



Europäisches Patentamt
European Patent Office
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(11) Publication number:

0 131 159
A3

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: **84106484.3**

(51) Int. Cl.4: **B 21 D 17/02**
B 21 D 51/26

(22) Date of filing: **06.06.84**

(30) Priority: **09.06.83 NL 8302057**

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(43) Date of publication of application:
16.01.85 Bulletin 85/3

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(88) Date of deferred publication of search report: **03.07.85**

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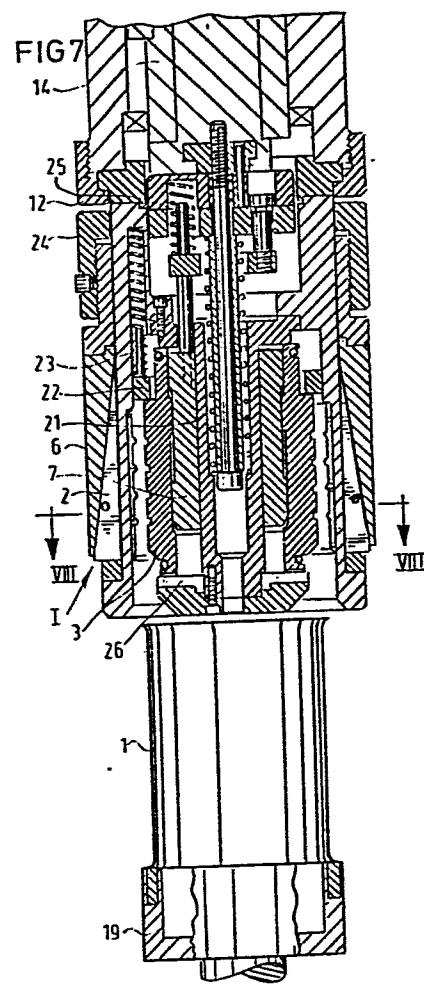
(84) Designated Contracting States:
AT BE CH DE FR GB IT LI NL SE

(54) **Method and device for making grooves in a tin body.**

(57) In the wall of the tin body grooves are introduced between tools radially movable in opposite senses towards the tin body, one tool being provided with ridges and the other with grooves registering with the ridges. This method makes it possible, contrary to the usual rollers, to introduce grooves with fairly small tolerances. Damage of the lacquer does not occur. Because of the forming of sharper grooves the radial strength will be improved and the wall thickness of the tin body can be reduced.

EP 0 131 159 A3

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DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	US-A-1 890 039 (LANGE) * Claim 1, figure 2 *	1,3	B 21 D 17/02 B 21 D 51/26
A	DE-B-1 452 774 (METAL CONTAIN.)		
A	US-A-4 380 165 (POST)		

			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 21 D 17/00 B 21 D 51/00
<p>The present search report has been drawn up for all claims</p>			
Place of search BERLIN	Date of completion of the search 12-02-1985	Examiner SCHLAITZ J	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			