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(71) Applicant: **NORSK HYDRO A/S**  
**Bygdoy Allé 2**  
**N-Oslo 2(NO)**

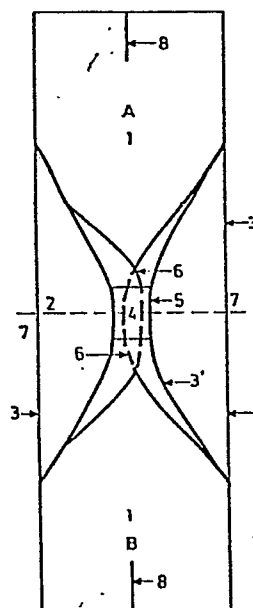
(72) Inventor: **Juel, Anders**  
**Bjorntvedtgt. 35**  
**N-3900 Porsgrunn(NO)**

(72) Inventor: **Omdal, Bjarne**  
**Stadionvn. 5b**  
**N-3900 Porsgrunn(NO)**

(74) Representative: **Weickmann, Heinrich, Dipl.-Ing. et al,**  
**Patentanwälte Dipl.-Ing. H.Weickmann Dipl.-Phys.Dr.**  
**K.Fincke Dipl.-Ing. F.A.Weickmann Dipl.-Chem. B. Huber**  
**Dr.-Ing. H. Liska Dipl.-Phys.Dr. J. Prechtel Möhlstrasse 22**  
**D-8000 München 80(DE)**

(54) **Flexible container to be filled with bulk material and method for its manufacture.**

(57) The present invention relates to flexible containers to be filled with bulk material, and their manufacture. The container has at least one lifting loop (6) which is gathered in a lifting loop having a permanent lifting handle (10) comprising the lifting loops (6) folded or pressed together and joined by means of glue or a seam in a lifting area (4). The lifting handle (10) may comprise a piece of material (5) which at least covers the lower part of the lifting area (4) which has a width < 1/6 of the container's circumference. The container is made from a flat-woven or round-woven base material (1) which is joined for forming at least one integrated lifting loop (6). Those parts of the base material (1) which shall form the lifting loop (6) are folded to at least one lifting area (4). It might possibly be fastened to a piece of material (5) to at least the lower part of the area (4). By joining of the area (4) and or fastening the piece of material (5) there is formed a permanent lifting handle (10). The piece of material (5) which is fastened around the area (4) can be in form of a sleeve and have the same width as this area.



**FIG.1**



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## EUROPEAN SEARCH REPORT

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EP 84 10 2195

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
X	GB-A-2 042 469 (TOYAMA INDUSTRY CO. LTD.) * Abstract; figures 4,6 *  -----	1	B 65 D 88/16
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
			B 65 D 88
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 09-07-1985	Examiner MORRIS A.A.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	