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64 Method and apparatus for high density paper.

(5) A method and apparatus to produce a relatively dense high quality paper suitable for multi-colour printing are provided. The paper web is super/soft-calendered while at a moisture content of between about 15 to about 55% and the web is subsequently treated to futher reduce its moisture content. This procedure prevents galvanizing of the sheet which normally would occur using prior art techniques.



## EUROPEAN SEARCH REPORT

DOCUMENTS CONSIDERED TO BE RELEVANT				EP 85111573.3
Category	Citation of document of re	with indication, where appropriate, levant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI 4)
Α	AT - B - 2 219  * Totality	<del></del>		D 21 F 9/00 D 21 F 11/00
А	<u>US - A - 3 096</u> * Fig. 1a,1b	233 (RAPPAPORŢ) * .		
			·	
		,		TECHNICAL FIELDS SEARCHED (Int. CI 4)
		·		D 21 F
				•
	The present search report has b	, veen drawn up for all claims		
Place of search Date of com		Date of completion of the search		Examiner
•		22-10-1986		HOFMANN
r : partii docu A : techr D : non-i	CATEGORY OF CITED DOCL cularly relevant if taken alone cularly relevant if combined with ment of the same category nological background written disclosure mediate document	E : earlier pa after the i D : documen L : documen	nling date it cited in the appl it cited for other re of the same patent	ing the invention ut published on, or