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B 24 B 27/00

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⑧④ Designated Contracting States: **BE DE FR GB**

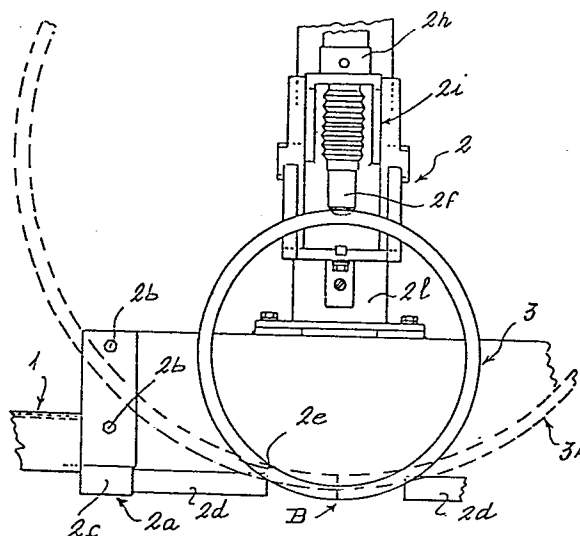
⑧⑨ Date of deferred publication of search
report: **30.07.86 Bulletin 86/31**

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⑤④ **An apparatus for abrading machining of the welding zone for the rims of bicycle and motor vehicle wheels.**

⑤⑦ A snap rotary table (1) carries thereon rims (3) for abrading machining at the welding zone (B), which are subsequently moved to positions where the abrading tools, such as grinding wheel and abrasive bands, are operative.

The rim supporting means comprise two cantilever facing spaced apart lower bearings (2a-2e) and an upper clamping device (2f). Thus, the zone to be machined is exposed on all sides and the abrading tools located at the various operative positions are allowed to machine the entire zone (B).





European Patent
Office

EUROPEAN SEARCH REPORT

0142655

Application number

EP 84 11 0752

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
1 D,A	IT-A- 959 631 (SILLEN S.p.A.) * Claim 1; figure 6 *	1,3,4	B 24 B 5/44 B 24 B 41/06 B 24 B 27/00
7 A	FR-A-1 368 768 (PINEAU) * Figure 1 *	1	
6 A	DE-A-2 826 209 (FAMIR INT. S.p.A.) * Claims 1,3; figures *	1,6	
5 A	DE-A-2 044 806 (KOPPERS)		
5 A	US-A-3 422 583 (STUCKEY)		
4 A	US-A-2 252 594 (CARLSON)		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22-05-1986	Examiner ESCHBACH D.P.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	