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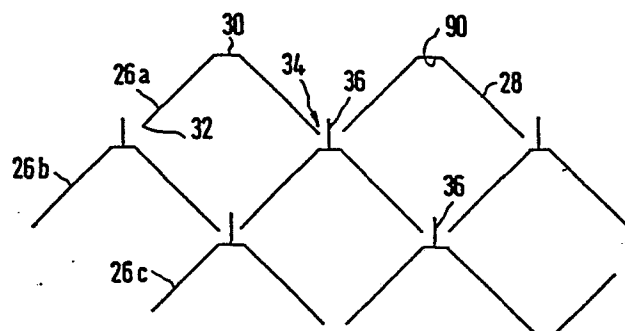
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**64 Imaging dynodes arrangement.**

67 An imaging dynodes arrangement (24) for an electron multiplier, which comprises a first and a second imaging dynode (26a, 26b) each having a dynode cone (28) with a cone tip (30) and a cone base (32), said dynode cones (28) being connected with each other such that they form free cavities (34) therebetween. There are extensions or needle-shaped extraction points (36) arranged on the cone tips (30) at least of the dynode cones (28) of the second imaging dynode (26b). The second imaging dynode (26b) is mounted beneath the first imaging dynode (26a) in a staggered fashion such that the cone tips (30) of the dynode cones (28) of the second imaging dynode (26b) are seated beneath the cavities (34) of the first imaging dynode (26a), thereby directing the needle-shaped extraction points (36) towards the cavities (34). In a preferred embodiment, the needle-shaped extraction points (36) protrude right into the cavities (34). The arrangement (24) may preferably be used in electron multipliers designed for nuclear medicine.



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BACKGROUND OF THE INVENTION1. Field of the Invention

- 5 The present invention relates to an imaging dynodes arrangement for an electron multiplier. In particular, it relates to an imaging dynodes arrangement which can be utilized in a single tube scintillation gamma camera.

10 2. Description of the Prior Art

- An imaging dynodes arrangement for an electron multiplier which comprises at least a first and a second imaging dynodes, having dynode cones with a dynode tip and a dynode base, is for example  
15 described in the brochure "Nucleonics Data" pages 1-22, issued by Johnston Laboratories, Cockeysville, Maryland 21030 under the number JLI-605. As can particularly be seen from page 3 of this brochure, the first and second imaging dynodes are arranged parallel to each other in staggered positions such that the cone tips of the dynode  
20 cones of the second imaging dynodes are always in a position beneath the free cavities between neighboring dynode cones of the first imaging dynode. Furthermore, each first and second imaging dynodes are separated from each other by a mesh of guard plates. Such a  
prior art imaging dynodes arrangement has a considerable <sup>y. non-uniform</sup> charge  
25 spread and the dynodes have a relatively low gain.

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SUMMARY OF THE INVENTION1. Objects

5 It is an object of this invention to provide an improved imaging  
dynodes arrangement which has a <sup>uniform</sup> negligible charge spread and in  
which the dynodes have an optimum high gain.

10 It is another object of this invention to provide a single tube  
scintillation gamma camera with an imaging dynodes arrangement,  
which has the aforementioned improved characteristics.

2. Summary

15 According to this invention an imaging dynodes arrangement is  
provided which comprises

20 a) a first imaging dynode having dynode cones with a cone tip  
and a cone base, said dynode cones being connected with each  
other such that they form free cavities therebetween;

b) a second imaging dynode having dynode cones with a cone tip  
and a cone base, said dynode cones being connected with each  
other such that they form free cavities therebetween; and

25 c) needle-shaped extraction points arranged at the cone tips  
of at least the dynode cones of the second imaging dynode;

30 wherein the second imaging dynode is mounted beneath the first  
imaging dynode in a staggered position such that the cone tips of  
the dynode cones of the second imaging dynode are seated beneath the

cavities of the first imaging dynode, directing the needle-shaped extraction points closely to the cavities.

5 In contrast to the prior art according to this invention at least the dynode cones of the second imaging dynode comprise needle-shaped extraction points that are seated close to the free cavities between the dynode cones of the first imaging dynode. This provides a relatively high electric field to aid secondary electron extraction from one imaging dynode (i.e. the first imaging dynode) to the next  
10 one (i.e. the second imaging dynode). The electron transfer is greatly enhanced. Furthermore, the charge spread is <sup>uniform</sup> negligible and the dynodes have a high gain.

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15 In a preferred embodiment of the invention the needle shaped extraction points of the second imaging dynode protrude into the cavities of the first imaging dynode.

Further, according to this invention a photomultiplier tube is provided which comprises:

20

a) a photocathode;

b) an anode; and

25

c) an imaging dynodes arrangement between the photocathode and the anode including

30

c1) a first imaging dynode having dynode cones with a cone tip and a cone base, said dynode cones being connected with each other such that they form free cavities therebetween;

c2) a second imaging dynode having dynode cones with a

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cone tip and a cone base, said dynode cones being connected with each other such that they form free cavities therebetween; and

- 5           c3) needle-shaped extraction points arranged at the cone tips of at least the dynode cones of the second imaging dynode;

10           wherein the second imaging dynode is mounted beneath the first imaging dynode in a staggered position such that the cone tips of the dynode cones of the second imaging dynode are seated beneath the cavities of the first imaging dynode directing the needle-shaped extraction points closely to the cavities.

