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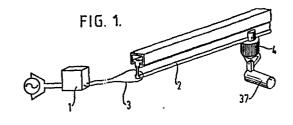
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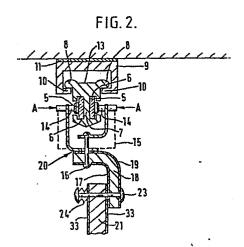
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## (54) Track lighting.

(57) A low voltage track lighting system has a track 2 and a lamp fitting 4. The track 2 is a plastics material extrusion 7,8 with conducting rails 5 on either side. The fitting 4 has a pair of contacts 14 cam driven in the direction of arrows A for low ohmic loss contact with the rails 5. The sandwich arrangement of the rails 5 on either side of a central web 7 of the extrusion 7, 8 allows the compressed sandwich to resist the caming action. The contacts 14 have a shape complementary to that of the rails 5.





## TRACK LIGHTING

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The present invention relates to a track lighting system.

As used herein, the term "track lighting" means in the context of a track lighting system an electric lighting system in which a lamp fitting is engageable at a randomly selected position along a track having conductor rails which each have an exposed surface contactable by a respective 10 contact in the lamp fitting.

Conventional track lighting systems operate at mains This indicates that two precautions must be voltage. Firstly, an earth conductor must be provided. Secondly, the live conductor rail(s) must be so positioned 15 in the track that they can not, or at least there is a reasonable probability that they will not, be accidently touched and give an electric shock. These considerations have resulted in conventional tracks being generally channel shaped with the conductor rails within the channel.

20 Conventional argon filled lamps are generally used with conventional track lighting systems. However, recently developed halogen-filled, quartz-bulb lamps, as have found increasing use in vehicle headlights, operate at a much higher colour temperature and thus, by more efficient con-25 version of electricity to light, provide an opportunity for the provision of more efficient, cheaper lighting. "halogen lamps", as they will be called hereinafter, have high current requirements and are conveniently operated at low voltage.

However, the high current requirement - 5 amps for 60 30 Watts at 12 volts as opposed to 1/4 amp at 250 volts for the same Wattage (although 3 times the light output is achieved with the low voltage halogen lamp) - causes particular problems in that ohmic losses can detrimentally affect 35 performance. Conventional track lighting systems do not

provide contact, between their track conductor rails and their lamp fitting contacts, which exhibits a reliably low enough ohmic loss for low voltage use.

The development programme during which the present invention was made has resulted in the solution of this track-fitting-contact ohmic loss problem.

According to one aspect of the invention, there is provided a low voltage track lighting system comprising:

- a mains transformer for providing low voltage current,
- a track having two conductors rails and

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a lamp fitting including two contacts having a shape complementary to that of the conductors rails.

As used herein the term "low voltage" means 30 volts or less.

15 According to a second aspect of the invention there is provided a low voltage track lighting track comprising an elongate body of insulating material and a pair of elongate conductor rails supported on the body, the arrangement and shape of the body and the conductor rails being such that in use, with a lamp fitting having a pair of contacts urgable into good electric contact with their respective rails, each conductor rail is compressed by its contact against the portion of the body supporting it and the supporting portion is adapted to be pressed against on its side opposite from the said conductor rail by force resulting from the lamp fitting to provide that contact pressure between the rail and its contact can provide good electric contact therebetween

According to a third aspect of the invention there is provided a low voltage track-lighting track comprising an extrusion of insulating material and a pair of conductor rails accommodated on the extrusion, the conductor rails presenting a shape which may be complementarily matched by contacts of a lamp fitting.

Preferably the conductor rails present flat faces, although the track may be bent to convenient installed

shape.

Preferably the conductor rails are positioned on either side of a central web of the extrusion.

It should be noted that although the conductor rails

may be protected by a pair of flanges extending in the manner a channel on either side, but spaced from the central web and conductor rails, such flanges are not necessary because the conductor rails do not have to be protected for safety reasons due to the use of low voltage.

10 Although the conductor rails may be stiff enough to be self-supporting if located at their edges, the sandwich arrangement of one conductor rail, central web, other conductor rail preferably provides that the arrangement is self-supporting against force exerted by lamp-fitting contacts tending to squeeze the sandwich arrangement.

Preferably the extrusion includes conductor rail locating grooves.

