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(54) **Flotation bag assembly.**

(57) An apparatus for the stable support of a structure, such as an antenna (2), in a fluid medium (W), such as the ocean. A flotation bag (1) supporting an antenna is stabilized by the following features, which can be used individually or in combination. A partially submerged ribbon fence (5) supported by a submerged damper skirt (4) dissipates the kinetic energy of the flotation bag caused by the movement of the ocean and water that encroaches upon the bag. A flexible connection (8) between the bag and the payload (3) enables the bag and the payload to undergo limited motion without affecting each other. Thus, the bag's motion is decoupled and totally independent of the payload. The housing (32) which supports the payload has a flooded chamber (33), lowering the center of mass of the apparatus. The bottom (16) of the flotation bag is inwardly arched (15), moving the buoyancy away from the center of the bottom of the bag, enhancing stability and allowing the bag to float lower in the ocean, keeping the damper skirt submerged. The payload includes an r.f. signal source (31). The apparatus is designed to constrain the motion of the antenna to within very narrow operational limits.

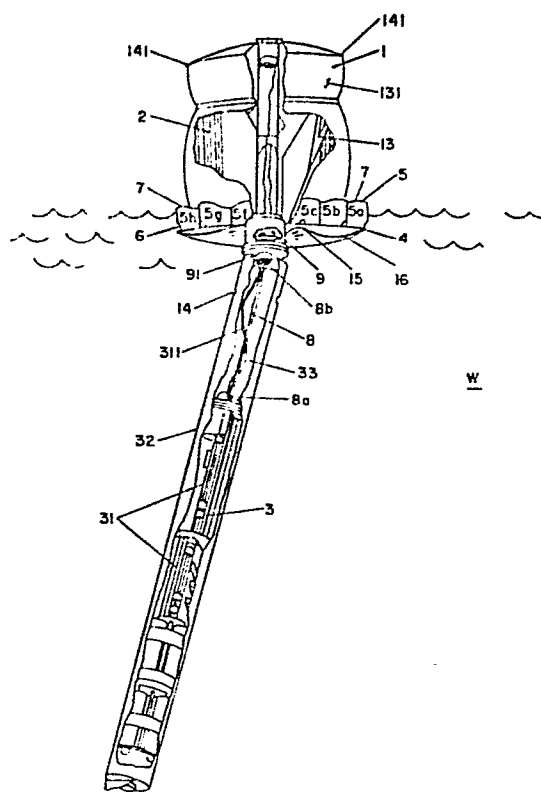


FIG. 2

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FLOTATION BAG ASSEMBLY

The Government has rights in this invention pursuant to Contract N00039-83-C-0191 awarded by the Department of the Navy, United States of America.

This invention relates generally to a
5 stable support for structures at or above the surface of a fluid medium and in particular to a communications buoy for use in the ocean.

Many types of flotation devices exist with differing characteristics.

10 Damper plates and toroid shaped flotation devices have been used to create buoys which are wave followers. For example, see Buoy Engineering, H.O. Berteaux, John and Sons, 1976 Pg. 212-213. These surface following buoys are subject to strong heave
15 and pitch due to the motion of the ocean.

A more stable buoy can be built by decreasing the cross section of the buoy at the water level. Such devices experience less heave. The mass

of the buoy can also be distributed to create a
righting moment. This will decrease the pitch.

Further stability can be obtained by
surface decoupling. A buoyant cylinder with a
5 counterweight suspended from its bottom is a typical
example, Berteaux, supra. Such spar buoys cannot have
much reserve buoyancy and usually have a large draft.
These factors mitigate the usefulness of these types
of buoys in deep water.

10 It is an object of this invention to
provide a communications buoy having an antenna which
uses the surface of the ocean as a ground plane; such
buoy having structure which limits the antenna's
motion with respect to the surface of the ocean to within
15 4 in (10 cm.) heave and 25^0 pitch.

It is another object of this invention to
provide a stable buoy that can withstand ocean
conditions up to and including state 5.

The buoy according to the invention may be
20 used as part of a search and rescue system for
locating downed aircraft and ships in distress. Such

1 buoys would be carried by vehicles and be deployed
2 when needed. Their distress signal could be received
3 by satellites and their position located.

4 The bouy according to the invention could
5 carry various other types of payloads or support
6 various antenna structures as well. Other possible
7 uses include oceanographic monitoring buoys and
8 satellite linked sonobuoys.

9 It is an object of this invention to
10 provide an apparatus for the stable support of a
11 structure, such as an antenna, in a fluid medium, such
12 as water.

13 It is a futher object of this invention to
14 limit the motion of an antenna supported above the
15 surface of the ocean, within the operational limits of
16 the transmitting system.

17 It is a further object of this invention
18 to support an electronics payload near the surface of
19 the ocean such that the power loss between the
20 electronics payload and an antenna supported on the
21 surface is within operational limits and,
22 specifically, less than 3db.