15   Also, according to this invention a scintillation camera is provided which comprises:

- a) a scintillation crystal;
- 20         b) a number of photomultiplier tubes mounted behind the scintillation crystal, wherein each photomultiplier tube having

- b1) a photocathode;
- 25         b2) an anode; and

- b3) an imaging dynodes arrangement between the photocathode and the anode including
- 30         b31) a first imaging dynode having dynode cones with a cone tip and a cone base, said dynode cones being connected with each other such that they form free

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cavities therebetween;

5           b32) a second imaging dynode having dynode cones with  
a cone tip and a cone base, said dynode cones being  
connected with each other such that they form free  
cavities therebetween; and

10           b33) needle-shaped extraction points arranged at the  
cone tips of at least the dynode cones of the second  
imaging dynode;

15           wherein the second imaging dynode is mounted beneath the first  
imaging dynode in a staggered position such that the cone tips  
of the dynode cones of the second imaging dynode are seated  
beneath the cavities of the first imaging dynode directing the  
needle-shaped extraction points closely to the cavities.

Finally, according to this invention also a single tube gamma camera  
is provided which comprises

- 20           :
- a) a scintillation crystal;
  - b) a photocathode associated with the scintillation crystal;
  - 25           c) an anode; and
  - d) an imaging dynodes arrangement between the photocathode and  
the anode including
- 30           d1) a first imaging dynode having dynode cones with a cone  
tip and a cone base, said dynode cones being connected with  
each other such that they form free cavities therebetween;

d2) a second imaging dynode having dynode cones with a cone tip and a cone base, said dynode cones being connected with each other such that they form free cavities therebetween; and

5

d3) needle-shaped extraction points arranged at the cone tips of at least the dynode cones of the second imaging dynode;

10

wherein the second imaging dynode is mounted beneath the first imaging dynode in a staggered position such that the cone tips of the dynode cones of the second imaging dynode are seated beneath the cavities of the first imaging dynode, directing the needle-shaped extraction points closely to the cavities.

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The foregoing and other objects, features and advantages of the invention will be apparent from the following more particular description of preferred embodiments of the invention, as illustrated in the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings:

- 5 Fig. 1 is a cross section of a photomultiplier tube comprising an imaging dynodes arrangement according to the invention;

Fig. 2 is a cross section of a camera head of a gamma scintillation camera comprising a number of photomultiplier tubes according to

- 10 Fig. 1;

Fig. 3 is a schematic diagram of a first embodiment of an imaging dynodes arrangement according to the invention;

- 15 Fig. 4 is a schematic diagram of a second embodiment of an imaging dynodes arrangement according to the invention;

Fig. 5 is a schematic diagram of a third embodiment of an imaging dynodes arrangement according to the invention;

20

Fig. 6 is a top view of an imaging dynodes arrangement according to Fig. 3; and

- Fig. 7 is a cross section of a single tube scintillation gamma  
25 camera which comprises an imaging dynodes arrangement according to the invention.



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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Fig. 1 illustrates a photomultiplier tube 10 having a glass envelope 12 (e.g., Kovar-sealing glass envelope). The glass envelope 12 comprises an optical window 14 for optical photons generally designated by OP. The inner surface of the optical window 14 bears a photocathode 16 (e.g., <sup>K<sub>2</sub>CsSb with</sup> (pre-evaporated layer of Sb). Inside the glass envelope 12 is also arranged, e.g., by means of insulator elements 18, a position/centroid-determining anode 20.

Furthermore, in the glass envelope 12 between photocathode 16 and anode 20 there is also mounted, e.g., by means of insulator stacking elements 22, an imaging dynodes arrangement 24 according to the invention.

The imaging dynodes arrangement 24 comprises a number  $n$  (e.g.,  $n=8-20$ ) of imaging dynodes 26a-26n. Each imaging dynode 26a-26n contains dynode cones 28 with a dynode tip 30 and a dynode base 32. The dynode cones 28 of each imaging dynode 26a-26n are connected with each other such that they form free cavities 34 therebetween.

At least each dynode cone 28 of imaging dynodes 26b-26n comprises a needle-shaped extraction point 36 arranged at the cone tip 30. In the embodiment of Fig. 1 (and also in the embodiments of Figs. 2-7) the dynodes cones 28 of the first imaging dynode 26a does not comprise needle-shaped extraction points. This is, however, only a matter of design. It is understood, that, if desired, also these cones may be provided with a needle-shaped extraction point.

Further, according to this invention, the imaging dynodes 26a to 27n are arranged in a <sup>symmetrical pattern</sup> ~~staple~~ one beneath the other in staggered

positions such that the cone tips 30 of the dynode cones 28 of one imaging dynode are always seated beneath the free cavities 34 of the preceding imaging dynode, thereby directing the needle-shaped extraction points 36 closely to the cavities 34. In the embodiment of Fig. 1 (and also in the embodiments of Figs. 2-7) each  
5 needle-shaped extraction point 36 protrudes into a free cavity 34.