Although it is envisaged that the extrusion may be adapted for support on a ceiling or wall on its own, for 20 instance by having a broad flange forming the head of a T in section - with the central web forming the leg of the T, the flange being broad enough to accommodate fixing screw holes or a strip of self-adhesive material on its upper surface; it is preferred that the extrusion be shaped for 25 clip attachment. Clips for such attachment may be short, along the length of the extrusion, but again it is preferred that the "clips" be in the form of a separate plastics material extrusion. This second extrusion may be initially attached in position, by nail, screw, double-sided self-30 adhesive tape or the like and the conductor carrying extrusion subsequently snapped or manipulated into position. Such two extrusion track has the advantage that it can be narrow, hence cheap and neat.

According to a fourth aspect of the invention there is provided a low voltage track-lighting lamp fitting including

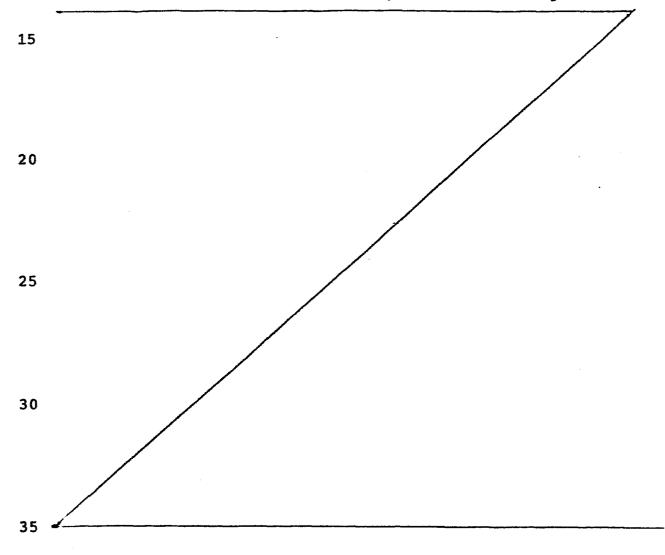
a pair of conductor-rail-engaging contacts which shaped complementarily to the rails and which are adapted and arranged to be moved for contact with conductor rails.

The track may be channel shaped with conductor rails on

5 either side of the channel, in which case the contacts are
arranged to be moved away from each other. The track may
have the two conductor rails on the same side of a web of
the track extrusion in which case the contacts are arranged
to be moved in the same direction. However, with the

10 preferred "sandwich" track, the contacts are arranged to be
moved in towards each other.

It is envisaged that the contacts may be spring biassed for movement in towards each other, with the fitting inclu-



ding means for moving the contacts apart for movement of the fitting with respect to the track. Alternatively, the fitting may include means for selectively moving the contacts towards or away from each other without spring assis-However, it is preferred that the contacts be spring biassed away from each other and that the fitting includes means for moving them towards each other. veniently this means is a cam arrangement. In the preferred embodiment the contacts are slidably mounted in and 10 arranged to move radially of a central generally circular, in cross-section, body. A cam member partially surrounds the central body and is twistable on the body to move the contacts in. Preferably the contacts have portions extending through the central body to the cam member although 15 the cam member could extend into the body. Springs may be provided in the central body to urge the contacts against the cam member. However, the contacts are preferably resilient.

Preferably the lamp-fitting includes a lamp socket 20 connected to the contact-carrying central body by means of an, adjustable unlimited angularly, connector. the connector includes in one part a central conducting rod and spaced annular conducting ring, extending around and generally radially of the rod, and in another part a pair of 25 conducting elements spaced longitudinally of the rod, the arrangement being such that the remote end of the rod circularly-slidingly contacts one of the two elements and the annular ring circularly-slidingly contacts the other of the two elements, and the rod is radially-insulatingly spaced from the annular conducting ring and the other of the two elements.

Preferably the rod is electrically connected to one of the contacts in the central body and the annular conducting ring is electrically connected to the other contact, with 35 the lamp socket contacts being electrically connected to the

two elements. However, the arrangement could be reversed.

Preferably, a second such connector is provided with
its rod oriented at right angles to that of the first con-

its rod oriented at right angles to that of the first connector. Thus, except for practical limitations on the angular adjustment of the second connector total unlimited angular adjustability of the lamp socket is achieved.

