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(7) Applicant: EATON CORPORATION, Eaton Center 111 Superior Ave., Cleveland Ohio 44114 (US)

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② Inventor: Buente, Stephen Mark, 37 South Lavista Boulevard, Battle Creek Michigan 49015 (US) Inventor: Paar, Michael Stephen, 3383 Beckley Road, Battle Creek Michigan 49017 (US)

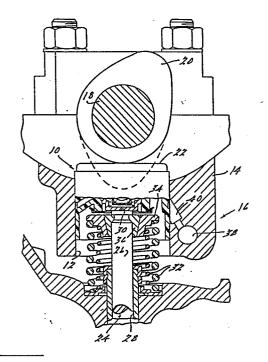
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Representative: Wagner, Karl H., WAGNER & GEYER Patentanwälte Gewuerzmuehlstrasse 5 Postfach 246, D-8000 München 22 (DE)

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54 Lash adjuster with embedded wear face.

A bucket tappet (10) is provided for direct-acting valve gear having a molded body portion (46) formed of a lightweight material, preferably plastic, having a thermal expansion suitable for use in an aluminum engine head. The body of the tappet includes a tubular wall (48), an inner tubular hub (52), and a transverse end wall (50) joining and supporting the hub within the outer tubular wall. The body of the tappet has a cam face member (54) formed of hardened material, preferably steel or iron-based, embedded therein for providing a cam contacting surface (22). A hydraulic lash adjusting piston/plunger assembly (64) formed of steel is received within the tubular hub. Leakdown control surfaces (70) within the lash adjuster are formed on the mating interfaces between the steel piston (72) and plunger (66).





EUROPEAN SEARCH REPORT

Application number

EP 84 30 7313

A P		(CIGALA)	Relevant to claim 1 2-6	CLASSIFICATION OF THE APPLICATION (Int. CI 4) F O1 L 1/24 F O2 F 7/00
A Y	* Claims 1-13 * FR-A-2 129 420 ((CIGALA)	2-6	
Y				
1			1	
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1			2-12	
4	 DE-C- 928 744 (* Figures 1,2; 1-115 *	(ROBIG) page 2, lines	1	
			,	
		·		TECHNICAL FIELDS SEARCHED (int. Cl.4)
				F 01 L F 02 F
	The present search report has b	een drawn up for all claims		
Place of search THE HAGUE Date of completion of the search 14-02-1986				Examiner NAAR G.
Y: part	CATEGORY OF CITED DOCU ticularly relevant if taken alone ticularly relevant if combined wi sument of the same category hnological background 1-written disclosure	E : earlier pa after the ith another D : documer L : documer	filing date at cited in the ap at cited for other	rlying the invention but published on, or oplication reasons