As already mentioned before, the described imaging dynodes arrangement 24 provides a relatively high electric field to aid  
10 secondary electron extraction from one imaging dynode to the next one. The electron transfer is greatly enhanced.

For the voltage supply of the imaging dynodes 26a-26n, the photocathode 16 and the anode 20 (and for other internal processing elements, if desired) the photomultiplier tube 10 comprises lead  
15 connections 38 and 40 (e.g., 21-35 Kovar Leads) which connect the aforementioned inner elements with an outer (not shown) voltage supply. An exhaust tubulation of the glass envelope 12 is generally designated by 42.

20

In practice, the outside diameter of the photomultiplier tube 10 can range up to, for example, 8 inches, for a planar tube window. The diameter  
*EP Feb 29, 1984* can be larger for curved tube windows.  
*EP Feb 29, 1984*

As illustrated in Fig. 2, a certain number, for example up to twelve  
25 photomultiplier tubes 10, can be mounted on the pads 50 of the light conductor 52 of a scintillation crystal 54 of a conventional Anger scintillation gamma camera head 56. By this measure the total number (37-75) of photomultiplier tubes of a conventional Anger scintillation gamma camera can be reduced, without losses in  
30 performance. Due to this the camera head becomes less expensive. In Fig. 2 the housing of the Anger scintillation gamma camera head 56 is generally designated by 58. The scintillation crystal 54 also

comprises an aluminum cover 60.

5 The imaging dynodes arrangement 24 according to this invention can also become portion of a single tube scintillation gamma camera 70, as illustrated for example in Fig. 7.

10 The single tube scintillation gamma camera 70 comprises a housing 72 having a thin stainless input window 74 for gamma rays. Behind the input window 74 is mounted by means of spot welded insulator tabs 74 a scintillation crystal 78. A photocathode 80 is evaporated on the scintillation crystal 78 as indicated in Fig. 7. The anode is generally designated by 82. The photocathode 80 comprises a lead 84 for voltage supply. The leads 86 are designated for voltage supply of imaging dynodes 26a-26n and the leads 88 are the anode leads of  
15 anode 82.

20 The single tube scintillation gamma camera 70 may again comprise between <sup>3</sup>8-20 imaging dynodes. The overall tube diameter may lie in the range of 5 inches to 25 inches. The dynodes 26a-26n will be fairly rigid with the formed indentations. However, on larger diameters (e.g., > 8 inches) a stiffening ring (not shown) may be needed to be spot-welded to the circumference.

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25 Figs. 3-6 illustrate embodiments of dynodes which have different cone shapes.

30 The dynodes of the arrangement of Fig. 3 equal the dynodes 26a-26n which are utilized in the photomultiplier tubes of Figs. 1 and 2 and in the single tube scintillation camera of Fig. 7. These dynodes 26a-26n have a flat area 90 as cone tip 30.

In the arrangement of Fig. 4 the cones 28' of dynodes 26a'-26n' have

cone tips 30 which merge under a flatter angle than the angle of the cone shells.

5 In Fig. 5 the cone tips 30 of cones 28" of the dynodes 26a"-26n" merge under an angle which is the same as that one of the cone shells.

10 The dynodes can be made from CuBe, Ni (later Ag plated) or other suitable vacuum metals on which a secondary emitting surface can be deposited or activated. They can be fabricated from solid material by laser machining, spark discharge machining, or even drilling. The cavities can also be made by chemical etching. An alternative, and less costly fabrication, uses thin sheet formed by a punch-and-pierce method.

15 The extraction points can be mechanical fitted in small holes. They need not be good secondary emitters as they will likely not intercept many primary electrons owing to the finite angular momentum of the electrons about the axis of the point and the energetic ( $\sim 5\text{eV}$  most probable emission energy) of the secondary  
20 electrons from the preceding imaging dynodes.

25 Having thus described the invention with particular reference to the preferred form thereof, it will be obvious to those skilled in the art to which the invention pertains, after understanding the invention, that various changes and modifications may be made therein without departing from the spirit and scope of the invention as defined by the claims appended hereto.

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LIST OF ELEMENTS - VPA 81 E 8288

10	photomultiplier tube
12	glass envelope (e.g., Kovar sealing glass envelope)
14	optical window
16	photocathode
18	insulator elements
20	position/centroid-determining anode
22	insulator stacking elements
24	imaging dynodes arrangement
26a-26n	} imaging dynodes
26a'-26n'	
26a''-26n''	
28,28',28''	dynode cones
30	cone tip
32	cone base
34	free cavities
36	needle-shaped extraction point
38	lead connection (e.g. Kovar Leads)
40	lead connection
42	exhaust tubulation
50	pads
52	light conductor
54	scintillation crystal
56	Anger scintillation gamma camera head
58	housing
60	aluminum cover
70	single tube scintillation gamma camera
72	housing

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74	input window
76	insulation tabs
78	scintillation crystal
80	photocathode
82	anode
84	lead
86	leads
88	leads
90	flat area

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## WHAT IS CLAIMED IS:

