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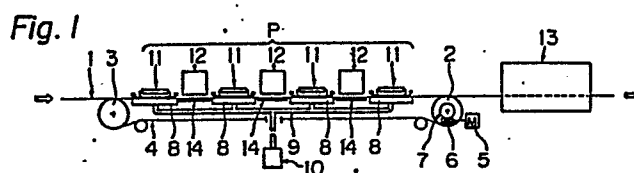
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(54) Method and apparatus for conveying substrate in continuous multicolor printing press.

(57) A substrate (1) to be printed in a continuous multicolor printing press is conveyed to a printing zone (P) while it is kept in intimate contact with the surface of an endless belt (4) having a negative pressure applied to its underside on the substrate-conveying side. Thus, accurate multicolor printing can be effected continuously without blur.





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# EUROPEAN SEARCH REPORT

0102743

Application number

EP 83 30 4357

## DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. *)
X	US-A-2 359 825 (CAMPBELL) * Whole document *	1,2	B 41 F 13/02 B 65 H 17/28
X	FR-A-1 385 163 (ZIMMER) * Whole document *	1,2	
X	US-A-3 741 116 (GREEN et al.) * Whole document *	1,2	
			TECHNICAL FIELDS SEARCHED (Int. Cl. *)
			B 41 F B 65 H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 31-08-1984	Examiner RECHLER W.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	