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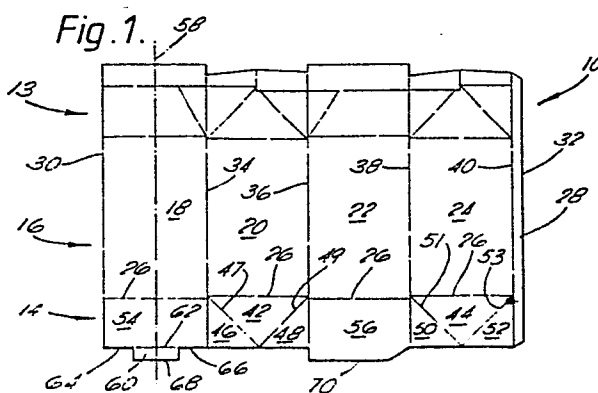
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(54) Blank of sheet material being convertible to a container for liquid substances by folding about score lines, and a container made from the blank.

(57) A container of thermoplastic coated cardboard has a bottom closure of a known type having two triangular infold panel portions, a pair of triangular fold-back panel portions lying on either side of each triangular infold panel portion and two outer bottom closure panels (54, 56) overlapping each other in the completed bottom closure. In order that the free outer edge of the lowermost (54) of the two outer bottom closure panels shall have no raw edge exposed to the inside of the container, the bottom closure panel (54) has a fold-back tab (60) which is folded back onto the outside surface of the bottom closure panel (54). According to the invention the outer edges (64, 66) of the bottom closure panel (54) on either side of the fold-back tab (60) are offset from the outer edge (68) of the fold-back tab (60) towards the associated side wall panel (18). Thereby it becomes possible to perform the folding back of the fold-back tab (60) by means of the edge (70) of the outermost bottom closure panel (56), the consumption of cardboard being at the same time reduced.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
D,Y	US-A-3 412 922 (MILLER) * Column 2, line 10 - column 3, line 70; figures 1-5 *	1	B 65 D 5/06
Y	FR-A- 776 650 (QUAEGHEBEUR) * Page 2, lines 29-47; figures 1-3 *	1	
A	US-A-4 192 446 (NAITO) * Column 2, line 31 - column 3, line 68; figures 5-8 *	1-3	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
			B 65 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21-05-1985	Examiner SCHMID R.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	