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64 **Welded wire grid unit for box spring assemblies.**

57 A welded wire grid unit for use in a box spring assembly, the grid unit comprising a rectangular border wire formed of spring steel and a criss-cross network of straight wires encircled by the border wire and arranged in a supporting relation with the border wire. The wire components in the grid are proportional to improve the edge support for the border wire.

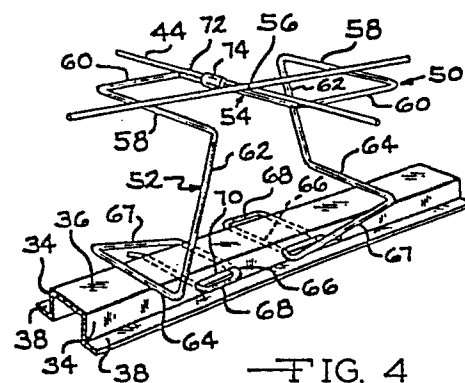


FIG. 4

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EUROPEAN SEARCH REPORT

Application number

EP 84 30 3403

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
Y	GB-A-2 072 500 (MIZELLE) * Figure 4; page 2, lines 18-42 *	1	A 47 C 23/32
A		4,5	
Y	--- US-A-4 180 877 (HIGGINS) * Figure 2; abstract; column 1, lines 38-52 *	1	
A	* Column 3, line 25 - column 4, line 9 *	5	
Y	--- US-A-4 253 208 (HANCOCK et al.) * Column 4, lines 3-44 *	1	TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
A	-----	2	A 47 C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25-11-1985	Examiner MYSLIWETZ W.P.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			