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54 **A pressure fluid dispenser and method of making the same.**

57 In a dispenser of the kind used for dispensing a fluid by applying pressure on a container, a bag assembly 10 is provided with a tubular pleated bag 12, a ribbed coating 24 being formed over the bag 12 by dipping. After the bag 12 is filled to capacity with a fluid, pressure is maintained on the bag (12) by an energy tube 26. As the fluid from the bag 12 is selectively discharged causing the bag 12 to collapse, the bag 12 folds along the pleats under the influence of the coating 24 until substantially all of the fluid has been removed.

The assembly 10 is made by forming the bag 12 into a pleated shape and then dipping the bag 12 into a suitable material to form a coating 24 with beads. After the coating 24 dries the bag 12 is inserted into the energy tube (26).

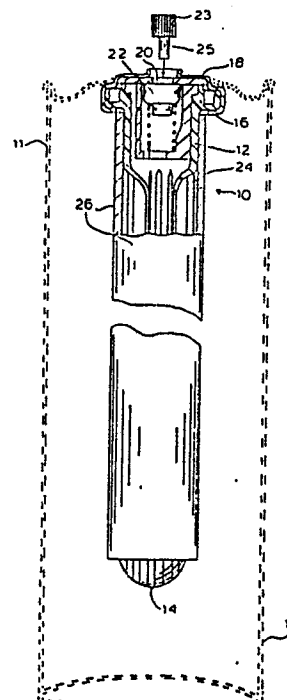


FIG.1



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EUROPEAN SEARCH REPORT

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EP 85 11 2729

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A,D	US-A-4 387 833 (VENUS) * claims 1, 5-8, 11, 37, figures 1, 8, 9 *	1-3,7,8 ,11	B 65 D 83/00
A	US-A-3 767 078 (GORTZ et al.) * claims 1, 12-14; figures 1, 30, 31 *	1-3	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 83/00
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 05-02-1988	Examiner GRUNFELD D.P.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			