24 C 1/00,**
C 23 G 3/00

22 Date of filing: 07.07.83

30 Priority: 08.07.82 GB 8219836

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43 Date of publication of application: 08.02.84
Bulletin 84/6

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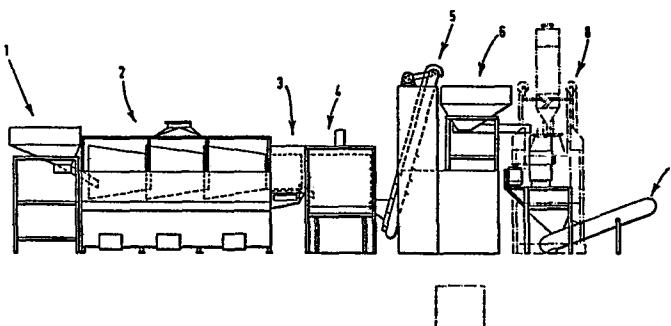
84 Designated Contracting States: **AT BE DE FR IT NL SE**

88 Date of deferred publication of search report: 28.08.85 Bulletin 85/35

74 Representative: **Lewis, Samuel Hewitt et al, FORRESTER & BOEHMERT Widenmayerstrasse 4/1, D-8000 München 22 (DE)**

54 **A cleaning and treatment process and apparatus.**

57 A treatment process, and apparatus for cleaning and treating articles, particularly applicable to the cleaning and treatment of brass stampings to remove contaminants such as grease and graphite therefrom comprises the steps of subjecting said articles to a washing treatment in washing apparatus (2) and subsequently subjecting the articles to a blasting process in a blast cleaning machine (8) in which the articles are subjected to abrasive particles projected at high speed.



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EUROPEAN SEARCH REPORT

0100171
Application number

EP 83 30 3953

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
A	US-A-4 002 488 (T.CAMPANELLI) * Claims; figures *	1	C 23 G 1/00 B 24 C 1/00 C 23 G 3/00
A	--- US-A-2 968 577 (W.HELLING) * Claims 1-3; column 10, line 50 - column 11, line 12 *	1	
A	--- IBM TECHNICAL DISCLOSURE BULLETIN, vol. 23, no. 12, May 1981, page 5321, New York, US; L.R.BLUMBERG et al.: "Copper cleaning process"		
A	--- GB-A-1 507 546 (BRITISH STEEL CORP.) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
			C 23 G 1/00 B 08 B 7/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14-05-1985	Examiner TORFS F.M.G.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			