23 The invention is an apparatus for the
24 stable support of a structure, such as an antenna, in

1 a fluid medium, such as water. The apparatus
2 comprises a bouyant first member and first means for
3 engaging the structure. The first means is associated
4 with the member. Second means are provided for
5 channeling the fluid which encroaches upon the bouyant
6 member due to any motion of the member with respect to
7 the surface of the fluid medium, the encroaching fluid
8 being channeled back into the fluid medium such that
9 the kinetic energy of the bouyant first member is
10 dissipated as the fluid is channeled back into the
11 fluid medium.

12 Alternatively, the apparatus according to
13 the invention may comprise a bouyant first member for
14 supporting the structure, a payload and decoupling
15 means for supporting the payload below the bouyant
16 member such that any motion of the payload is
17 decoupled from the member and any motion of the member
18 is decoupled from the payload.

19 Alternatively, the apparatus according to
20 the invention may comprise a bouyant member with an
21 inwardly arched bottom portion, and means, associated
22 with the bouyant member, for engaging the structure.

23 Alternatively, an apparatus according to
24 the invention may comprise an antenna, a bouyant
25 member, first means for generating an r.f. signal,

1 second means interconnecting the first means and the
2 antenna, and decoupling means for supporting the first
3 means below the bouyant member such that any motion of
4 the member is decoupled from the first means and the
5 motion of the first means is decoupled from the
6 member.

7 Alternatively, the invention may comprise
8 a communications bouys which is stable in a fluid
9 medium and includes structures for minimizing the
10 heave and pitch of the bouy. Specifically, a
11 flotation bag with a concave bottom formed by pulling
12 in the center of the bottom of the bag with straps
13 secured to the inside walls of the bag supports an
14 antenna. A semi-rigid damper skirt extending around
15 the base of the bag is submerged when the apparatus is
16 floating in the fluid medium. The bag is provided
17 with a ribbon fence comprising containers which have
18 an opening above the fluid level, and an opening below
19 the fluid level, when the apparatus is floating in the
20 medium, allowing the fluid to flow in and out of the
21 containers. The payload is supported in a cylindrical
22 chamber connected to the flotation bag by a flexible
23 cable, enabling the payload to swing.

1

2 Figure 1 is a side view of a
3 communications bouy according to the invention
4 deployed in water.

5 Figure 2 is a side view of the bouy of
6 Figure 1 with parts broken away to illustrate internal
7 structure.

8 Figure 3 is a perspective view of a
9 communications bouy according to the invention in an
10 undeployed state.

11 Figure 4 is a top view of a flotation bag
12 according to the invention.

13 Figures 5a -5g are graphs illustrating the
14 operational transmission requirements and the
15 estimated performance of an antenna system according
16 to the invention under varying conditions of heave and
17 pitch.

18

19 Referring to figures 1 and 2, flotation
20 bag 1 is an inflated balloon-like structure having a
21 specific gravity less than the specific gravity of
22 fluid medium W. Bag 1 encloses antenna 2 and supports
23 a payload 3 below the surface of medium W.

Although this embodiment comprises flotation bag 1 which encloses antenna 2, the invention includes flotation devices of any type which support structures.

5 Figures 5a-5g compare the estimated performance 102 of an antenna such as antenna 3 under varying conditions of heave and pitch with the operational performance requirement 101 for successful transmission. Antenna 3 uses the surface of the fluid
10 W as a ground plane. Heave and pitch disturb the relationship between the radiating antenna 3 and the ground plane, changing the radiation pattern of antenna 3. As shown by graphs 5a, 5b, and 5f, the estimated performance 102 of antenna 3 crosses and
15 falls below the operational performance requirements for successful transmission between certain points on the graphs. In summary, successful transmission is not achieved when antenna 3 undergoes more than 4 ins (10 cms) heave or 25° pitch. The apparatus according to the
20 invention limits the motion of the antenna relative to the ground plane to within 10 cms. heave and 25° pitch, under ocean conditions up to sea state 5.

 A damper skirt 4 extends around the base of the flotation bag 1 and is made of a semi-rigid
25 material supported in a horizontal position by ribbon fence 5.

1 When the apparatus is afloat, damper skirt
2 4 is below the surface of the medium W. The weight of
3 the payload 3, the shape of the bottom of the
4 flotation bag 1 and the bouyancy of bag 1, which will
5 be described in detail below, are configured so that
6 damper skirt 4 is below the water line when the
7 apparatus is stable.

8 Damper skirt 4 increases the surface area
9 in contact with the ocean, offering a surface which
10 resists motion V within medium W. In order to rise or
11 tip in response to a wave, damper skirt 4 must travel
12 upwardly through the fluid. The resistance to upward
13 movement of skirt 4 is caused by the fluid above the
14 skirt 4. The energy that would otherwise cause heave
15 and pitch of the flotation bag 1 is dissipated by this
16 resistance and any resulting movement of skirt 4
17 within the medium W.

