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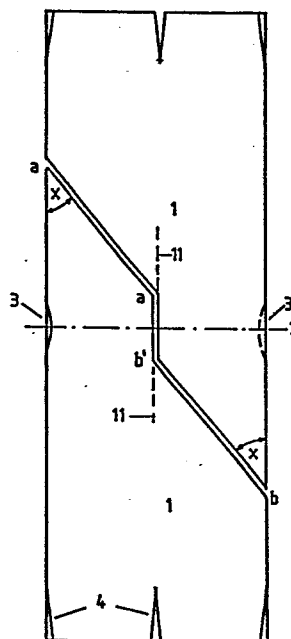
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⑤④ **Flexible container for transport and storage of bulk material and a method for its manufacture.**

⑤⑦ The container shall endure the strains it is exposed to during a drop test in the bursting zone (9) having a radial bursting effect. The container (1) consists of a hose-formed piece of material which upper part is joined with its central part (12) by joints (8) which form an angle $0^\circ < x < 90^\circ$, preferably $30^\circ < x < 60^\circ$ with the longitudinal direction of the material. The joints (8) can be in the form of a V or W and the extreme point (B) if preferably above the bursting zone (9). The container (1) can be made from a flattened hose-formed piece of material which is cut in two symmetrical parts (1) along a cut line a, a', b', b where the lines a, a' and b', b form an angle $0^\circ < x < 90^\circ$ with the longitudinal axis of the material and the line (a'-b') ≥ 0 is vertical in the middle of the piece of material (1) on both sides of the folded line (2). The upper part of the piece of material (1) is folded over the line (2) and joined with the part (12) along cut lines for forming lifting loops (5). The container combines the requirements to high tensile strength and high resistance to strain in the bursting zone (9).





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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
	No relevant documents have been disclosed -----		B 65 D 88/16
			TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
			B 65 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 09-07-1985	Examiner MORRIS A.A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			