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EUROPEAN PATENT APPLICATION

(21) Application number: 84111580.1

(51) Int. Cl.⁴: **H 01 J 29/07**
H 01 J 9/227

(22) Date of filing: 27.09.84

(30) Priority: 30.09.83 US 538001
18.01.84 US 572088
18.01.84 US 572089

(43) Date of publication of application:
12.06.85 Bulletin 85/24

(88) Date of deferred publication of search report: 13.08.86

(84) Designated Contracting States:
BE DE FR GB IT NL

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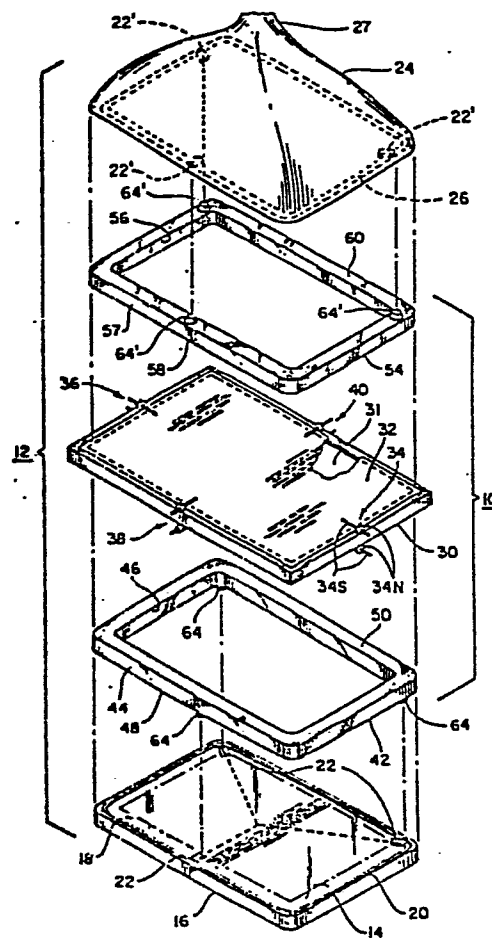
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(54) **Color cathode ray tube and component thereof and method of manufacturing same.**

(57) A tensed color selection electrode assembly (10) is utilized in screening a pattern of phosphor areas upon the target surface (14) of the faceplate (16) of a color cathode ray tube (12) and is thereafter incorporated as a component of the tube. The faceplate (16) is formed of a material having a predetermined temperature coefficient of expansion and has registration affording means (22) thereon. The initial assembly includes a severable mount (30) formed of a material having a temperature coefficient of expansion greater than that of the faceplate and has a central opening (31) of a predetermined expanse. A planar metal foil (32) having a predetermined pattern of apertures and formed of a material having a temperature coefficient of expansion not greater than that of the mount is secured to the mount. First and second frames, (42, 59) each having an overall span less than the mount opening and each having a central aperture dimensioned to enclose the target surface, are formed of a material having a temperature coefficient of expansion approximating that of the faceplate. Each frame further includes a pair of space apart sealing lands (48, 50, 58, 66) with one sealing land of each frame disposed in a confronting relation. Devitrifying frit disposed between the confronting sealing lands bond the frames and a peripheral portion of the foil in sandwich fashion to maintain the foil in tension. Indexing means (64) associated with the other sealing land of

the first frame co-operate with the registration affording means (22) on the faceplate to permit repeated precise registrations between the foil and the faceplate to facilitate screening of the phosphor pattern as well as to facilitate mating of the electrode assembly to the faceplate. Finally, the invention contemplates a method of utilizing the electrode assembly for screening a phosphor pattern as well as methods of making a color cathode ray tube having such an electrode assembly.

FIG.1





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	US-A-3 894 321 (MOORE) * Column 4, line 2 - column 4, line 23; column 9, line 54 - column 10, line 24; figures 1, 1A, 2, 3, 8 *	1, 22, 29, 33	H 01 J 29/07 H 01 J 9/227
A	US-A-4 069 567 (SCHWARTZ) * Column 4, line 26 - column 5, line 24; figure 1 *	1	
A	FR-A-1 477 706 (COMPAGNIE DE SAINT-GOBAIN) * Page 2, right-hand column, line 7 - page 3, right-hand column, line 15; figures *	1	
A	GB-A-2 052 148 (SONY CORP.) * Page 1, line 103 - page 2, line 50; figures 2-4 *	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) H 01 J 31/00 H 01 J 29/00 H 01 J 9/00
A, D	US-A-3 638 063 (TACHIKAWA et al.)		
A, D	US-A-2 625 734 (LAW)		
A, D	US-A-3 284 655 (OESS)		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 23-05-1986	Examiner JANSSON P.E.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			