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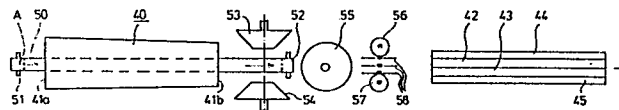
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54 **A method of cutting round timber.**

57 A method of cutting round timber such as logs (40) into pieces, in which method the timber is cut in the process line with parallel cuts and with cuts obliquely positioned with respect to the parallel cuts. Two or more oblique pieces are cut from the log (40) with one orientation, the same direction being maintained throughout the whole cutting process, and, when required, also spars, planks, and/or boards are cut at the same time. Cuts parallel with each other and cuts that are obliquely positioned in respect with the parallel cuts are simultaneously made by means of organs (53, 54, 55, 56, 57, 57) arranged in succession and/or side by side. The object of the invention is to afford a more economical timber cutting method through savings in raw material and labour costs, through improved feasibility of the plant arrangement, and through a reduction in the plant construction costs.





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# EUROPEAN SEARCH REPORT

0167013

Application number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 85107022.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	DE - A1 - 3 018 985 (FRANCIOSI) * Totality * --	1	B 27 B 1/00
A	US - A - 3 552 457 (BOS) * Fig. 8,9 * ----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			B 27 B
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 25-06-1987	Examiner TRATTNER
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	