- 1 1. An imaging dynodes arrangement for an electron multiplier,  
2 comprising:
  - 3 a) a first imaging dynode having dynode cones with a cone tip  
4 and a cone base, said dynode cones being connected with each  
5 other such that they form free cavities therebetween;
  - 6 b) a second imaging dynode having dynode cones with a cone tip  
7 and a cone base, said dynode cones being connected with each  
8 other such that they form free cavities therebetween; and
  - 9 c) needle-shaped extraction points arranged at the cone tips  
10 of at least the dynode cones of the second imaging dynode;
- 11 wherein the second imaging dynode is mounted beneath the first  
12 imaging dynode in a staggered position such that the cone tips of  
13 the dynode cones of the second imaging dynode are seated beneath the  
14 cavities of the first imaging dynode, directing the needle-shaped  
15 extraction points closely to the cavities.
- 1 2. The dynodes arrangement according to claim 1, wherein the  
2 needle-shaped extraction points protrude into the cavities.
- 1 3. The dynodes arrangement according to claim 1, wherein each  
2 dynode cone of the second dynode comprises one needle-shaped  
3 extraction point.
- 1 4. The dynodes arrangement according to claim 3, wherein each cone  
2 tip comprises a flat area and wherein the corresponding

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3 needle-shaped extraction point is positioned in the middle of the  
4 flat area.

1 5. The dynodes arrangement according to claim 1, comprising an  
2 additional number of imaging dynodes, each having dynode cones with  
3 a cone tip and a cone base and each incorporating a needle-shaped  
4 extraction point on the tip of each dynode cone, wherein all  
5 additional imaging dynodes are arranged in a staple one beneath the  
6 other and beneath the second dynode in staggered positions such that  
7 the needle-shaped extraction points of an imaging dynode are seated  
8 closely to the cavities of the preceding imaging dynode.

1 6. A photomultiplier tube, comprising:

2 a) a photocathode;

3 b) an anode; and

4 c) an imaging dynodes arrangement between the photocathode and  
5 the anode including

6 c1) a first imaging dynode having dynode cones with a cone  
7 tip and a cone base, said dynode cones being connected with  
8 each other such that they form free cavities therebetween;

9 c2) a second imaging dynode having dynode cones with a  
10 cone tip and a cone base, said dynode cones being connected  
11 with each other such that they form free cavities  
12 therebetween; and

13 c3) needle-shaped extraction points arranged at the cone  
14 tips of at least the dynode cones of the second imaging  
15 dynode;



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16 wherein the second imaging dynode is mounted beneath the first  
17 imaging dynode in a staggered position such that the cone tips  
18 of the dynode cones of the second imaging dynode are seated  
19 beneath the cavities of the first imaging dynode, directing the  
20 needle-shaped extraction points closely to the cavities.

1 7. A scintillation gamma camera, comprising:

2 a) a scintillation crystal;

3 b) a number of photomultiplier tubes mounted behind the  
4 scintillation crystal, wherein each photomultiplier tube having

5 b1) a photocathode;

6 b2) an anode; and

7 b3) an imaging dynodes arrangement between the  
8 photocathode and the anode including

9 b31) a first imaging dynode having dynode cones with  
10 a cone tip and a cone base, said dynode cones being  
11 connected with each other such that they form free  
12 cavities therebetween;

13 b32) a second imaging dynode having dynode cones with  
14 a cone tip and a cone base, said dynode cones being  
15 connected with each other such that they form free  
16 cavities therebetween; and

17 b33) needle-shaped extraction points arranged at the  
18 cone tips of at least the dynode cones of the second  
19 imaging dynode;

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20 wherein the second imaging dynode is mounted beneath the first  
21 imaging dynode in a staggered position such that the cone tips  
22 of the dynode cones of the second imaging dynode are seated  
23 beneath the cavities of the first imaging dynode directing the  
24 needle-shaped extraction points closely to the cavities.

1 8. A single tube scintillation gamma camera comprising:

2 a) a scintillation crystal;

3 b) a photocathode associated with the scintillation crystal;

4 c) an anode; and

5 d) an imaging dynodes arrangement between the photocathode and  
6 the anode including

7 d1) a first imaging dynode having dynode cones with a cone  
8 tip and a cone base, said dynode cones being connected with  
9 each other such that they form free cavities therebetween;

10 d2) a second imaging dynode having dynode cones with a  
11 cone tip and a cone base, said dynode cones being connected  
12 with each other such that they form free cavities  
13 therebetween; and

14 d3) needle-shaped extraction points arranged at the cone  
15 tips of at least the dynode cones of the second imaging  
16 dynode;

17 wherein the second imaging dynode is mounted beneath the first  
18 imaging dynode in a staggered position such that the cone tips

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19 of the dynode cones of the second imaging dynode are seated  
20 beneath the cavities of the first imaging dynode directing the  
21 needle-shaped extraction points closely to the cavities.

