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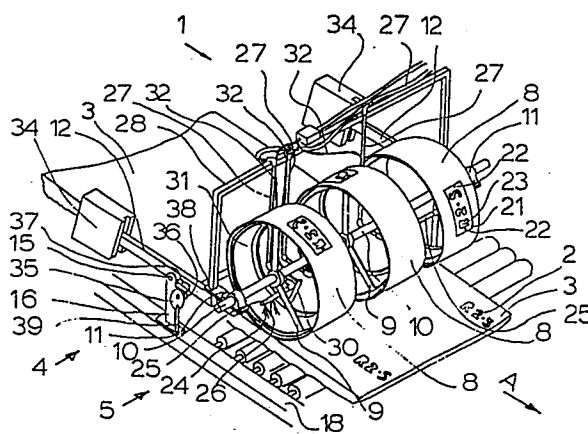
⑧⑧ Date of deferred publication of search
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⑤④ **Method and apparatus for marking an article.**

⑤⑦ The invention provides a method for marking an article by scorching the mark onto the article, and when the mark is applied to a fibrous material, for example, fiber glass heat insulating material, the surface fibers in the area of the mark are scorched, and fibers beneath the surface fibers are also scorched.

Apparatus according to the invention comprises at least one drum (8), having a stencil plate (21) mounted thereon. The drum is rotatable on a shaft 10 by friction of the batt passing under the drum (8). A manifold (25) with a plurality of gas jets (26) provide a flame (24) directed towards the batt (3) of material, and as the stencil plate (21) passes beneath the flames, the mark (2) is scorched onto the batt (4).





European Patent
Office

EUROPEAN SEARCH REPORT

0119801
Application number

EP 84 30 1622

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
X	US-A-3 262 235 (W.H. FULKERSON) * Whole document *	1	B 44 B 7/00
X	FR-A- 945 221 (M.-E. STUPPA) * Page 1, lines 58-60; page 2 *	1-12	
X	GB-A- 17 015 (F.O. BYNOE et al.)(A.D. 1912) * Whole document *	1-12	
A	US-A-3 428 101 (L.E. LINDBERG) * Abstract *	6	
A	GB-A- 29 413 (J. VANDERKAM)(A.D. 1910) * Page 1, lines 43-44; figures 1,2 *	12	
A	DE-A-1 577 806 (KLÖCKNER-WERKE AG) * Whole document *	12	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
			B 44 B B 44 C D 06 H B 41 M D 06 C B 21 C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17-01-1986	Examiner MOET H.J.K.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	