



0 158 899
A3

EUROPEAN PATENT APPLICATION

⑤¹ Int. Cl.⁴: **B 65 D 75/34**, **B 65 D 85/10**

②② Date of filing: 29.03.85

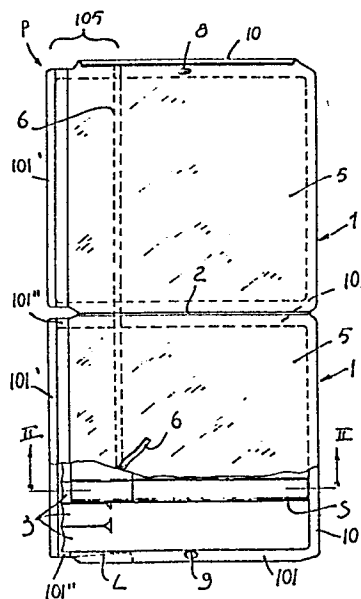
⑦ Applicant: **NEWPACK s.r.l.**, Piazza Aldo Moro, 2,
I-40069 Riale di Zola Predosa (Bologna) (IT)

**(72) Inventor: Caselli, Franco, Via Valle di Preda 3,
I-40100 Bologna (IT)
Inventor: Sarti, Marisa, Via c. Jussi 167/L, I-40068 San
Lazzaro di Savena Bologna (IT)**

74) Representative: Porsla, Dino, Dr. et al, c/o Succ. Ing. Fischetti & Weber Via Caffaro 3, I-16124 Genova (IT)

(54) Package for cigarettes, cigars and similar articles, and method of manufacturing same.

57 The cigarettes (S) are introduced into shells (1) of plastic material, made by a thermoforming process from a continuous sheet. The shells are so shaped as to be provided with seats (13), whereby the cigarettes will remain positioned properly within said shells, both while being packaged and while being used. The cigarettes are deposited into said shells, and thereafter a continuous sheet (S) of aluminium material is heat-sealed on the peripheral edges of the shells. A pull tape (6) is positioned longitudinally under said covering sheet. By a blanking operation, the closed shells containing the cigarettes are then severed from the continuous sheets from which they have been made. The edge (101') of the shell adjacent to one row of cigarette ends is lower than the other edges (101) and may be even co-planar with the bottom of said shell. The edges that are adjacent to said lower edge merge therewith through inclined portions (101''). By removing the portion of covering sheet (5) at said lower edge (101'), the cigarettes can be easily withdrawn unharmed from said shell.





European Patent
Office

EUROPEAN SEARCH REPORT

0158899

Application number

EP 85 10 3790

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	GB-A-1 207 439 (GELDMACHER) * page 1, line 71 - page 2, lines 16, 49-72; figures 1-3 *	1,9,14 -16,18 ,19	B 65 D 75/34 B 65 D 85/10
A	GB-A-1 289 027 (AKTIEBOLAGET PLATMANUFAKTUR) * page 1, lines 75, 76; page 2, lines 12-38; figures 1, 2 *	1,7-9, 12	
A	US-A-4 184 591 (GELDMACHER) * abstract; figures 1, 2, 10, 12 * & DE - A - 1 923 588 (Cat D,A)	1,15	
D,A	CH-A- 529 004 (CHRISTL) * figures 1-6 *	1,15	TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 65 B 19/00 B 65 D 75/00 B 65 D 85/00
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 20-05-1987	Examiner SIMON J J P
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			