In the preferred embodiment, the respectively adjustable portions of the second connector are effectively similar with two elements carried on a lamp holder body. 10 Although the two elements may be connected by wires to the contacts of the lamp socket on the body, which may be a screw socket, or a bi-pin but is preferably a bayonetfitting socket; in the preferred embodiment the two elements are continued in the form of strips directly to the contacts of the socket. Where the two strips are oriented with their planes extending transversely to the central axis of the socket the required deflection of the bayonet-fitting contact pins can be accommodated by bending of the strips. Where as in the preferred embodiment, the strips extend with 20 their planes parallel to the central axis of the socket, each strip is bent along an approximately 45° line to bring the strip to the contact pin, the required deflection is accommodated by sideways deflection of the strips.

To help understanding of the invention the preferred embodiment will now be described by way of example and with reference to the accompanying drawings in which:-

Figure 1 is a perspective view of a track lighting system according to the invention,

Figure 2 is a sectional view through the track of 30 Figure 1 and the upper part of the lamp fitting of Figure 1 with some of the mechanical details omitted for the sake of clarity of the electrical components,

Figure 3 is a sectional plan view of the lamp fitting at the level of the arrows A in Figure 2, showing the con-35 tacts in their clamped position,

Figure 4 is a side view from the same direction as the Figure 2 view of the uppermost part of the lamp fitting being offered up to the track,

Figure 5 is a side view of the lamp holder portion of 5 the lamp fitting with a halogen lamp shown in position but in dashed lines,

Figure 6 is a sectional view on the line VI-VI in Figure 5 but on a slightly larger scale and

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Figure 7 is a plan view of the lamp holder of Figure 5. Referring first to Figure 1, therein can be seen a low voltage track lighting system having a mains transformer 1, a track 2 connected by wires 3 to the low voltage side of the transformer 1 and a lamp fitting 4 attached to the track The track 2 has two copper conductor rails 5, as best seen in Figure 2, to each of which one of the wires 2 is 15 The rails 5 are accommodated in grooves 6 on connected. either side of a central web 7 of a plastics material extrusion. The extrusion has upper parts 8, in effect forming a flange which gives the extrusion a T configuration. 20 upper parts are accommodated in a second channel shaped extrusion 9 of the same plastics material with lips 10 at its mouth. As shown the second extrusion is adhered by double-sided self-adhesive tape 11 to a ceiling 12. track 2 rests on the lips 10. It may be either manipulated - one part 8 first - or snapped into engagement with the second extrusion 9. The second extrusion and the track 2 are together referred to as a two part track. The top 13 of the first extrusion between the parts 8, is recessed to accommodate a screw head if the second extrusion 9 is there-30 by secured.

The fitting 4 has a pair of brass flat-faced elongate contacts 14, see also Figure 3, which are flat-faced to be complementarily shaped to the flat copper conductor rails 6. The contacts are urged in the direction of the arrows A, see below, to make firm contact with the rails 6 which by

sandwiching the central web 7 provide a rigid abutment. contacts 14 extend down to the bottom of a central body portion 15, shown dashed in Figure 2, of the fitting where they are mechanically secured. They have resilience whereby 5 in the absence of the urging they spring away from the conductor rails 6. One of the contacts 14 at its lower end is abutted by a riveted rod 16 which passes through the other contact with an insulating gap to terminate in another rivet head on the outside of a flat, bent copper element 17 10 on the surface of an angle bracket 18 of insulating material. A further flat, bent copper element 19 extends on the opposite faces of the bracket 18. Where the rod 16 passes through the other contact and the other element 19, which also is provided with an insulating gap from the rod, the 15 contact and element make electrical contact as they surround the rod 16 in annular form. The rod is riveted only so tight as to hold the bracket 18 firmly to the central body portion 15, whereby the bracket can be turned to any angle without limit with respect to the body portion with elec-20 trical contact maintained at all times between the one contact and the element 17 via the rod 16 and between the other contact and the other element 19 at their annular portions 20.

An exactly similar angularly adjustable connector is
25 provided between the other end of the bracket 18 and a lug
21 on a lamp holder 22, see Figure 5. The rod 23 in this
connector has a spring 24 under one of its heads to increase
frictional contact so that the lamp holder will maintain the
angular orientation to which it is turned. It will be
30 appreciated that except as restricted by fouling of the lug
21 with the bracket 18 in the region of the rod 16 the lamp
holder 22 can be turned to any orientation required.

