

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets

(11)

Publication number:

0 118 243
A3

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 84300994.5

(22) Date of filing: 16.02.84

(51)

Int. Cl.⁴: **A 43 D 25/18, A 43 D 25/047,**
A 43 D 21/16

(30)

Priority: **02.03.83 DE 3307388**
02.03.83 US 469503

(43)

Date of publication of application: **12.09.84**
Bulletin 84/37

(84)

Designated Contracting States: **DE FR GB IT**

(88)

Date of deferred publication of search
report: **12.02.86 Bulletin 86/7**

(71)

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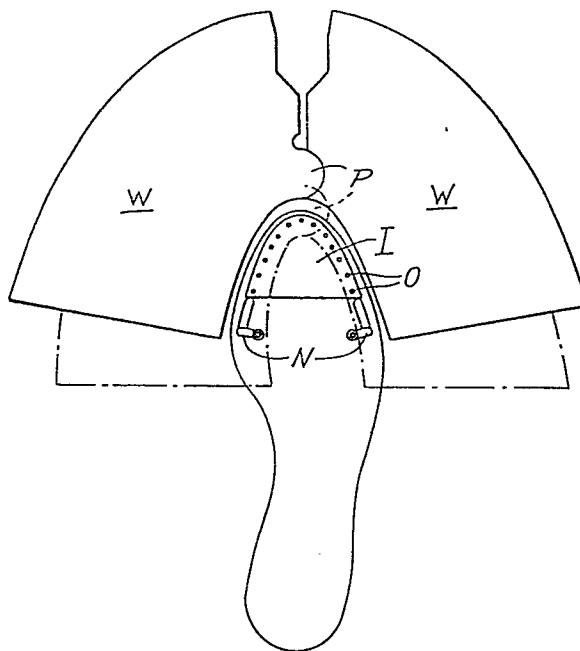
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Lasting shoes using adhesive.

(57)

In lasting shoes from the toe end at least over the ball region, adhesive is applied by an imprinter (I; 11) and nozzles (N; 34), the region in which adhesive is applied by the plate extending from the toe end of the shoe and lying within, but being substantially smaller than, the region inwiped by the toe wiper assembly (W; 7). The nozzles (M; 34) may be guided by any suitable control, e.g. shoe-edge guidance, template (56) or programmed control. In one embodiment adhesive application takes place with the wiper assembly (W; 7) in an intermediate position in which the wipers have just traversed the insole margin, such arresting of wiper assembly causing a "fall-away" signal to be supplied, in response to which the nozzles (N; 34) begin their application of adhesive from adjacent the injector plate (I; 11) heelwardly. When the nozzles (N; 34) have moved out of the region to be wiped by the wiper assembly (W; 7), the wiper assembly (W; 7) is caused to continue its inwiping movement.



EP 0 118 243 A3



European Patent
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EUROPEAN SEARCH REPORT

0118243
Application number

EP 84 30 0994

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	US-A-3 995 341 (GIEBEL) * Column 4, lines 5-14 *	1	A 43 D 25/18 A 43 D 25/047 A 43 D 21/16
A,D	--- US-A-3 579 691 (FICHTNER) * Abstract *	4,5	
A,D	--- DE-A-1 685 424 (KAMBORIAN) * Figure 69A; figures 76A,76B *	1,3-5	

			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			A 43 D 25/00 A 43 D 21/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12-11-1985	Examiner LOKERE H.P.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	