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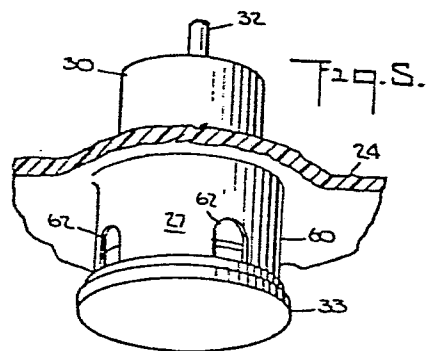
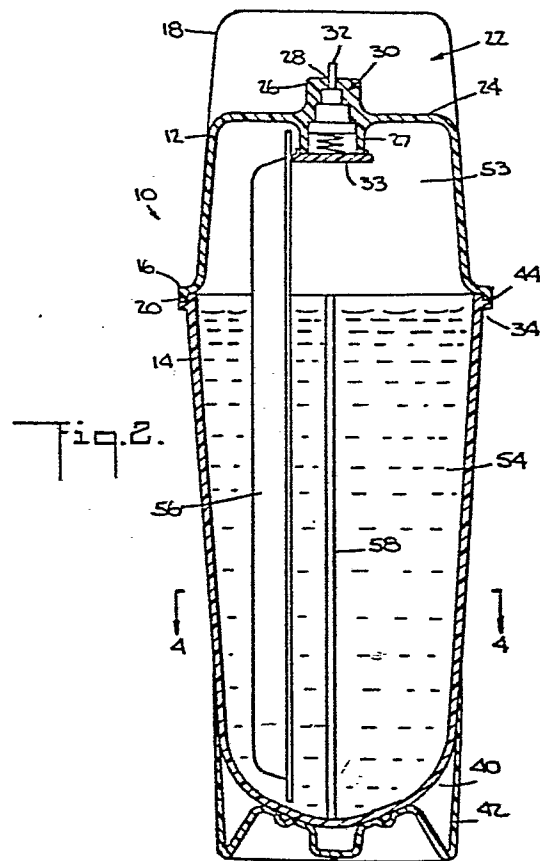
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54 **Plastic dispensing container and method of manufacture.**

57 A fluid dispensing container and method for its manufacture is disclosed. The container has an upper (12) and a lower (14) portion defining an enclosed chamber (53). The upper and lower portions are sealed together. An expandable pouch for generating pressurizing gas (56) is contained within the enclosed chamber. A dispensing valve (30) is provided housed in a receptacle (26) molded into the upper portion. In one embodiment, a cylindrical guard (27) molded to the upper portion extends downwardly from the receptacle and is disposed around the valve. A cap (33) frictionally secured to the guard retains the dispensing valve in the receptacle and closes off the cylindrical guard. The guard or cap (33) includes suitable apertures (62) for allowing fluid to reach the valve for dispensing fluid. The guard and cap prevent the expandable bag from interfering with the operation of the dispensing valve. A method of manufacturing the container is also disclosed.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	EP-A-0 091 306 (ENVIRO-SPRAY SYSTEMS) * Page 3, lines 6-29; figures 1-4 *	1	B 65 D 83/14
A	---	4, 11, 15	
A	BE-A- 555 884 (ROTO-WERKE) * Page 4, lines 9-25; figures 10-12 *	1, 7, 9, 11, 12, 13	
A	US-A-3 992 003 (VISCEGLIA) * Column 2, lines 66-68; column 3, lines 1-17; figure 1 *	2, 6, 8	
A, D	US-A-3 140 802 (EVERETT) * Column 2, lines 36-68; figures 1-3 *	4, 5	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) B 65 D B 67 D B 65 B
A, D	US-A-4 376 500 (BANKS) * Column 4, lines 52-66; figure 9 *	15, 19, 21	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 06-08-1986	Examiner GOETZ P.A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	