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## EUROPEAN PATENT APPLICATION

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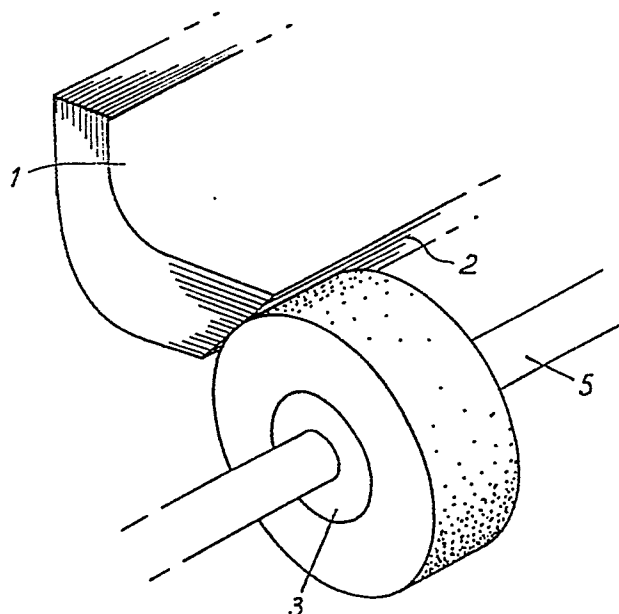
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**Adhesive binding of paper.**

A method of forming an adhesively bound block of paper sheets is described, in which the binding edge margins (7') of the sheets are abraded to a rough surface by a rotating wire brush 3, or abrasive belt or roller, before binding to provide a good key for the adhesive. The binding edge margins of the sheets may simply be roughened, or they may be abraded to a desired profile.



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# EUROPEAN SEARCH REPORT

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Application number

EP 85 30 2234

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	DE-A-2 915 658 (HEIMANN) * Whole document *	1,6	B 42 C 5/04
Y		2,3	
Y	--- US-A-1 741 269 (ALGER) * Whole document *	2,3	
A	--- CH-A- 328 449 (GANTENBEIN) * Whole document *	1	
A	--- CH-A- 496 551 (SULBY ENGINEERING DEVELOPMENT CO.) * Whole document *	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 42 C B 42 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22-01-1987	Examiner EVANS A.J.
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			