11) Publication number:

**0 161 753** A1

## 12

#### **EUROPEAN PATENT APPLICATION**

(21) Application number: 85301715.0

(5) Int. Cl.4: E 06 B 3/70

2 Date of filing: 13.03.85

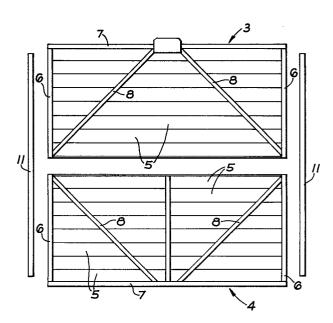
30 Priority: 30.03.84 GB 8408223

Applicant: P.C. HENDERSON Limited, Durham Road, Bowburn Co. Durham, DH6 5NG (GB)

- Date of publication of application: 21.11.85

  Bulletin 85/47
- nventor: Henry, Derek, 17 North Terrace The Hawthorns,
  Aycliffe Village Co. Durham (GB)
- Designated Contracting States: AT BE CH DE FR GB IT LI LU NL SE
- (A) Representative: Virr, Dennis Austin et al, Urquhart-Dykes & Lord Floor B Milburn House Dean Street, Newcastle upon Tyne NE1 1LE (GB)

- (54) Improved garage door.
- An improved garage door is in the form of at least two sub-assemblies (3, 4) which may be interlocked (9, 10) to form a door of the desired dimensions, each of the sub-assemblies having one or more bracing struts (8) which run at an angle relative to the edges (6, 7) of the sub-assembly (3, 4) and are confined essentially within the limits of the latter. A preferred means of interlocking (9a, 9b, 10a, 10b) is described.



#### IMPROVED GARAGE DOOR

The present invention is an improved garage door, which among other characteristics is particularly suitable for erection and installation by the ultimate user.

Conventionally, garage doors are supplied and installed by the building trade and it is inconvenient for the individual householder to attempt to carry out these operations himself. For example, delivery of such doors to the site of installtion must normally be undertaken by the supplier, as conventional garage doors are not 10 suitable for carriage by normally-available domestic transport facilities. However, various social trends including the increased availability of leisure time and the high costs of paid labour have led to the householder wishing to carry out many more tasks himself and the erecting and installing 15 of a new garage door is one of those tasks. It is therefore desirable that a garage door be invented which is suitable for this purpose.

One object of the present invention is therefore to provide a garage door particularly adapted to self-installation by the householder.

20

25

The garage door according to the present invention comprises at least two sub-assemblies, which together may be interlocked to form a door of the desired dimensions, each such sub-assembly having one or more bracing struts running at an angle relative to the edges of said sub-assembly and being

confined essentially within the limits thereof.

5

10

15

20

25

The door may, as indicated, be formed in more than two sub-assemblies but, in order to provide a sufficiently rigid structure for installation without the user having to fix additional bracing across the door, it is much preferred that the door be formed of just two sub-assemblies.

Advantageously, the two sub-assemblies are of similar or equal dimensions. It is possible for the door to be so divided that the join between the sub-assemblies is vertical (in the closed position of the door). However, a particularly preferred embodiment of the invention comprises two sub-assemblies which interlock along a horizontal join.

As indicated, each sub-assembly has one or more bracing struts running at an angle relative to its edges. Thus, for example, each sub-assembly may have one or two bracing struts running diagonally between opposite corners thereof. A particularly advantageous strut arrangement is one in which a strut runs between, and is secured to, adjacent sides of each sub-assembly in such a way that, in the assembled door, each corner of the latter is braced across.

The bracing struts are confined essentially within the limits of each sub-assembly but may extend a short distance beyond the edges thereof if desired, for example at the interlocking edges of the sub-assemblies. However, it is important if at all possible to confine the struts as stated in order to avoid reducing the attractive portability of the unassembled door.

On or more edges of each sub-assembly may be provided with suitable reinforcement, for example in the form of a batten or angle-section. Preferably, three of the sides are reinforced in this way, the remaining side of each sub-assembly being the one by means of which the sub-assemblies are joined together.

