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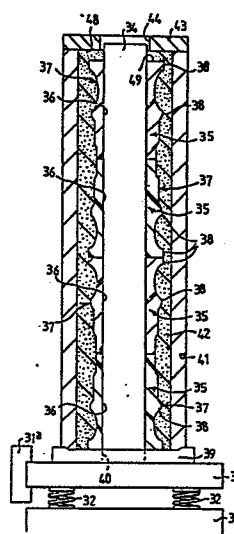
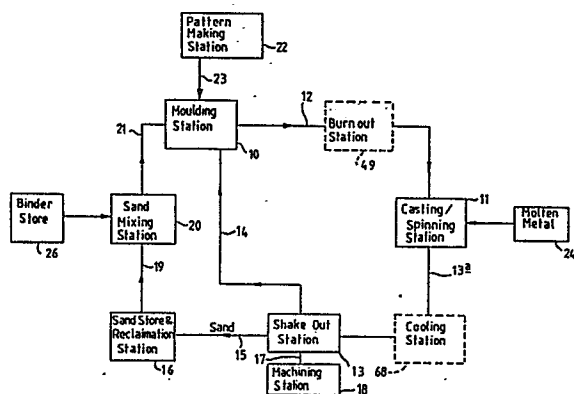
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54 Method of centrifugal casting.

57 A method of centrifugal casting comprises the steps of forming moulding material in a flask (41) around a pattern (35) made of decomposable material removing the decomposable material pattern (35) whereby the moulding material provides a mould (42), spinning the mould about an axis (A), introducing into the mould molten metal, continuing to spin the mould whilst permitting the metal to solidify to thus produce a casting, removing the casting from the moulding material.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Y	DE-C-1 197 586 (TISCHER) * column 2, lines 21-29; column 3, lines 48-55; column 4, lines 5-19 *	1,5,9,10	B 22 D 13/02 B 22 D 13/10 B 22 D 47/02
Y	FR-A-1 591 935 (SOCIETE DES FORGES ET ATELIERS DU CREUSOT) * page 2, lines 20-30 *	1,5	
Y	GB-A-1 127 327 (CORRECTA-WERKE) * page 1, lines 23-27, 47-72 *	1,3,4	
Y	GB-A-1 076 198 (MEEHANITE METAL) * page 1, lines 60-66 *	1,2,4	
Y	GB-A- 277 996 (POSSENTI) * page 1, lines 22-29; page 2, lines 11-15 *	1,6-8	TECHNICAL FIELDS SEARCHED (Int. Cl.4)
Y	US-A-2 943 368 (REGIE NATIONALE DES USINES RENAULT) * column 1, lines 23-53 *	1,7,8	B 22 D 13/00 B 22 D 13/02 B 22 D 13/04 B 22 D 13/06 B 22 D 13/10 B 22 D 47/02 B 22 C 9/04
A	FR-A-2 115 058 (REGIE NATIONALE DES USINES RENAULT)		
A	DE-A-2 252 429 (EISENWERKE DÜKER)		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 19-11-1984	Examiner SCHIMBERG J.F.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

