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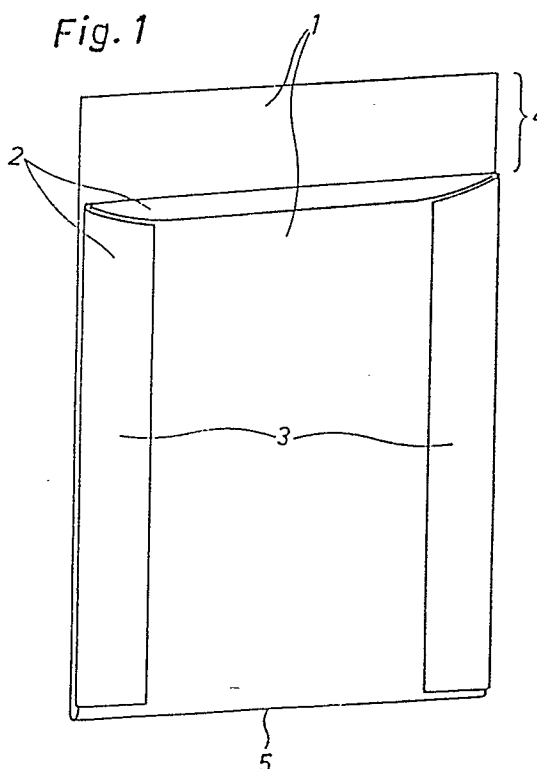
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54 **Packaging bag and method for its fabrication.**

57 The invention relates to a cardboard-made bag-like package and a method for the fabrication thereof. The package is fabricated of two separate cardboard sheets (1, 2) of which the longer and narrower cardboard sheet (1) is double-folded along a folding line (5) that forms the package bottom. The shorter and wider cardboard sheet (2) is adhered to one of the folded halves of longer cardboard sheet (1) in order to provide the package with a double wall, from whose top edge the end zone (4) of longer cardboard sheet (1) extends for forming a package closing flap. Side strips (3) of shorter cardboard sheet (2) are folded around the side edges of the other folded half of longer cardboard sheet (1) and adhered to its outer surface. The package can be fabricated at a high rate of production from cardboard webs delivered from supply rollers without cutting waste pieces.

*Fig. 1*





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# EUROPEAN SEARCH REPORT

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Application Number

EP 85 10 6980

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	US-A-3 124 299 (STONE et al.) * claim 1; figures 1-4 * ---	1,2	B 65 D 30/00 B 65 D 30/10
A	US-A-3 552 640 (YOUNG) * claims 1, 2; figures 1-4 * ---	1,2	
A	FR-A- 579 760 (PERRIN ET ROUX) * abstract; figures 3, 7 * -----	1,2	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 5/00 B 65 D 27/00 B 65 D 30/00
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
BERLIN	27-12-1987	GRUNFELD D.P.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	