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(71) Applicant: **Nippon Steel Corporation**
6-3 Ohte-machi 2-chome Chiyoda-ku
Tokyo 100(JP)

(72) Inventor: **Misawa, Yasuo c/o Kimitsu Works**
Nippon Steel Corporation 1, Kimitsu
Kimitsu-shi Chiba-ken(JP)

(72) Inventor: **Dazai, Takeo c/o Kimitsu Works**
Nippon Steel Corporation 1, Kimitsu
Kimitsu-shi Chiba-ken(JP)

(72) Inventor: **Haeno, Tsutomu c/o Kimitsu Works**
Nippon Steel Corporation 1, Kimitsu
Kimitsu-shi Chiba-ken(JP)

(72) Inventor: **Saitoh, Yoshio c/o Kimitsu Works**
Nippon Steel Corporation 1, Kimitsu
Kimitsu-shi Chiba-ken(JP)

(72) Inventor: **Shimada, Masanori c/o Kimitsu Works**
Nippon Steel Corporation 1, Kimitsu
Kimitsu-shi Chiba-ken(JP)

(72) Inventor: **Ikegami, Hiroshi Yawata Works Nippon Steel Corp.**
1-1-1, Edamitsu Yahata Higashi-ku
Kitakyushu-shi Fukuoka-ken(JP)

(72) Inventor: **Yui, Katsuhiko Yawata Works Nippon Steel Corp.**
1-1-1, Edamitsu Yahata Higashi-ku
Kitakyushu-shi Fukuoka-ken(JP)

(72) Inventor: **Namba, Tadashige Tobata Plant & Machinery Works**
Nippon Steel Corporation 46-59, Oaza Nakabaru
Tobata-ku Kitakyushu-shi Fukuoka-ken(JP)

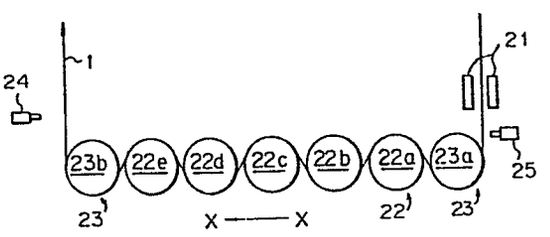
(74) Representative: **Arthur, Bryan Edward et al,**
Withers & Rogers 4 Dyer's Buildings Holborn
London EC1N 2JT(GB)

(54) Method for cooling a steel strip in a continuous-annealing furnace.

(57) The present invention relates to a method for cooling a steel strip (1) in a continuous-annealing furnace. Conventionally, the steel strip (1) is cooled by a water medium and, thus, oxidation is inevitable. Recently developed roll cooling methods can prevent oxidation but are disadvantageous in that the steel strip (1) is nonuniformly cooled as seen in its short width direction.

The present invention attains uniform cooling by means of feedback control and feedback-feedforward control, in which the blowing width of the gas-jet cooler (21) is controlled by detecting the sheet temperature distribution with a thermometer (24).

Fig. 5



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EUROPEAN SEARCH REPORT

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Application number

EP 84 30 3788

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
A	PATENTS ABSTRACTS OF JAPAN, vol. 5, no. 98 (C-60)[770], 25th June 1981; & JP - A - 56 41321 (NIPPON KOKAN K.K.) 18-04-1981 (Cat. A,D)	1	C 21 D 9/573
A	JAPANESE PATENTS REPORT, Section Ch, vol. 81, no. 11, 10th April 1981, page 6, Metallurgy, Derwent, London, GB; & JP - B - 56 10973 (Cat. A,D)	1	
A	EP-A-0 058 607 (STEIN HEURTEY)	1	
A	DE-C- 890 804 (WESTFALENHÜTTE)	1	
A	FR-A-1 554 547 (KLOCKNER-WERKE)	2	TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
			C 21 D

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
THE HAGUE	01-04-1985	MOLLET G.H.J.

CATEGORY OF CITED DOCUMENTS

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