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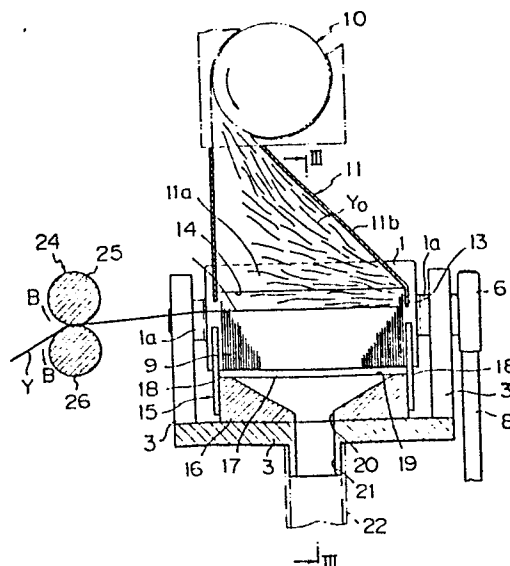
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(54) **Device for producing yarn.**

(57) A device for producing a yarn from a staple fiber, comprising a pair of twisting rollers (1,2) rotatable in the same direction and arranged in a manner confronting each other with a small gap (G) between peripheral surfaces thereof, a spinning zone being formed on the upper surfaces of the twisting rollers (1,2) in the vicinity of confronting portions of the rollers for condensing staple fibers to form a fiber bundle, at least one of the twisting rollers being provided with a plurality of grooves (9) on at least one part of a peripheral surface thereof; a first duct (11) for supplying a separated staple fiber, provided with an outlet opening disposed closely above the spinning zone; a second duct (15) for sucking air, provided with an outlet opening disposed to confront the outlet opening of the first duct (11) while intervened by the spinning zone so that the air is sucked from the spinning zone through a channel formed by the grooves; and means (24) for withdrawing the fiber bundle from the spinning zone in a direction substantially along an axis of the twisting rollers to form a yarn.

*Fig. 2*





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	AT-A- 338 666 (DR. E. FEHRER GmbH & CO. KG) * Page 2, lines 13-30, 34-43 * & JP-B-55 23 929	1-5	D 01 H 1/135 D 01 H 7/885
Y	DE-A-2 810 184 (BARMAG BARMER MASCHINENFABRIK AG) * Claims 1,4,5; page 9, line 23 - page 10, line 6 *	1-5	
P,X	DE-A-3 307 082 (F.u.H. STAHLER) * Claims 1,7-9,19 *	1-5	
P,X	DE-A-3 308 249 (F.u.H. STAHLER) * Claims 1,12 *	1-3	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			D 01 H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 26-02-1987	Examiner HOEFER W.D.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

