

12 **EUROPEAN PATENT APPLICATION**

21 Application number: 84201925.9

51 Int. Cl.⁴: **B 07 C 5/36**
B 07 C 5/24

22 Date of filing: 21.12.84

30 Priority 27.01 84 NL 8400261

43 Date of publication of application:
07.08.85 Bulletin 85/32

68 Date of deferred publication of search report: 11.09.85

84 Designated Contracting States:
DE FR GB IT NL

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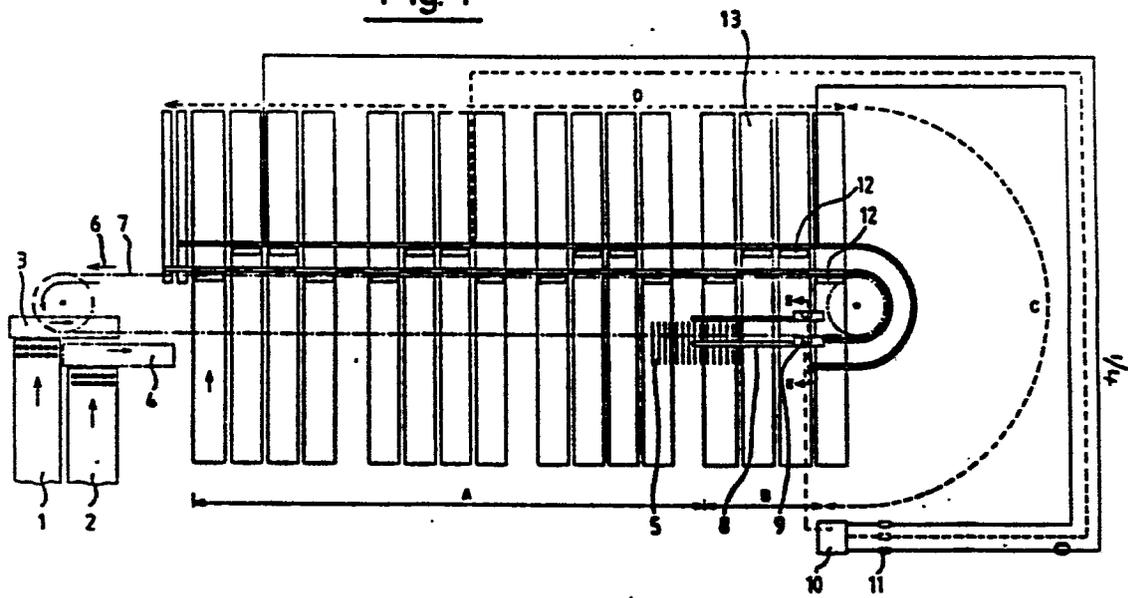
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54 **Device and method for subjecting objects to a treatment in treatment stations allocated to them.**

57 The invention relates to a device for controlling stations located along a line conveyor supporting a row of objects, such that to each object a station is allocated. Actuation of the station happens by an allocation signal delayed by a time delay corresponding to the time the objects need to attain the station. The invention provides a detector at the station side which detects the presence of the object at an exactly determined location, which detection together with the allocation signal actuates the related station.

Fig 1





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X, D	EP-A-0 028 527 (FMC CORP.) * Page 3, lines 17-24; page 14, line 25 - page 15, line 13; page 20, lines 12-28; page 24, line 22 - page 25, line 11; figures 1,8 *	1-9	B 07 C 5/36 B 07 C 5/24
A	EP-A-0 048 525 (MOBA HOLDING BARNEVELD B.V.) * Figures 1-4; abstract *	1, 4, 5 7	
P, A	EP-A-0 108 439 (ADMINISTRATIE-EN AUTOMATISERINGSCENTRUM VULCAAN B.V.) * Page 3, lines 14-29; page 5, lines 10-20; figures 1-4 *	1-9	
A	GB-A-2 086 629 (EMHART INDUSTRIES INC.) * Figures 1,2,10; page 8, line 83 - page 9, line 5 *	1-3	TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 07 C
A	GB-A-1 602 911 (TAMKIN ELECTRICAL CONTROL AND SERVICE LTD.) * Figures 1-8; page 5, line 122 - page 6, line 82 *	1-3, 4 7, 9	

The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-04-1985	Examiner PESCHEL W.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			