

12 **EUROPEAN PATENT APPLICATION**

21 Application number: **84105305.1**

51 Int. Cl.<sup>4</sup>: **B 21 F 27/12**  
**F 25 D 25/02**

22 Date of filing: **10.05.84**

30 Priority: **02.06.83 IT 4571783**

43 Date of publication of application:  
**12.12.84 Bulletin 84/50**

88 Date of deferred publication of search report: **13.11.85**

84 Designated Contracting States:  
**AT BE CH DE FR GB IT LI LU NL SE**

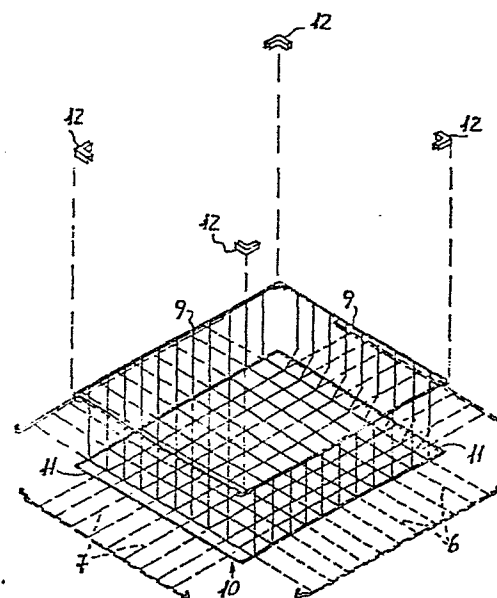
71 Applicant: **INDUSTRIE ZANUSSI S.p.A.**  
**Via Giardini Cattaneo 3**  
**I-33170 Pordenone(IT)**

72 Inventor: **Monte, Luigi**  
**Via Veneto 20**  
**I-33080 Porcia(Pordenone)(IT)**

74 Representative: **Patentanwälte Grünecker, Dr.**  
**Kinkeldey, Dr. Stockmair, Dr. Schumann, Jakob, Dr.**  
**Bezold, Meister, Hilgers, Dr. Meyer-Plath**  
**Maximilianstrasse 58**  
**D-8000 München 22(DE)**

54 **Method for making freezer baskets.**

57 A method for making baskets for freezer appliances, in which two mutually intersecting groups of metal wires are welded to each other to form a planar grid (8), with said wires (6, 7) projecting the sides thereof by a certain length. A metal rod member (9) is welded to the ends of the wires projecting beyond any of the sides of the grid. The projecting wires are subsequently bent so that the ends of the rod members cooperate with one another to form an upper peripheral frame of the basket, the latter having been subjected to a plastic coating treatment prior to the bending of the projecting wires.



**FIG. 4**



European Patent  
Office

# EUROPEAN SEARCH REPORT

**0127798**

Application number

EP 84 10 5305

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. <sup>3</sup> )
X	GB-A-2 078 498 (AURIOL [GUILDFORD] LTD.) * Page 1, line 50 - page 2, line 1; figures 1-4 * ---	1,2	B 21 F 27/12 F 25 D 25/02
X	GB-A- 679 021 (CLARK) * Page 1, line 64 - page 2, line 33; claim 4; figures 1-4 * ---	1,2	
P,X	JP-A-58 148 038 (HAMADEN) * Abstract; figures 5-8 *  -----	1,2	
			TECHNICAL FIELDS SEARCHED (Int. Cl. <sup>3</sup> )
			B 21 F B 65 D F 25 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 03-07-1985	Examiner THE K.H.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			