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54 **Non-woven webs of synthetic fibres consolidated by means of carboxylated styrene-butadiene latices, and disposable articles made therefrom.**

57 A non-woven web of synthetic fibre(s) is characterised by consolidating (optionally impregnating) the web (optionally a dry web) with a binder (optionally a sole binder) substantially comprising a polymer or a latex, provided by polymerizing:

from about 42 to about 68 parts by weight of a monoaromatic vinyl or vinylidene monomer which may be unsubstituted or substituted by a C₁₋₄ alkyl radical, or a chlorine or bromine atom;

from about 30 to about 58 parts by weight of a C₄₋₈ conjugated diolefin (preferably a C₄₋₆ conjugated diolefin); and

from about 0.5 to about 8.0 parts by weight of a C₃₋₆ ethylenically unsaturated monocarboxylic acid. The resultant web can have improved tensile strength in a cross machine direction.

The resulting non-woven fabric can be used for making disposable sheets, laboratory coats or cover stock for disposable diapers.



DOCUMENTS CONSIDERED TO BE RELEVANT															
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)												
D, Y	US-A-3 256 234 (INTERNATIONAL LATEX) * Claims 1,2 * ---	1,8,9	D 04 H 1/64 C 08 L 13/02												
Y	GB-A- 873 876 (DOW) * Claims 1-3; example 3B * ---	1,8,9													
A	US-A-4 069 188 (RHONE-POULENC) * claims 1,3 * ---	1,8,9													
A	FR-A-1 597 886 (HÜLS) * Summary I; page 3, lines 5-18 * ---	1,8,9													
A	GB-A-1 191 640 (DOVERSTRAND) * Claims 1,3,5 * ---	1,8,9													
A	GB-A- 969 115 (DOW) * Claims 1,8,13 * ---	1,8,9	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)												
A	GB-A-1 510 672 (BAYER) * Claims 1,4 * -----	1,8,9	D 04 H C 08 L												
The present search report has been drawn up for all claims															
Place of search THE HAGUE		Date of completion of the search 14-04-1986	Examiner CATTOIRE V.A.												
<table><tr><td>CATEGORY OF CITED DOCUMENTS</td><td>T : theory or principle underlying the invention</td></tr><tr><td>X : particularly relevant if taken alone</td><td>E : earlier patent document, but published on, or after the filing date</td></tr><tr><td>Y : particularly relevant if combined with another document of the same category</td><td>D : document cited in the application</td></tr><tr><td>A : technological background</td><td>L : document cited for other reasons</td></tr><tr><td>O : non-written disclosure</td><td>& : member of the same patent family, corresponding document</td></tr><tr><td>P : intermediate document</td><td></td></tr></table>				CATEGORY OF CITED DOCUMENTS	T : theory or principle underlying the invention	X : particularly relevant if taken alone	E : earlier patent document, but published on, or after the filing date	Y : particularly relevant if combined with another document of the same category	D : document cited in the application	A : technological background	L : document cited for other reasons	O : non-written disclosure	& : member of the same patent family, corresponding document	P : intermediate document	
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