The joining together of the sub-assembles may be
effected in a variety of ways but it is highly desirable that a
simple method be adopted and that a weather-proof seal should
be obtained as a result. Preferably the method is one which
affords additional strength to the door structure and, with
this in mind, it is preferred that the method should entail
some overlapping of the adjacent edges of the sub-assemblies.
A particularly preferred arrangement is that said adjacent
edges interlock so that linear relative movement in the plane
of the door is restricted or prevented, the sub-assemblies
then being further joined, and relative movement transverse
to the plane of the door being prevented, by means of the
edge strips extending down the sides of the assembled door.

The invention will now be further described with reference to the accompanying drawings, wherein:-

Fig. 1 illustrates the main components of one form of garage door according to the present invention, viewed from the rear; and

Fig. 2 illustrates, in sectional detail, the manner of joining of the sub-assemblies of Fig. 1.

25

The illustrated door is of the so-called "up-and-over" type, that is one which, when installed, will be mounted to be movable from a vertical closed position upwards and rearwards to an open generally horizontal position. The door comprises two sub-assemblies, 3 and 4, of essentially identical overall dimensions. Each sub-assembly is formed of inter-connected aligned parallel panels 5, closely fitted so as to present a uniform decorated surface. The method of linking adjacent panels is identical to that hereinafter described for joining together the sub-assemblies.

Each sub-assembly is reinforced along its side edges with angle-sections 6. Reinforcing edging 7 is fitted along the transverse edges which form the upper and lower edges of the door when assembled. The sub-assemblies are each braced by bracing struts 8, which each extends across a corner from an angle-section 6 to the adjacent transverse edge.

The sub-assemblies 3 and 4 are joined together along their free edges by means of inter-locking sections 9 and 10, shown more clearly in Fig. 2, which illustrates the sections 20 just before engagement. The sections 9, 10 comprise lips 9a, 10a and shoulders 9b, 10b respectively. When, from the position shown in Fig. 2, the sub-assembly 3 is rotated into a horizontal position, the shoulders 9b and 10b abut and a close-fitting, water-tight seal is obtained. The sub-assem-25 blies are then secured together by means of side fittings 11, which are secured by screws or bolts to the angle-sections 6 and edging 7.

Mounting of the garage door within the door frame is carried out in conventional manner.

It will be seen that the sub-assemblies of a garage door according to the present invention are of such dimensions that they may be transported without difficulty, for example laid to ether in a single flot packare, within the rear section of a normal hatch-back saloon car or upon a standard roof-rack.

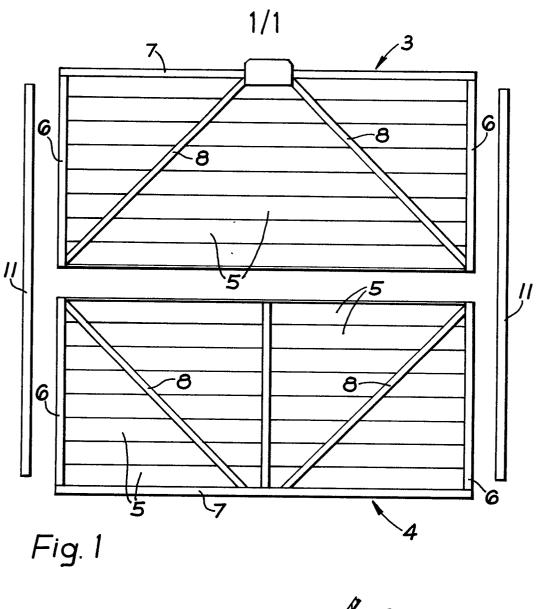
CLAIMS

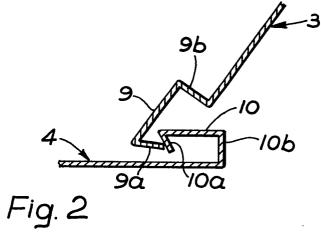
-)

