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EUROPEAN PATENT APPLICATION

21 Application number: 85111055.1

51 Int. Cl.³: **H 01 K 1/18**
H 01 K 3/06

22 Date of filing: 02.09.85

30 Priority: 04.09.84 US 647287

43 Date of publication of application:
12.03.86 Bulletin 86/11

88 Date of deferred publication of search report: 12.10.88

84 Designated Contracting States:
BE DE FR GB NL

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54 **Bridgeless tungsten halogen lamp.**

57 A single-ended, tungsten halogen lamp having a tubular hard glass envelope containing an inert gas and a halogen, preferably bromine, therein. An improved bridgeless support structure is provided in which a wire support is attached to one end of a pair of filament coils. The wire support extends in two directions from the point of attachment and includes two extension portions which are each secured in the press-sealed base portion of the envelope to provide a fixed filament support with improved shock resistant capabilities and with reduced possibility of contamination due to elimination of the bridge element. A method of making the lamp is also described.

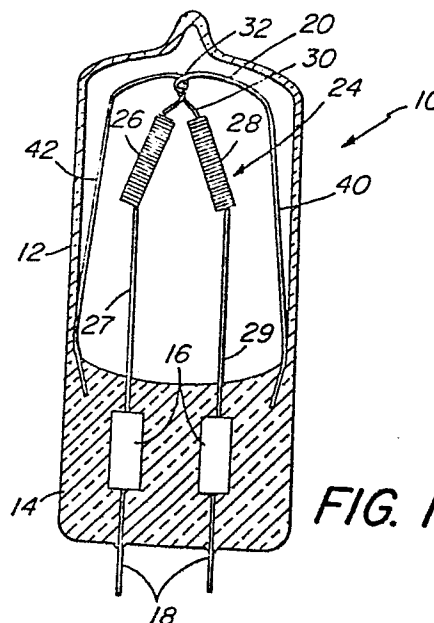


FIG. 1



European Patent
Office

EUROPEAN SEARCH REPORT

0173995

Application Number

EP 85 11 1055

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	FR-A-1 381 868 (COMPAGNIE DES LAMPES) * Page 2, right-hand column, lines 23-58; figure 4; page 2, left-hand column, lines 23-40; figures 1,2 *	1-10	H 01 K 1/18 H 01 K 3/06
A	US-A-3 403 280 (J.G. CARDWELL) * Whole document *	1-10	
A	US-A-4 208 608 (H.G. ANDERSON) * Whole document *	1,7	
A	FR-A-1 563 565 (WESTINGHOUSE) * Page 5, lines 5-11; claim 1; figures 1,4 *	1-10	
D,A	US-A-4 415 833 (J.E. OETKEN et al.)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			H 01 K 1/00 H 01 K 3/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-07-1988	Examiner ASSI
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			