18 As shown particularly in figure 4, ribbon
19 fence 5 which supports the damper skirt 4 is a series
20 of contiguous compartments, 5a-5g. Damper skirt 4
21 acts as the base of the compartments 5a-5g of ribbon
22 fence 5 and the side 1s of the flotation bag 1 forms
23 the back wall of the compartments. The walls of the
24 compartments in the embodiment illustrated comprise a
25 strip of semi-rigid material connected to the side of

1 the flotation bag 1 at spaced apart points P. The
2 flotation bag 1, damper skirt 4 and the strip form the
3 contiguous compartments, the combination of which is
4 referred to herein as ribbon fence 5.

5 Each compartment 5a-5g has an opening 6 in
6 the lower portion thereof, where the strip joins to
7 damper skirt 4. The compartments have an opened top
8 7. When stable in the ocean, the bottom hole 6, which
9 has a cross section less than the opening at the top
10 7, is beneath the level of the medium W. The water
11 line on the flotation bag when the apparatus is at
12 rest in the ocean is approximately at the midpoint 8
13 of the height of the ribbon fence 5.

14 Compartments 5a-5h act as containers for
15 the fluid medium. Fluid encroaching upon bag 1 can
16 enter the compartments through hole 6 or the opened
17 top 7 and can drain from the compartments through the
18 hole 6. When bag 1 rises due to the motion of the
19 ocean, sea water will drain out of the holes 6,
20 dissipating the kinetic energy of bag 1 created by the
21 rising motion of the ocean. Oscillating of the
22 flotation bag 1 within the medium W are thereby
23 damped. The compartments increase the resistance to
24 motion of damper skirt 4 by partially enclosing the
25 fluid and by requiring the damper skirt to lift the

1 partially enclosed fluid in the compartments as the
2 flotation bag 1 rises in response to a wave. This
3 acts to further decrease the heave and pitch of the
4 flotation bag.

5 The damper skirt 4 and ribbon fence 5 are
6 described associated with each other, constructed from
7 semi-rigid materials for the purpose of stabilizing
8 flotation bag 1. However, the damper skirt 4 may be a
9 submerged plate and the means for channeling fluid
10 that encroaches on the device. Such structures may be
11 used separately or in combination to decrease both the
12 heave and pitch of the device.

13 Payload 3 comprises electronics 31
14 enclosed in a cylindrical housing 32. Housing 32 is
15 connected to the bottom of the flotation bag 1 by
16 nylon cord 8. One end of nylon cord 8 connects to a
17 point 8a within the housing, approximately one-quarter
18 from the top of the housing and the other end connects
19 to the center of the bottom of the bag 8b, at bulkhead
20 9, which is a rigid portion. Electrical wires 311
21 also pass from the electronics 31 into the bulkhead
22 9. Beneath the bulkhead 9 is microphonics bumper 91.

23 Nylon cord 8 and the location of the
24 connection between the housing 32 and the flotation
25 bag 1, at 8a and 8b, decouple the motion of flotation

1 bag 1 from housing 32 such that, over a certain range,
2 the motion of bag 1 does not affect the motion of
3 cylindrical housing 32 and the motion of cylindrical
4 housing 32 does not affect the housing motion of bag
5 1. The range of motion depends on the demensions of
6 the decoupling apparatus including the diameter of
7 housing 32 and the distance between the top of housing
8 32 and microphonic bumper 91.

9 Housing 32 is free to swing like a
10 pendulum until the top of the housing 32a collides
11 with the microphonic bumper 91. Similarly, the
12 flotation bag 1 can freely pitch until the bumper 91
13 collides with the top of the housing 32a.

14 This allows for $10^0 - 15^0$ of motion
15 of the payload 3, measured from the vertical, before
16 contact between housing 32a and microphonic bumper
17 91. Bumper 91 absorbs some of the energy of any
18 impact between bag 1 and payload 3, decreasing the
19 effect such impact would have on the heave and pitch
20 of the flotation bag. Bumper 91 also protects the
21 electrical wiring that feed to the antenna, preventing
22 interruption or interference with the transmission of
23 a message due to impacts between the housing 32a and
24 the bulkhead 9 through which wires 311 pass.

25 In the embodiment illustrated, electronics
26 31 is close to antenna 2 in order to minimize the

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power loss due to transmission of a signal from electronics 31 to antenna 2 via cable 311. Preferably, the power loss is less than 3db.

The upper portion 33, of housing 32, referred to herein as a collar, stores the entire flotation apparatus before it is deployed, as shown in Figure 3. After deployment, the upper portion 33 floods with water, through holes 14 in its sides, as shown in Figures 1 and 2. The flooding reduces the buoyancy of the payload 3 which results in payload 3 pulling the flotation bag 1 into the water, ensuring that the damper skirt 4 and bottom hole 6 of ribbon fence 5 are submerged. This increases the stability of flotation bag 1.

The flooding of upper portion 33 results in the center of mass of housing 32 being lower in the medium W, increasing the period of oscillation of housing 32. This stabilizes the entire structure and decreases the heave and pitch of flotation bag 1.