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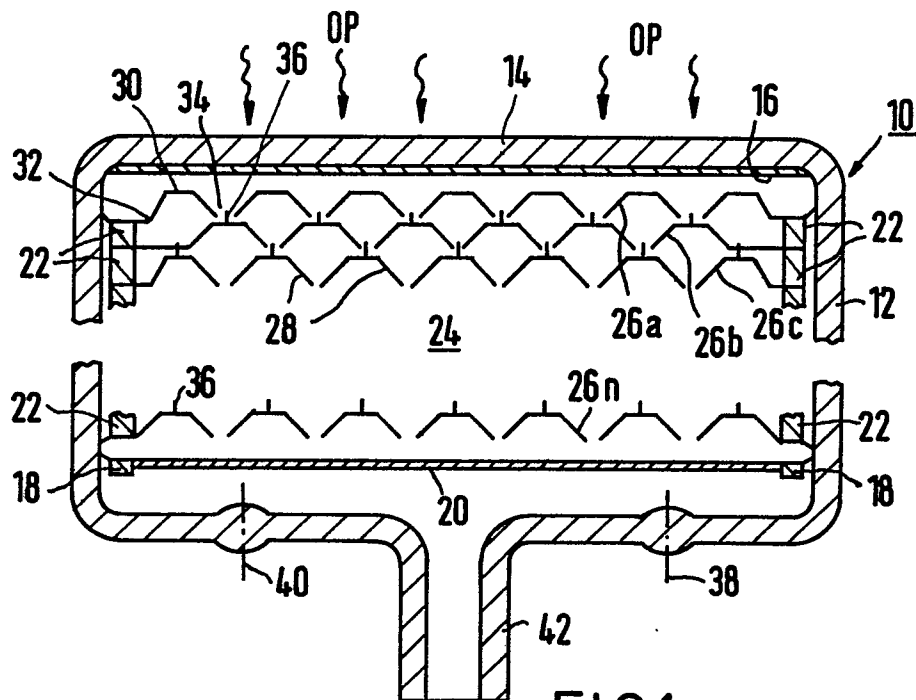


FIG 1

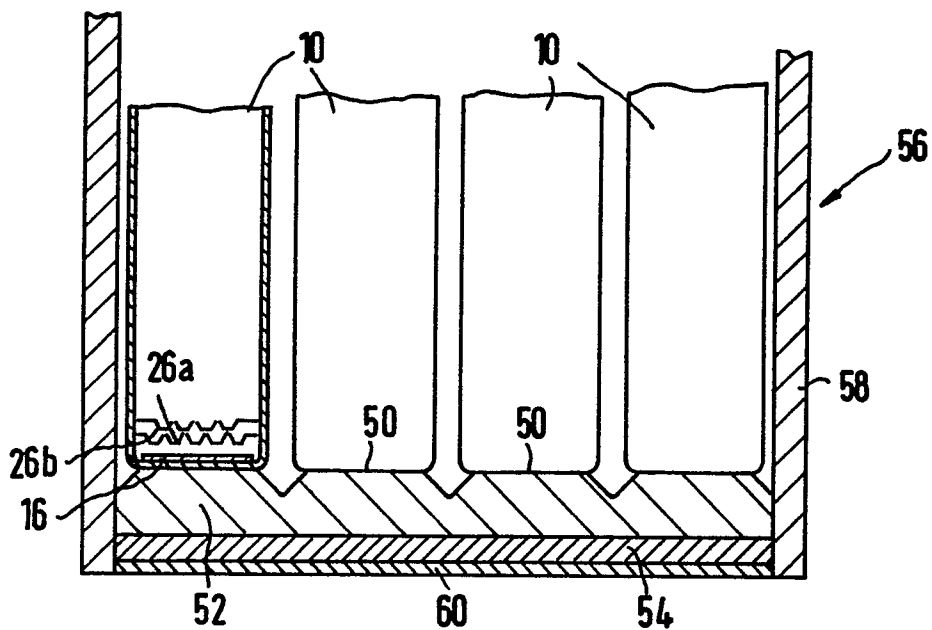


FIG 2

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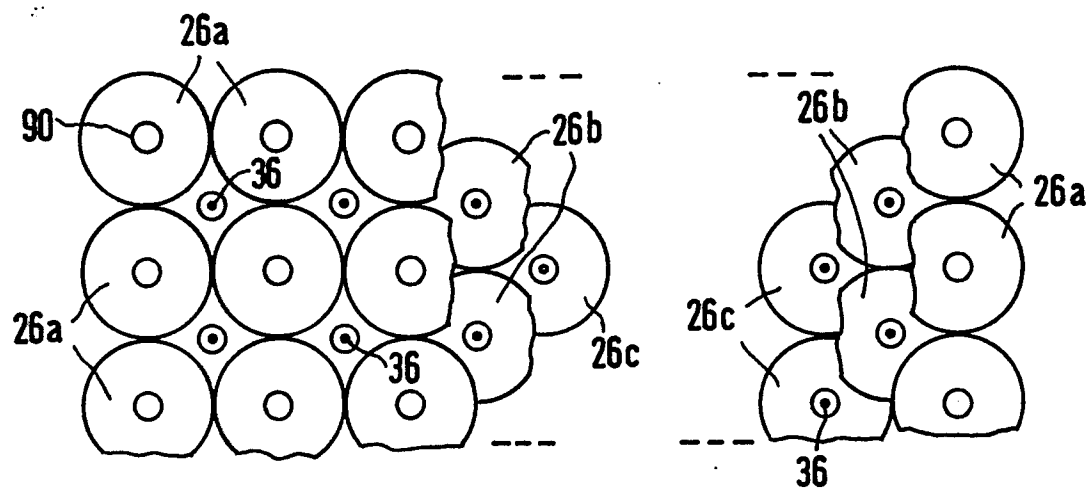