Referring now to Figure 3, the cam arrangement for urging the contacts in the direction of arrows A will now be 35 described. Each contact has an outer lug 25 which extends

out through its own guide portion 26 of the central cylindrical body 15. A cam sleeve 27 is mounted for twisting movement around the body 15, the sleeve being retained on the body 15 by pegs 28 - shown dashed in Figure 4 - which engage circumferentially short grooves 29 in the body. The extent of the grooves 29 limits the amount of twisting action available. Cam portions 30 of the sleeve 27 extend up outside the guide portions 26. The cam sleeve is of polycarbonate material and has sufficient strength when twisted clockwise in Figure 3 to drive the contacts 14 into firm low ohmic loss contact with the conductor rails 6 - shown dashed in Figure 3. The configuration and resilience of the cam portions 30 is such that when engaged the contact remains held in position. Indeed the engagement is sufficiently firm to support the weight of the lamp fitting 4.

The cam sleeve is provided with a rubber grip 31.

Figure 4 shows the lamp fitting being offered up to the track 2 with the contacts open under their resilience. Once the track is within the gap 32 between the various components, twisting of the grip will initially bring the guide portions 26 into contact with the track whereupon the central body 15 will be held still and further twisting will drive the cam portions 30 round and the contacts 14 in.

Turning now to Figures 5, 6 & 7, the lamp holder 22

25 will now be described. The lug 21 has on its outer side surfaces copper strips 33 connected via the described connector to the contacts 14. The lug 21 is a continuation of a lamp holder body 34 provided with a pair of slots 35 and a boss 36 with a screw 37 for holding a shade 38, shown only in Figure 1. At the opposite end of the body 34 a bayonet-fitting socket 39 is provided. It has oppositely arranged slots 40 accommodating lugs 41 of a ceramic disc 42 in which lamp contacting pins 43 are set. A spring 44 urges the disc and pins outwards. Two apertures 45 divided by a partition 46 are provided in the body 34. In these apertures exten-

sions of the strips 33 freely extend. They are bent over on themselves along a 45° line 47 to turn them up towards the pins 43, to a respective one of which each strip is riveted at an angled portion 48. The freedom of the strips in their apertures 45 allows them to deflect sideways when the pins 43 and disc 42 are pressed in against the spring 44. The partition 46 prevents contact between the two strips.

The invention is not of course restricted to the details of the described embodiment. For instance the rods 16, 23 may be sleeved to prevent any chance of shorting with the elements through which they extend. The track may be installed at orientation, in particular it may run up a wall.

#### CLAIMS

- 1. A low voltage track lighting track comprising an elongate body (7,8) of insulating material and a pair of
  5 elongate conductor rails (5) supported on the body (7,8), the arrangement and shape of the body (7,8) and the conductor rails (5) being such that in use, with a lamp fitting (4) having a pair of contacts (14) urgable into good electric contact with their respective rails (5), each conductor rail (5) is compressed by its contact (14) against the portion of the body (7) supporting it and the supporting portion (7) is adapted to be pressed against on its side opposite from the said conductor rail (5) by force resulting from the lamp fitting (14) to provide that contact pressure between the rail (5) and its contact can provide good electric contact therebetween.
- A low voltage track lighting track as claimed in claim 1 wherein the conductor rails (5) are provided opposite each other on the body (7,8) forming a rail/body/rail
   sandwich, whereby, in use, the supporting portion (7) for each rail (5) is in the form of a central web (7) of the body and pressed against on its opposite side by the other rail (5), and the rail/web/rail sandwich is in compression.
- 3. A low voltage track lighting track as claimed in
  25 claim 1 or claim 2 wherein the supporting portions (7) of
  the body have grooves (6) with overhanging lips for accommodating the rails (5), the arrangement being such that lamp
  fitting contacts (14) can extend into the grooves (6) for
  mechanical location of a lamp fitting (4) on the track (2).
- 4. A low voltage track lighting track as claimed in claim 2 or claim 3 as appendent to claim 2, wherein the body (7,8) is a generally T-shaped plastics material extrusion, with the central web forming the leg of the T and the head of the T being adapted for direct securement of the track or adapted to be clipped for securement into another plastics

material extrusion (9).