The center of the bottom of the flotation bag 1 is pulled upward by straps 13 secured at 131, along the inside wall of flotation bag 1. This reduces the buoyancy of bag 1, aiding in maintaining the necessary waterline above damper skirt 4 and at the midpoint of ribbon fence 5. The base of bag 16 is

1 inwardly arched at its center 15 so that the greatest
2 bouyant forces are located at the outer portions of
3 the bag 16. This decreases the pitch of the flotation
4 bag 1 by creating a longer torque arm which must be
5 overcome for the flotation bag to rotate. This
6 righting moment further aids in stabilizing the
7 flotation bag. The adhesion caused by inwardly arched
8 center 15 between the surface of the bottom 16 of the
9 bag and the fluid medium W also decreases the heave of
10 the flotation bag.

11 Although this particular embodiment
12 describes a flotation bag with a concave bottom, the
13 invention is meant to cover flotation devices of any
14 material with a bottom of inwardly arched shape.

15 The apparatus and payload are ejected in
16 the cylindrical housing 3, as shown in Figure 3.
17 Antenna 4, flotation bag 1, ribbon fence 5 and damper
18 skirt 4 are all stored in upper chamber 33 of the
19 housing 32. Housing 32, which is bouyant, floats to
20 the surface of the ocean after being ejected. The
21 flotation bag and antenna are then deployed and the
22 preprogrammed messages are transmitted.

CLAIMS

1. Apparatus for the substantially stable support of a device (2) in a fluid medium, said apparatus including:

a buoyant member (1); and

5 support means associated with the buoyant member for supporting the device (2) to be supported;

characterised by:

channel means (5) positioned to channel fluid which encroaches upon the buoyant member due to any
10 motion of the member relative to the surface of the fluid medium, said encroaching fluid being channeled by said channel means (5) back into the body of the fluid medium such that kinetic energy of the buoyant member associated with said motion is dissipated as
15 the fluid is channeled back into the body of the fluid medium.

2. Apparatus according to claim 1 characterised in that said channel means (5) comprises at least one compartment (5a-5g) having an upper opening (7) and
20 a lower opening (6), the or each said compartment being connected to the buoyant member (1) with the upper and lower openings (7,6) respectively above and below the mean surface level of the fluid medium when the apparatus is floating therein, whereby encroaching
25 fluid which enters a said compartment (5a-5g) is channeled back through the lower opening (6).

3. Apparatus according to claim 2 characterised in that the or each said compartment (5a-5g) is open at the top to provide said upper opening (7) and the
30 or each lower opening (6) has a cross-sectional area less than the cross-sectional area of the corresponding

upper opening (7).

4. Apparatus according to any one of claims 1 to 3 characterised by a damper member (4) extending generally horizontally beneath the buoyant member (1) and below the mean level of the fluid medium when the apparatus is afloat, whereby to impede vertical motion of the apparatus relative to the fluid medium.

5. Apparatus according to claim 2 or claim 3 including a plurality of said compartments (5a-5g) surrounding said buoyant member (1), characterised by a damper skirt member (4) extending generally horizontally around said buoyant member (1) to form a base for each said compartment (5a-5g), the lower openings (6) being formed between said base and side walls of the compartments.

6. Apparatus according to any one of claims 1 to 5 characterised by a payload (3) carried by and below said buoyant member (1), said payload (3) being connected to said buoyant member by decoupling means (8) operative to decouple motions of the payload and the buoyant member from one another over a given angular range.

7. Apparatus according to claim 6 characterised in that said decoupling means is a flexible member (8) connected at an upper end (8b) to a rigid portion (9) of said buoyant member (1) and at a lower end to said payload (3), said flexible member extending through a collar (33) of a housing (32) of said payload, and in that said rigid portion (9) has a bumper (91) positioned to engage said collar (33) when relative angular movement between the rigid portion (9) and the payload

16.

housing (32) attains a predetermined angle.

8. Apparatus according to claim 6 or claim 7 characterised in that said payload (3) has a housing (32) including a chamber (33) within which said buoyant member (1) is stored when the apparatus is in an undeployed state.

9. Apparatus according to any one of claims 6 to 8 characterised in that said device to be supported is an antenna (2) supported by said support means of said buoyant member (1), in that said payload (3) includes an r.f. signal generator (31) and in that said generator is electrically connected to said antenna.

10. Apparatus according to any one of the preceding claims characterised in that the under surface of the buoyant member (1) is substantially concave (15).

11. Apparatus according to claim 10 characterised in that the buoyant member is a flotation bag (1) having internal straps (13) connected between the bag walls (131) and the central portion of the bottom of the bag (16) to pull the under surface upwardly into said substantially concave condition (15).

12. Apparatus for the substantially stable support of a device (2) in a fluid medium, said apparatus including:

a buoyant member (1);
support means associated with the buoyant member for supporting the device (2) to be supported; and
a payload (3) positioned below the buoyant member (1);

17.

characterised in that:

said payload (3) is connected to said buoyant member (1) by decoupling means (8) operative to decouple motions of the payload and the buoyant member from one another over a given angular range.