FIG 6

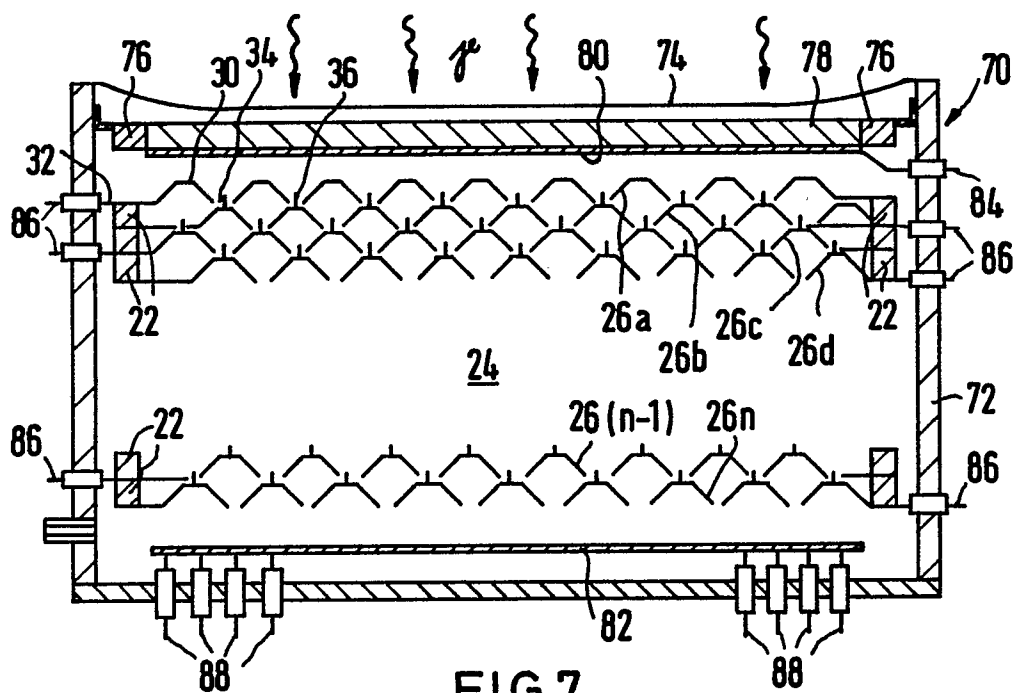


FIG 7

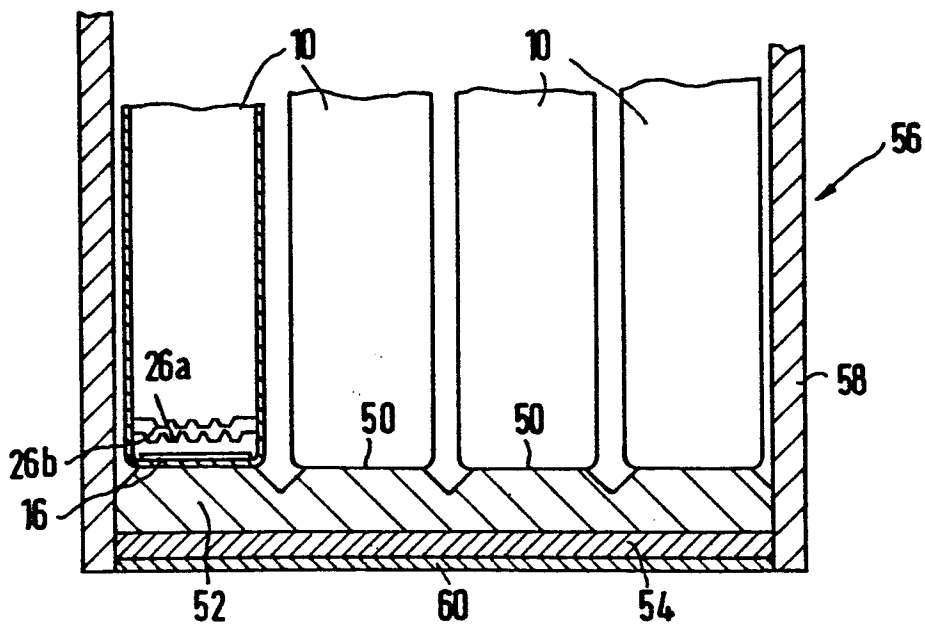
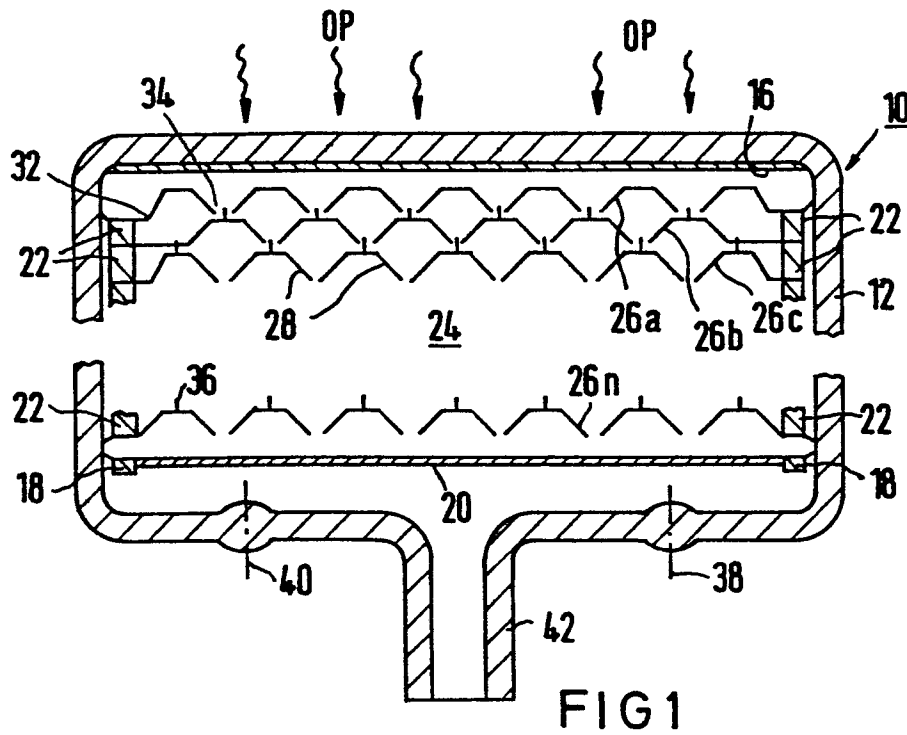


