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54 Ice skate sharpening machine.

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(57) A machine for sharpening the blade of an ice skate (8) has a vertically mounted thin grinding wheel (409) with a convex transverse cross-section corresponding to the concave transverse cross-section desired for the blade edge Clamping plates on a cradie (10) hold the blade above the wheel with their central planes coplanar and with the wheel biassed against the blade. The cradle (10) is pivotable about a horizontal axis (901) above the skate so that the skate can be swung in an arc. Hence the movement of the blade over the wheel takes place in an arc that is curved in the same direction as the convex profile of the blade edge. This action reduces the problem of unevenness of depth of cut along the length of the blade, that has been experienced with prior machines employing staight line relative travel between the skate and the wheel. The tendency for the wheel to take a deeper cut at the more sharply curved toe and heel portions of the blade can be further compensated for by increasing the speed of traverse of the blade over the wheel in the vicinities of these end portions. This traversing speed can be reduced incrementally from a maximum at the extreme toe end of the blade down to a minimum over the central portion of the blade, while being increased again incrementally as the wheel approaches the heel end. Provision is also made for stopping the motor that drives the grinding wheel when the wheel is in the area of the picks of a figure skate.

FIG.I



## **EUROPEAN SEARCH REPORT**

EP 84 10 5970

	DOCUMENTS CON	SIDERED TO BE RELEVA	NT			
Category	Citation of document v of rel	th indication, where appropriate, vant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)		
x	US-A-3 789 551 * Column 4, 1:	(NORRIS) ines 27-48; figures	1	A 63 B 24		
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A	* Column 2, 1 line 24; column 5 figures *	(CHIASSON) line 15 - column 3, umn 4, lines 7-64;	1,3,4, 5,9			
A	DE-C- 851 002 * Page 2, lines	(DORNSEIF) 5 40-68; figures *	1,2,3			
A	US-A-4 294 043	(SAKCRISKA)	1,3,4,		CAL FIELDS	
	* Abstract; figures *		5,9	SEARCH	ED (Int. Cl. 3)	
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	The present search report has b	een drawn up for all claims				
		Date of completion of the search 05-09-1985	GERMAN	Examiner O A.G.		
f : parti docu A : techi O : non-	CATEGORY OF CITED DOCL cularly relevant if taken alone cularly relevant if combined w iment of the same category nological background written disclosure mediate document	E : earlier pa after the f b : documen L : documen	principle underlyi tent document, bu	ng the invent it published o cation asons	on, or	