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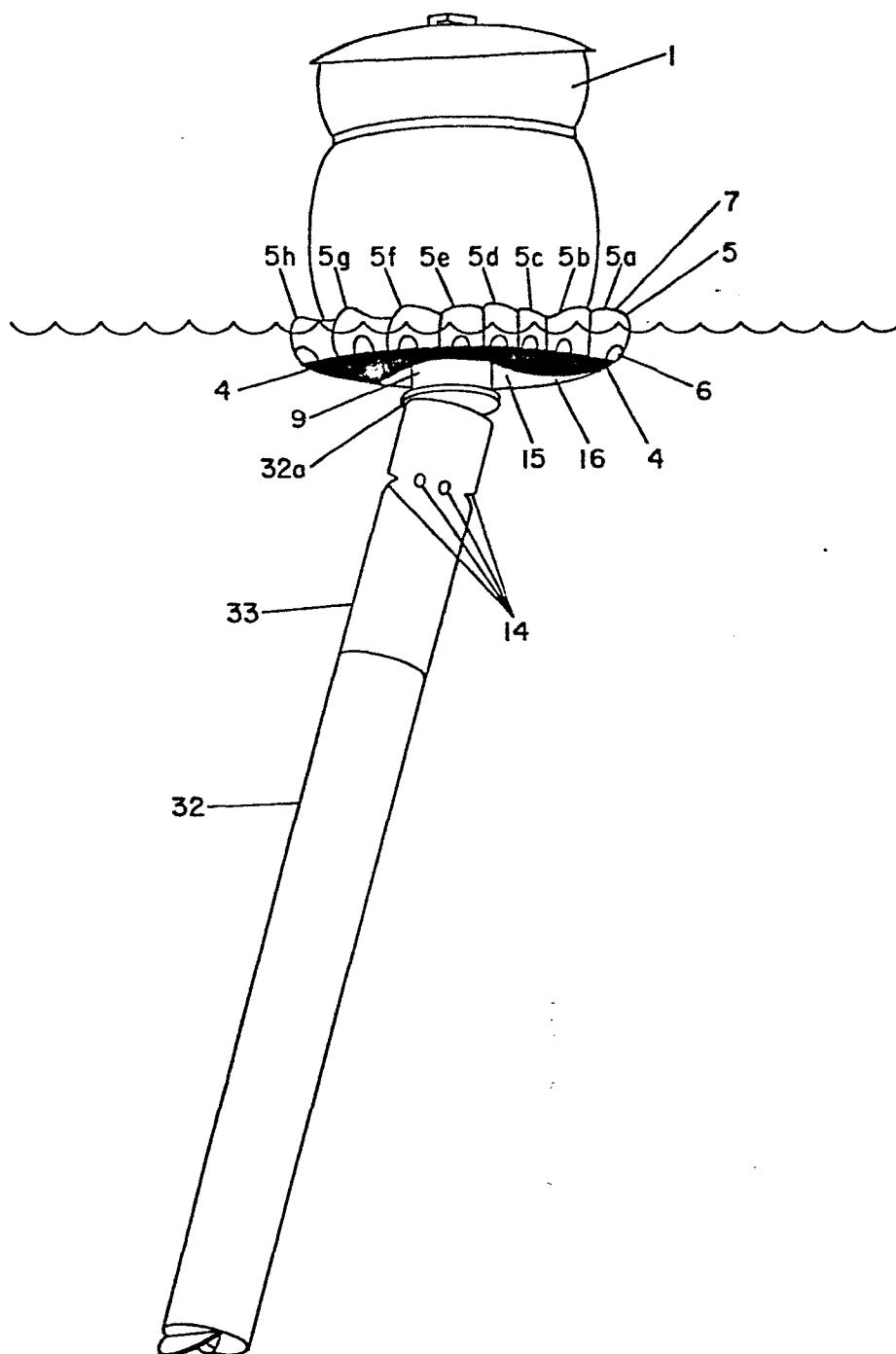
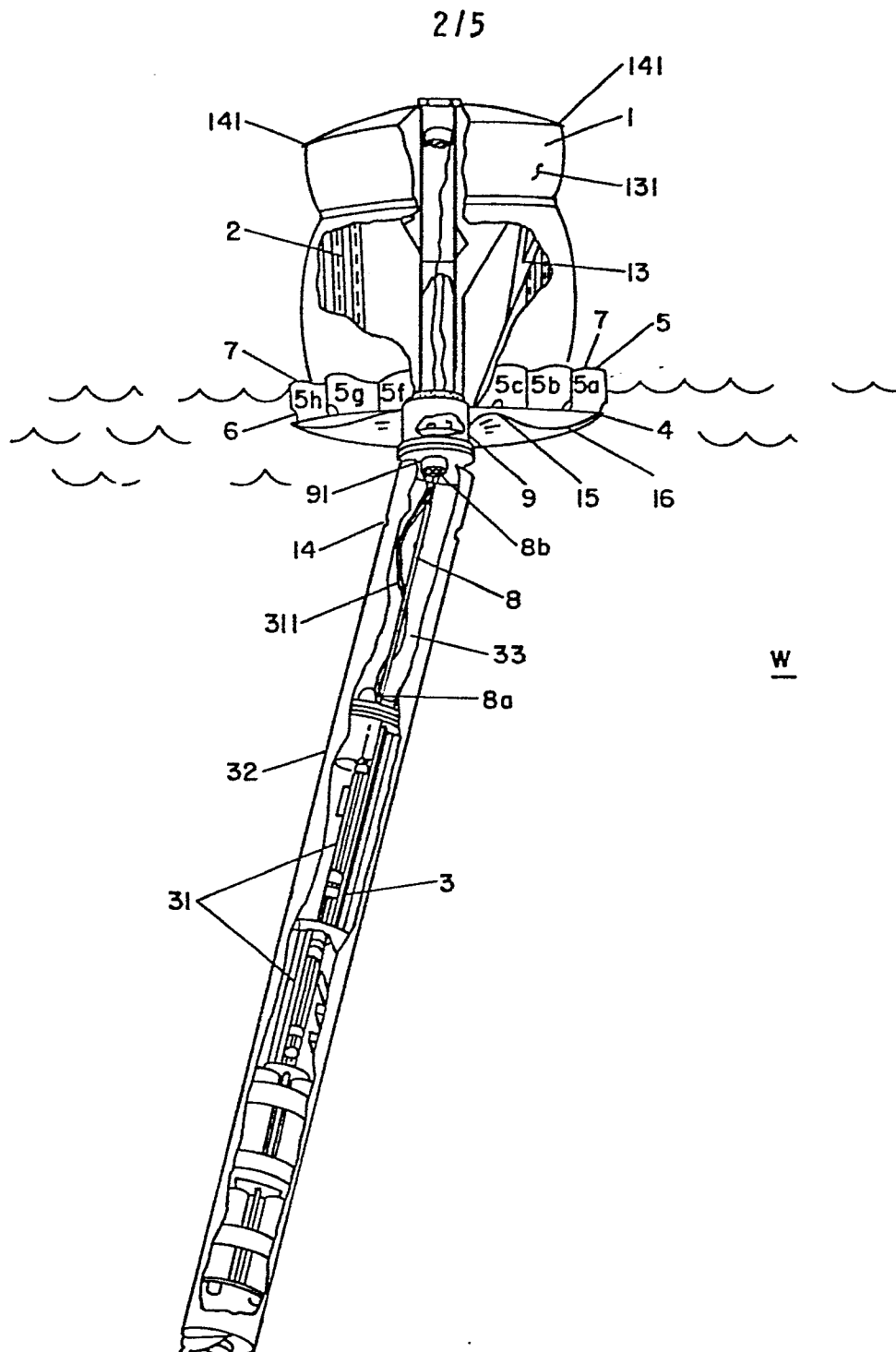