- 5. A low voltage track lighting track comprising a body formed as an extrusion of insulating material (7,8) and a pair of conductor rails (5) supported on the extrusion
  5 (7,8), the conductor rails (5) presenting a shape which can be complementarily matched by contacts (14) of a lamp fitting (4).
- 6. A low voltage track lighting lamp fitting for use with the track (2) of any one of claims 1 to 6, the fitting
  10 (4) including a pair of conductor-rail-engaging contacts (14) shaped complementarily to the rails (5) and adapted and arranged to be moved and urged towards their respective rails (5) for contact therewith.
- 7. A low voltage track lighting lamp fitting as
  15 claimed in claim 6 wherein the track (2) is arranged with
  the rails (5) on opposite sides of a central web (7); the
  contacts (14) are spring biassed for movement out away from
  each other for movement of the fitting (4) with respect to
  the track (2); and means (25,30) is provided for moving the
  20 contacts (14) together for contact with the rails (5).
  - 8. A low voltage track lighting lamp fitting as claimed in claim 7 wherein the contact moving means (25,30) is a cam arrangement (25,30).
- 9. A low voltage track lighting lamp fitting as
  25 claimed in claim 7 wherein the fitting (4) has a body (15)
  having a generally circular cross-section; the contacts
  (14) are slidably mounted in the body (15) for radial
  movement; and the cam arrangement (25,30) includes a cam
  member (27,30) mounted on the body (15) and co-operating
  30 with the contacts (14) for movement thereof on twisting of
  the cam member (27,30) with respect to the fitting body
  (15).
- 10. A low voltage track lighting lamp fitting as claimed in any one of claims 7, 8 and 9 wherein the 35 contacts (14) are resilient for providing their spring

biassing.

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- 11. A low voltage track lighting lamp fitting as claimed in any one of claims 6 to 10 including a lamp holder (22) and an angularly unlimited adjustable connector (16,17,18,19,20) connecting the lamp holder (22) to a contact carrying body (15).
- 12. A low voltage track lighting lamp fitting as claimed in claim 11 wherein the connector (16,17,18,19,20) includes in one part a central conducting rod (16) and a spaced annular conducting ring (20), extending around and generally radially of the rod, and in another part a pair of conducting elements (17,19) spaced longitudinally of the rod (16), the arrangement being such that the remote end of the rod (16) circularly-slidingly contacts one (17) of the two elements and the annular ring (20) circularly-slidingly contacts the other (19) of the two elements, and the rod (16) is radially-insulatingly spaced from the annular conducting ring (20) and the other (19) of the two elements.
- 13. A low voltage track lighting lamp fitting as claimed in claim 12 wherein the rod (16) is electrically connected to one of the contacts (14) in the central body and the annular conducting ring (20) is electrically connected to the other contact (14), with lamp holder (22) contacts (43) being electrically connected to the two elements (17,19).
  - 14. A low voltage track lighting lamp fitting as claimed in claim 22 or claim 23 including a second said connector (23,33) with its rod (23) oriented substantially at right angles to that of the first connector (16,17,18,19,20).
- 15. A low voltage track lighting lamp fitting as claimed in claim 24 wherein the adjustable portions (33) of the second connector (23,33) are continued in the form of strips (33) directly to the contacts (43) of the lamp holder (22), and the lamp holder (22) is a bayonet-fitting holder (35) and the strips (33) extend with their planes parallel

to the central axis of the holder (22), each strip (33) is bent along an approximately 45° line (47) to bring the strip (33) to the contact pin (43), the required deflection is accommodated by sideways deflection of the strips (33).

16. A low voltage track lighting system comprising: a mains transformer (1) for providing low voltage current,

a track (2) as claimed in any one of claims 1 to 5 and a lamp fitting (4) as claimed in any one of claims 6 to 10 15.

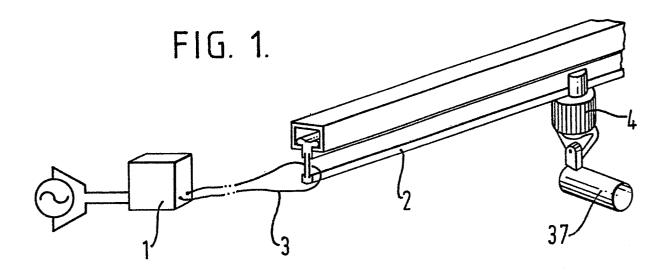


FIG. 2.

