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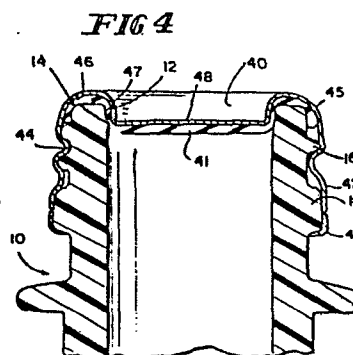
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(54) Pasteurizable container closure.

(57) A closure for bottles (10) is disclosed which includes an internal radius support disc (48) or cylinder (58) for positioning within the mouth (12) of the bottle to enable the bottle to resist radial inward deformation when subjected to pasteurisation or other post-bottling heat treatment. The closure (40) can be formed by coining a conventional aluminium roll-on cap blank using a pressure block (60) having a central land (64) projectable into the mouth of the bottle to form the support disc or cylinder from the top of the cap blank. Also the cap (50) can be moulded thereby providing a moulded cylinder (58).





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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	GB-A- 16 645 (MARWOOD) * Page 2, lines 3-30; figures 3-5 *	1-3, 5, 10, 11	B 65 D 41/34
X	FR-A-1 050 765 (PIRELLI) * Whole document *	1-4, 6	
A	GB-A-2 108 892 (H.-C. INDUSTRIES INC.) * Page 3, lines 98-103; figures 2-4 *	7, 15	
A	DE-A-1 946 312 (KÜHNE) * Page 6, lines 1-17; figures 1, 2 *	9	
A	GB-A-1 061 686 (METAL BOX CO.) * Page 3, lines 29-44; figures 1-7 *	12-16	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) B 65 D B 67 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21-02-1986	Examiner GOETZ P.A.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			