FIG. 1



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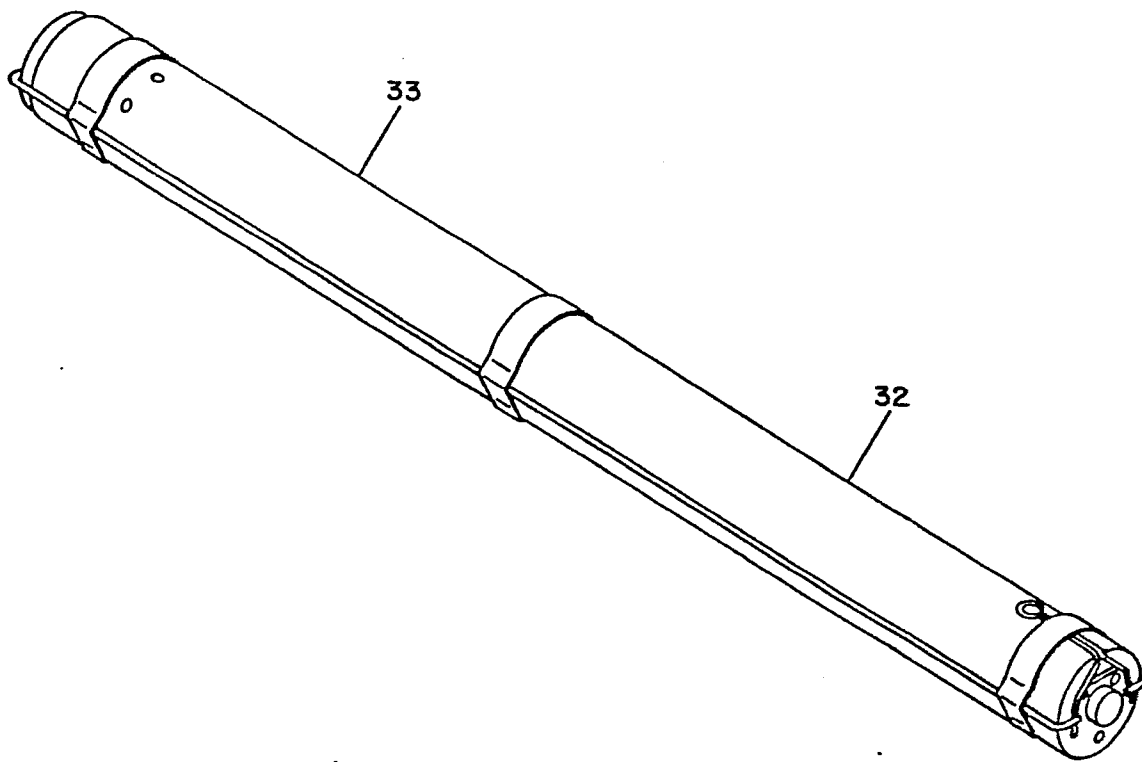


