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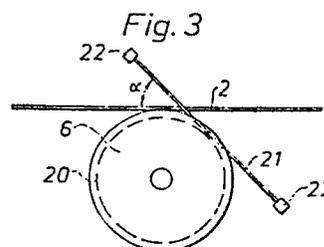
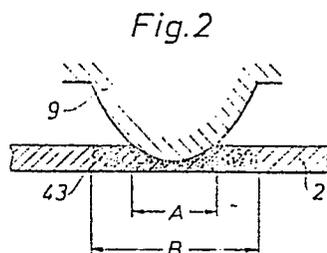
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54 **A method for the manufacture of a paper web with decorative edge cutting.**

57 A method for the manufacture of letter paper (45) resembling handmade paper with decorative, irregular outer edges. The paper web (2) is compressed in the separating zone (43,44) by means of cooperating rollers and then torn or cut in the compressed region (A) by a tearing or cutting device (stations II and V).





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	CH-A- 318 840 (GOESLER) * Page 1, lines 1-25,49-57; page 2, lines 9-31; figures 1-3 *	1,3,5,6	B 26 F 3/02 D 21 F 13/00
A	---	4	
Y	FR-A-2 089 660 (DU PONT DE NEMOURS) * Page 2, lines 4-9; page 3, line 24 - page 4, line 3; figures 2A,2B *	8	
Y	US-A-2 026 754 (STAFFORD) * Page 2, lines 24-33; figures 1-8 *	8	
A	US-A-1 470 675 (ARMSTRONG) * Page 1, lines 36-44,71-105; figures 2,3 *	2,4	
A	US-A-3 666 151 (DYER) * Column 2, lines 71-75 *	7	
A	GB-A- 551 379 (WILLIAMS) * Page 1, lines 83-87 *	7	
A	GB-A- 282 620 (MOES)		
A	US-A-1 761 051 (RIVARD)		
A	US-A-1 616 211 (ARMSTRONG)		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 26 F B 26 D D 21 F
Place of search	Date of completion of the search	Examiner	
THE HAGUE	15-12-1987	HUGGINS J.D.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone		T : theory or principle underlying the invention	
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