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(54) Deposit control additives for hydrocarbon fuels and lubricants for use in internal combustion engines.

(57) Additives for use in internal combustion engines are provided which particularly in unleaded fuels maintain cleanliness of the intake system without contributing to combustion chamber deposits. The additives are hydrocarbyl-terminated poly(oxyalkylene) polyamine ethanes comprising a hydrocarbyl-terminated poly(oxyalkylene) chain formed from 1 to 30 2-5 carbon oxyalkylene units bonded to an ethane or branched ethane chain containing from 2 to 8 carbon atoms in turn bonded to a nitrogen atom of a polyamine having from 2 to 12 amine nitrogens and from 2 to 40 carbon atoms with a carbon:nitrogen ratio between 1:1 and 10:1. The terminal hydrocarbyl group contains from 1 to 30 carbon atoms and the additive has a molecular weight in the range from 300 to 2500. The additive may be formulated as a concentrate in an inert oleophilic organic solvent or may be formulated as a lubricant composition for use in an internal combustion engine by incorporation in a lubricating oil.



## **EUROPEAN SEARCH REPORT**

Application number

EP 83 30 4397

|          | DOCUMENTS CONSID  |  | ·   | 2 122 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2   |
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| Category | Citation of document with i<br>of relevan   | ndication, where appropriate,<br>t passages                    | Relevant<br>to claim  |   |
| X        | US-A-4 247 301 ( * Claims 1-8,11; - column 9, line  | column 3, line   | 7 1-14  | C 10 M 1/32<br>C 10 L 1/22<br>C 08 G 65/32  |
| Х        | * Claims 1,3,4; 29-30, 39-49, 58-   | column 1, line   | 1-5,<br>8,14  |   |
| x        | US-A-4 332 595 * Claims 1-16 *  | (S. HERBSTMAN)   | 1-5,  | 7-  |
|          |   |  |   |   |
|          |   |  |   | TECHNICAL FIELDS<br>SEARCHED (Int. Cl. <sup>3</sup> )   |
|          |   |  |   | C 10 M<br>C 10 L<br>C 08 G  |
|          |   |  |   |   |
|          | The present search report has b   | een drawn up for all claims                                    |   |   |
|          | Place of search THE HAGUE  Date of completion of the search 09-12-1983  |  |   | Examiner TSAERT L.D.C.  |
| Y:       | CATEGORY OF CITED DOCL particularly relevant if taken alone particularly relevant if combined w document of the same category technological background non-written disclosure intermediate document | E: earli<br>after<br>vith another D: docu<br>L: docu<br>&: men | er patent docun<br>the filing date<br>ument cited in the<br>ument cited for | underlying the invention<br>nent, but published on, or<br>he application<br>other reasons<br>e patent family, corresponding |