FIG 2

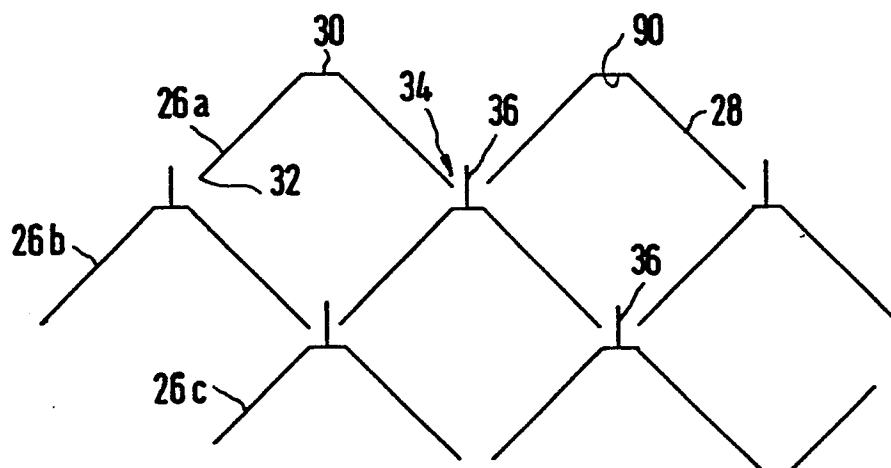


FIG 3

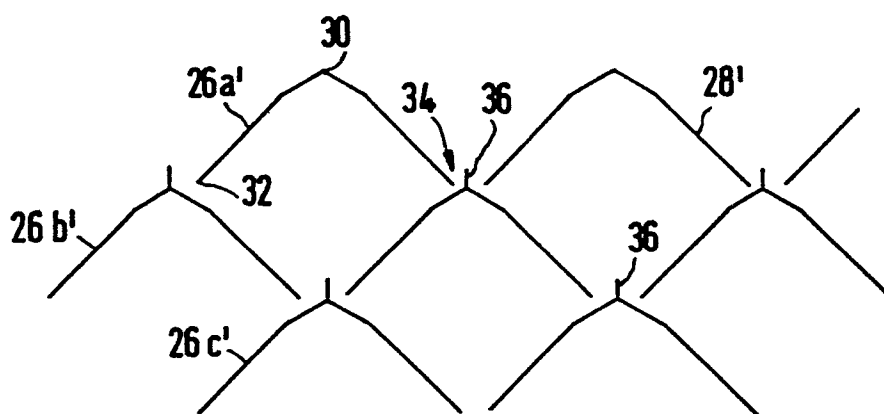


FIG 4

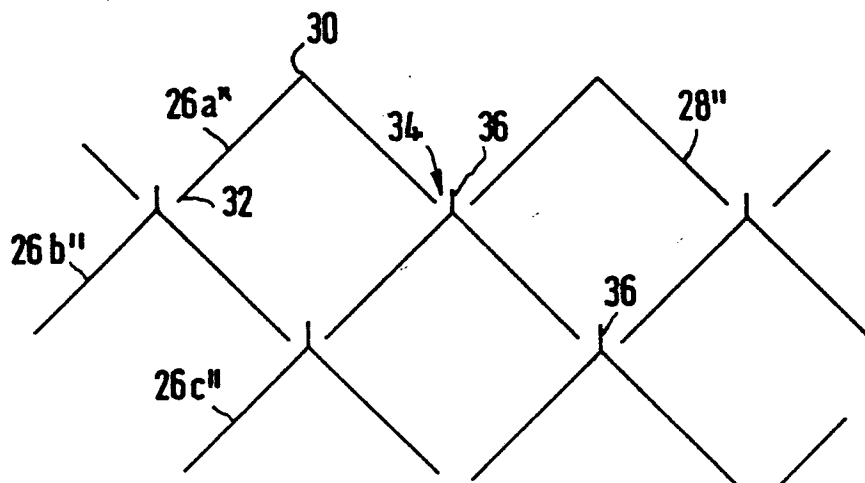


FIG 5

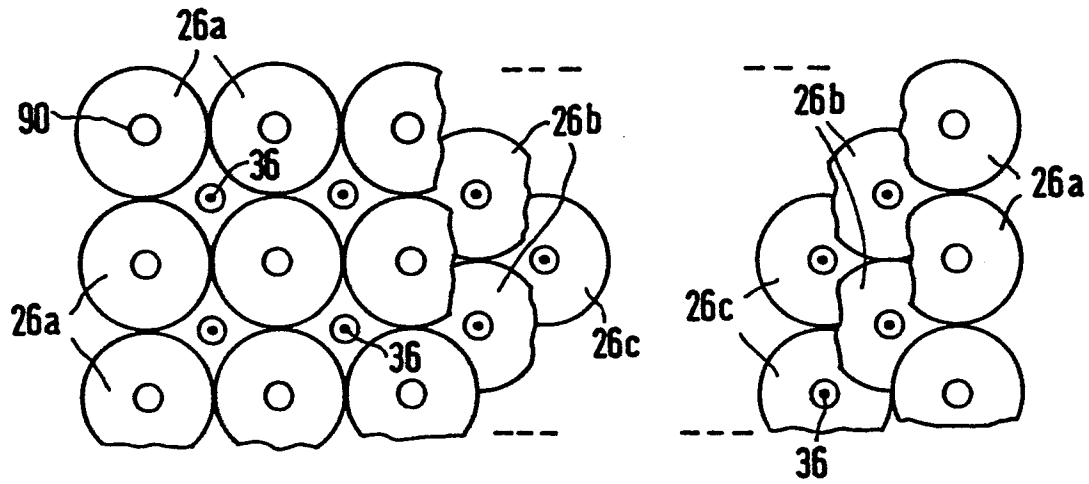


FIG 6

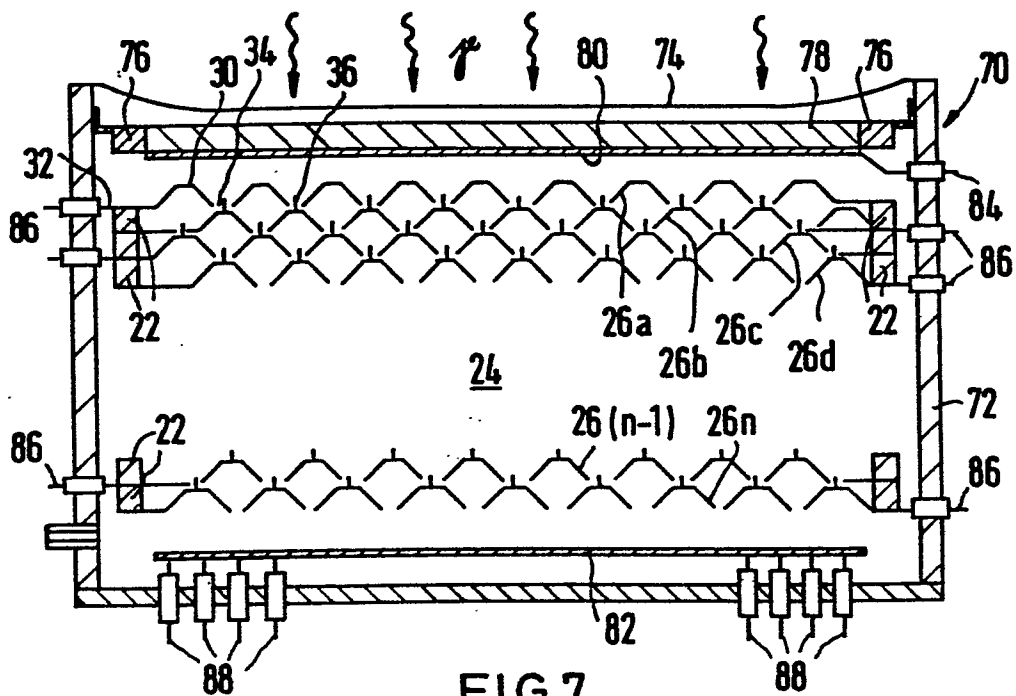


FIG 7





European Patent  
Office

# EUROPEAN SEARCH REPORT

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Application number

EP 84 11 4271

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	FR-A-2 504 728 (HYPERELEC) * Figures 5-8; page 9, line 16 - page 11, line 6 *	1,6	H 01 J 43/18
A	GB-A- 543 106 (VACUUM SCIENCE PRODUCTS)  -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			H 01 J 43 H 01 J 29 H 01 J 31 H 01 J 1 G 01 T 1
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21-05-1985	Examiner SCHAUB G.G.
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			