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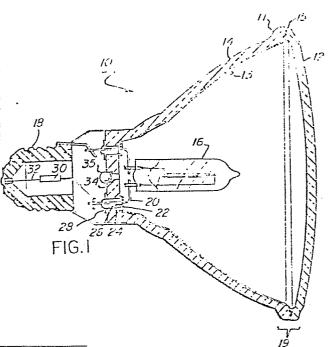
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(54) Bonded beam lamp.

(57) An electric lamp having an envelope, formed from a lens and a reflector that are sealed together by adhesive means, a light source and a base. The adhesive means has a curing temperature that is equal to or higher than the operating temperature of the lamp and a higher index of thermal expansion than the lens and reflector material. The adhesive means includes an epoxy, that is either heat or ultraviolet curable, which is disposed on the sealing surfaces of the glass lens and reflector. Sealing in this fashion obviates the need for flame sealing the glass lens and reflector together and results in a lamp that is substantially free from thermally induced strains in either the lens or the reflector.





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## EUROPEAN SEARCH REPORT

Application Number

EP 85 11 1047

				EP 85 11 1	
	DOCUMENTS CONSI	DERED TO BE RELEVA	NT		
Category	Citation of document with in of relevant pa	ndication, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)	
A	GB-A-2 063 448 (WA * Page 1, line 117 figure 1 *	GNER ELECTRIC)	1,9	H 01 K 1/36 H 01 K 3/12	
A	FR-A- 944 095 (COI	MPAGNIE DES LAMPES)		·	
de de la companya de				TECHNICAL FIELDS	
				SEARCHED (Int. Cl.4)	
				H 01 K 1/00 H 01 K 3/00	
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	The present search report has be	en drawn up for all claims			
Place of search Date of completion of the search			<u> </u>	Examiner	
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X: part Y: part docu A: tech O: non-	CATEGORY OF CITED DOCUMEN icularly relevant if taken alone icularly relevant if combined with another interest of the same category nological background written disclosure mediate document	E: earlier patent de after the filing of the comment cited L: document cited	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons  &: member of the same patent family, corresponding document		