FIG. 3

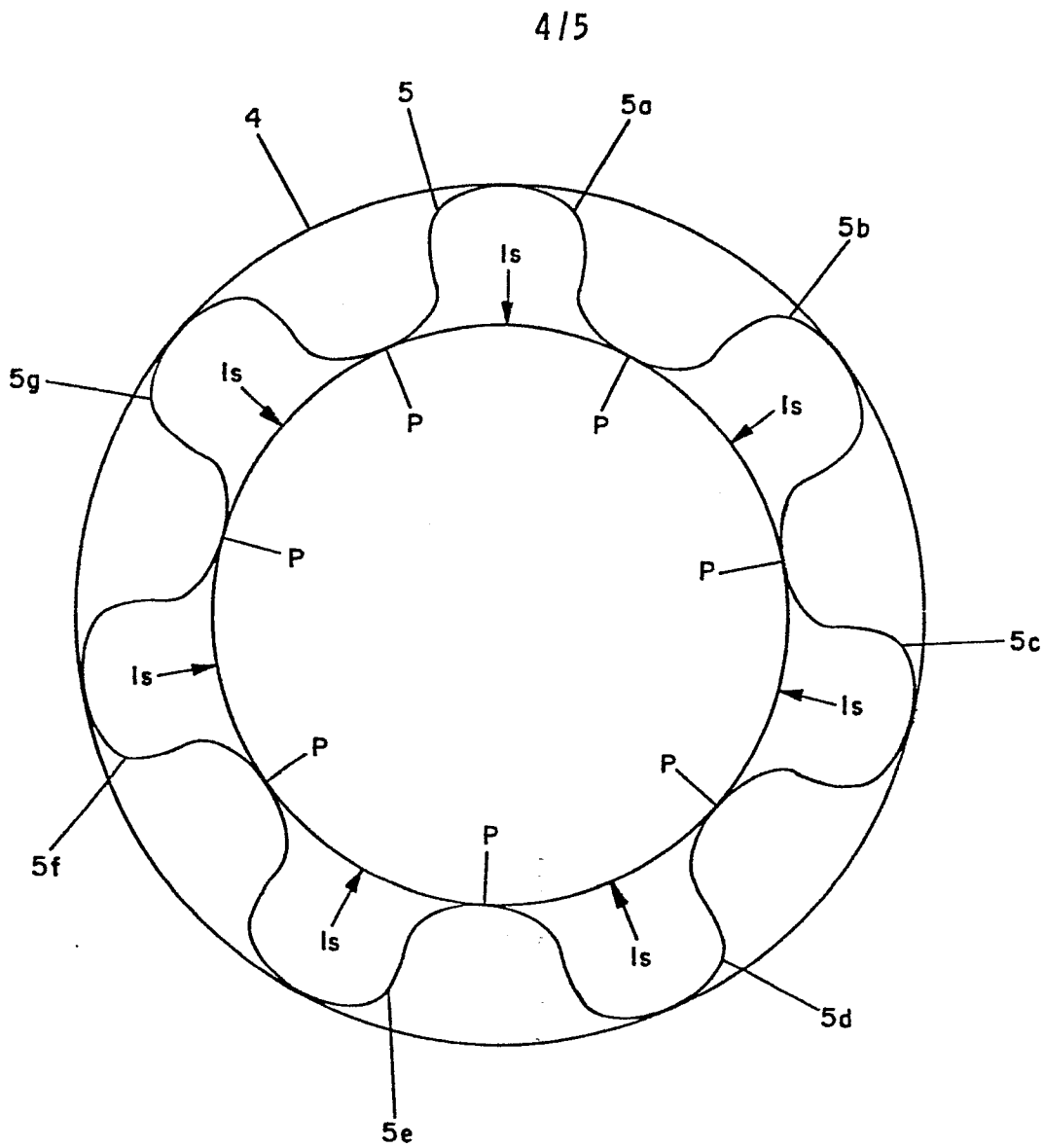
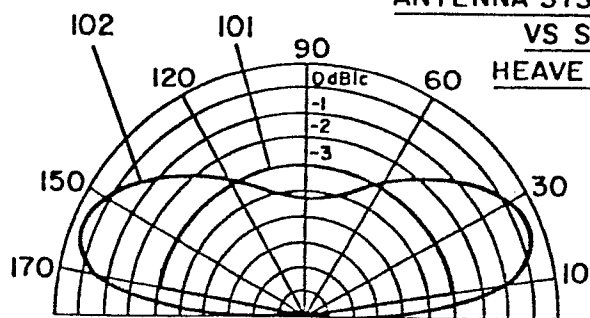