- 1. An improved garage door, characterised in that it comprises at least two sub-assemblies, which together may be interlocked to form a door of the desired dimensions, each such sub-assembly having one or more bracing struts running at an angle relative to the edges of said sub-assembly and confined essentially within the limits thereof.
- 2. An improved garage door according to claim 1, characterised in that it comprises two sub-assemblies of similar or equal dimensions.
- 3. An improved garage door according to claim 1 or claim 2, characterised in that the sub-assemblies interlock along a horizontal join.
- 4. An improved garage door according to any of the preceding claims, characterised in that each sub-assembly has one or two bracing struts running diagonally between opposite corners thereof.
- 5. An improved garage door according to any of claims 1 to 3, characterised in that each sub-assembly has two bracing struts, each running between, and being secured to, adjacent sides thereof such that, in the assembled door, each corner of the door is braced across.
- 6. An improved garage door according to any of the preceding claims, characterised in that it comprises two sub-assemblies, each provided with reinforcement on three sides thereof, the remaining side of each sub-assembly being the one by which

the sub-assemblies are joined together.

- 7. An improved garage door according to any of the preceding claims, characterised in that the means of joining together of the sub-assemblies comprises adjacent edges which interlock so that linear relative movement apart of the sub-assemblies in the plane of the door is restricted or prevented, and edge strips extending down the sides of the assembled door to prevent relative movement in a direction transverse to said plane.
- 8. An improved garage door according to claim 7, characterised in that said interlocking adjacent edges each comprises a re-entrant lip and a shoulder transverse to the plane of the door (Fig. 2) such that, when the respective lips have been engaged, the sub-assemblies may be relatively rotated so that the shoulders abut and relative movement apart of the sub-assemblies in the plane of the door is prevented.







### **EUROPEAN SEARCH REPORT**

Application number

EP 85 30 1715

	<del></del>	SIDERED TO BE RELEVAN	~	CLASSIFICATION OF THE
Category		th indication, where appropriate, vant passages	Relevant to claim	APPLICATION (Int. Cl.4)
х		(COLOMBINI) ines 15-28; column column 3, line 26;	1-3,7	E 06 B 3/70
Y		•	4-6,8	
Y	US-A-2 597 786 * Column 2, 1 line 5; figures	ine 39 - column 3,	4	
A			1,3,7	
Y	BE-A- 644 863 ENGINEERS)	 (WESTLAND	5	
	* Figure 1 *			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
Y	US-A-2 948 956 * Column 1, 1 line 44; figure	ine 51 - column 2,	6	E 06 B
A			1-3	
Y	DE-A-1 953 746 * Page 6, lin 12; figures 1,6	e 5 - page 7, line	8	
	-	/-		
	The present search report has i	peen drawn up for all claims	-	
Place of Search Date of Completion of the sear		Date of completion of the search	DEPOC	PRTEK F.
Y: pa do A: teo	CATEGORY OF CITED DOCI rticularly relevant if taken alone rticularly relevant if combined w cument of the same category innological background n-written disclosure ermediate document	E : earlier pat after the fi vith another D : document L : document	ent document, iling date t cited in the app t cited for other of the same pate	lying the invention but published on, or plication reasons ont family, corresponding

EPO Form 1503. 03.82



# EUROPEAN SEARCH REPORT

Application number

EP 85 30 1715

	DOCUMENTS CONS	Page 2		
Category		h indication, where appropriate, ant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI.4)
A	of relev US-A-2 804 953	(BUEHLER)  ne 15 - column 4,		
	The present search report has be present search THE HAGUE	Date of Employion Pf & Search		RTE <sup>E</sup> Xaminer
X : par Y : par do A : ted O : no P : int	CATEGORY OF CITED DOCL rticularly relevant if taken alone rticularly relevant if combined w cument of the same category chnological background n-written disclosure ermediate document	IMENTS T: theory or E: earlier par after the interpretation of the country of the	of the same pate	ying the invention but published on, or clication reasons nt family, corresponding