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54 Wrench and wrench assembly.

(57) A wrench assembly for making and breaking connections between tubular members, such as a drill string and a top drive sub. The wrench assembly consists of a lower wrench (33) and an upper wrench (31). The lower wrench (33) has a curved gate arm (41) and a curved latch arm (43) pivotable between an open position and a closed position. The gate arm (41) has a plurality of teeth on its outer surface, and the latch arm (43) has a plurality of teeth on its inner surface, for locking engagement with the teeth on the gate arm (41). The lower wrench (33) also has a clamping cylinder (61) and a die block (59) for forcing the tubular member against the gate arm (41). The upper wrench (31), mounted above the lower wrench (33), has a semicircular plate (65). At least one spline (67) is mounted on the interior surface of the semicircular plate (59) for engagement with at least one spline on the top drive sub. A fluid cylinder (71) is provided for applying torque to the wrenches to rotate one of the wrenches with respect to the other wrenches.

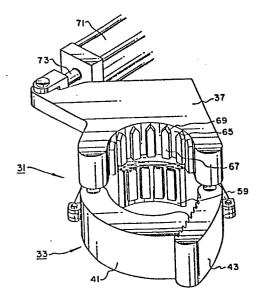


Fig. 4



## **EUROPEAN SEARCH REPORT**

. Application number

EP 85 63 0095

	DOCUMENTS CONSI	CLASSIFICATION OF THE		
ategory		indication, where appropriate, int passages	Relevant to claim	APPLICATION (Int. Cl.4)
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	* Column 1, line line 7 *	54 - column 2,	1	
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A	US-A- 4 200 010	HEWITT)	 	
	* Column 5, lines	33-49, 57-63 *	1	
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	* Column 7, line	67 - column 8,	1	
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Place of search		Date of completion of the search	<u> </u>	Examiner
	The Hague	25-04-1986		SOGNO
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CLAIMS INCURRING FEES						
and the state of t						
The present European patent application comprised at the time of filling more than ten claims.						
	All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.					
	Only part of the claims fees have been paid within the prescribed time limit. The present European sea report has been drawn up for the first ten claims and for those claims for which claims fees have been paid,					
		namely claims:				
		No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.				
х	LA	CK OF UNITY OF INVENTION				
		Division considers that the present European patent application does not comply with the requirement of unity of				
name	ılv.	) Claims 1,2: Wrench with arms having latching teeth				
	2	) Claims 3-5: Wrench assembly with a semi-circular plate adated to engage at least one spline on a top drive sub.				
		sprine on a cop drive sub.				
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[		All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.				
[		Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid,				
		namely claims:				
[	X	None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims,				
		namely claims: 1,2				