FIG. 4

ANTENNA SYSTEM PERFORMANCE

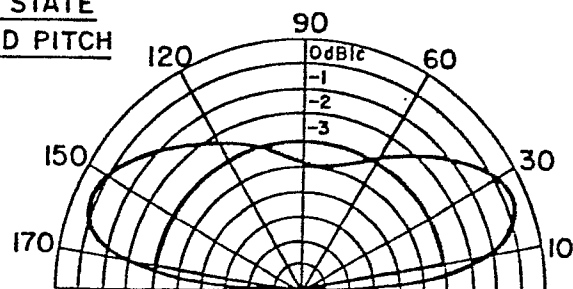
VS SEA STATE

HEAVE AND PITCH



12.5 cm. HEAVE, PITCH 0°

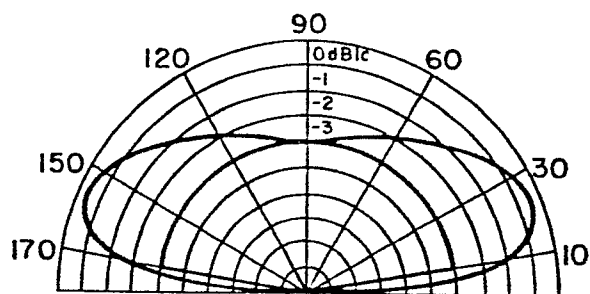
a



12.5 cm. HEAVE, PITCH 15°

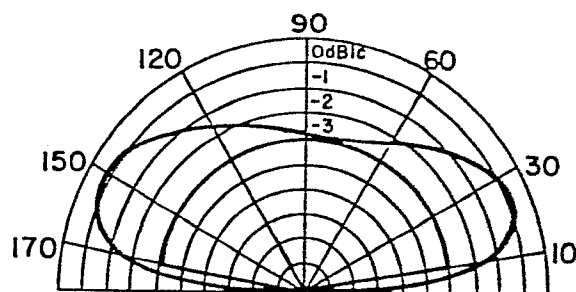
b

HEAVE AND PITCH PERFORMANCE LIMIT



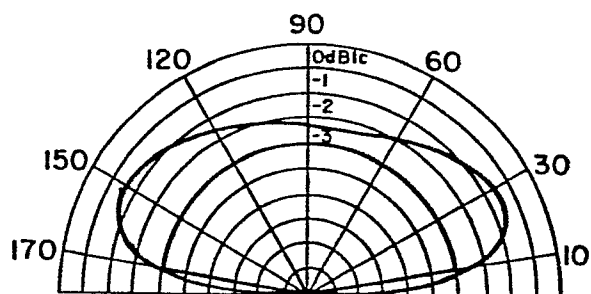
10 cm. HEAVE, PITCH 0°

c



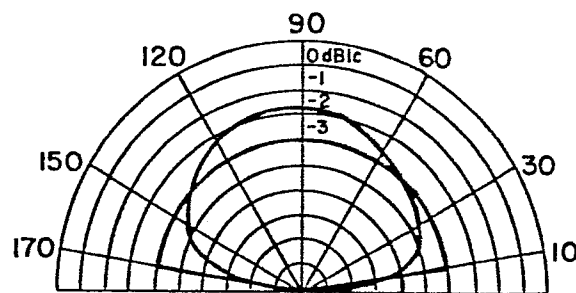
10 cm. HEAVE, PITCH 15°

d



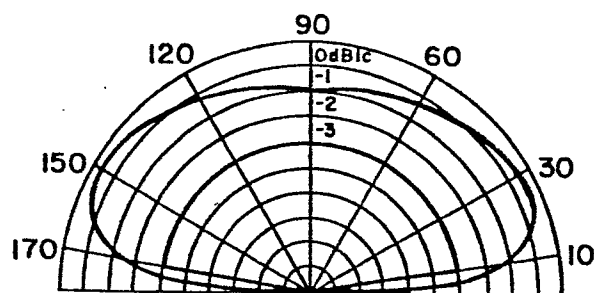
10 cm. HEAVE, PITCH 25°

e



10 cm. HEAVE, PITCH 45°

f



0 cm. STATIC HEAVE, PITCH 0°

g

FIG. 5