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EUROPEAN PATENT APPLICATION

21 Application number: 84303781.3

51 Int. Cl.⁴: **B 22 D 11/10**
B 22 D 41/00, B 22 D 41/03

22 Date of filing: 05.06.84

30 Priority: 07.06.83 GB 8315575

43 Date of publication of application:
19.12.84 Bulletin 84/51

88 Date of deferred publication of search report: 02.10.85

84 Designated Contracting States:
AT BE CH DE FR LI LU NL SE

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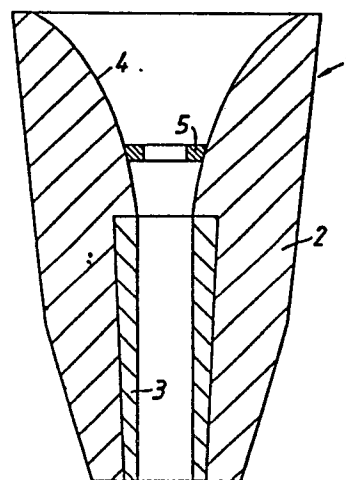
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54 Improvements in or relating to tundish pouring.

57 The invention provides a tundish pouring arrangement (1) including a tundish having at least one outlet in the base thereof through which molten metal is arranged to flow when poured into a receiving container therebelow, the outlet having associated therewith an annular flow restrictor member (5) through which the outflowing metal is arranged to pass, the flow restrictor being of a material and a magnitude such as to be worn away by molten metal flow therethrough within a time range of between two to ten minutes.

FIG. 1.





DOCUMENTS CONSIDERED TO BE RELEVANT															
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)												
D, A	GB-A-2 091 399 (BRITISH STEEL CORP.) * Claims 1,6 *	1	B 22 D 11/10 B 22 D 41/00 B 22 D 41/08												
A	DE-A-1 650 209 (STIEBEL WERKE) * Claim 1; figure 1 *	1													
A	DE-A-2 446 978 (GENERAL ELECTRIC) -----														
			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)												
			B 22 D 11/00 B 22 D 41/00 F 15 D 1/00												
The present search report has been drawn up for all claims															
Place of search BERLIN		Date of completion of the search 18-06-1985	Examiner GOLDSCHMIDT G												
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