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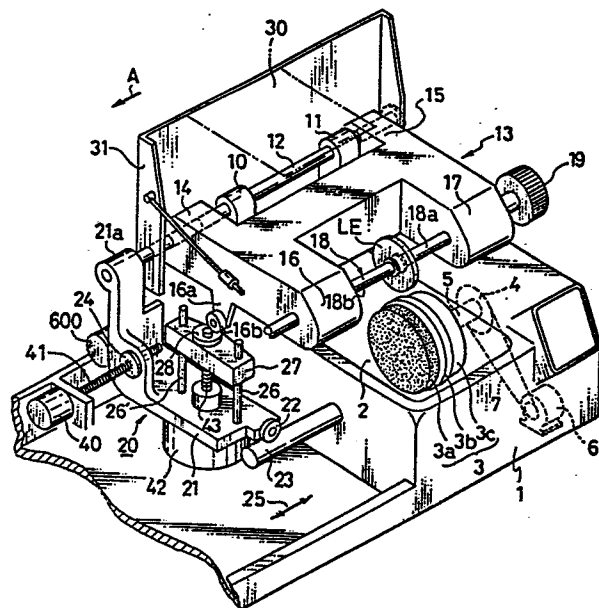
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⑤④ **Edge grinding method and apparatus.**

⑤⑦ A method for grinding an edge portion of a spectacle lens comprising steps of digitally measuring a shape of a spectacle frame to which the lens is to be fitted to obtain first digital values of measurement, and grinding the edge portion of the lens based on the digital values to obtain a peripheral configuration of the lens which conforms to the shape of the spectacle frame.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
P,X	FR-A-2 547 930 (HELBRECHT) * Claims 1,4 * & DE - A - 3 316 619	1,3,5,9	B 24 B 9/14
X	EP-A-0 092 364 (HANWELL) * Claims; figures *	1,3-5,9	
A		7,8	
A	DE-A-3 120 632 (ABDALLAH)		
A	FR-A-2 191 453 (ASSELIN)		
A	EP-A-0 061 918 (HOYA)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 24 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25-06-1985	Examiner ESCHBACH D.P.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

