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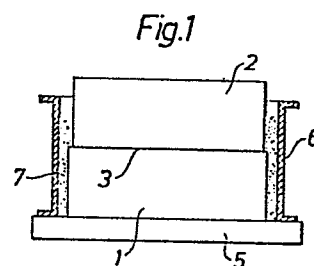
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54 A method for stabilizing boxless molds.

57 To mutually stabilize two connecting, boxless mold parts (1,2) of sand or a similar material, a cavity (7) with stable walls is provided adjacent to both mold parts, and a flowable filling material is added into this cavity for mutual fixation of the walls and thus exclusion of shifting of the mold parts in relation to each other.





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EUROPEAN SEARCH REPORT

01 29375
Application number

EP 84 30 3856

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
A	FR-A-2 267 175 (G. ZIMMERMANN) * Page 5, lines 31-39; figures 1-3 *	1	B 22 C 11/10 B 22 C 21/08
A	--- US-A-3 404 724 (J.T. BAKER) * Abstract; figures 1-3 *	1-3	
A	--- FR-A-2 223 110 (AKTIEBOLAGET BOFORS) * Figures 1-3; claim 1 *	4	

			TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
			B 22 C B 22 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12-02-1986	Examiner MAILLIARD A.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

