11) Publication number:

**0 178 88**6

**A2** 

(12)

## **EUROPEAN PATENT APPLICATION**

(21) Application number: 85307376.5

(51) Int. Cl.4: B 41 J 3/04

(22) Date of filing: 14.10.85

30 Priority: 16.10.84 US 661701

43 Date of publication of application: 23.04.86 Bulletin 86/17

Designated Contracting States:
BE CH DE FR GB IT LI LU NL

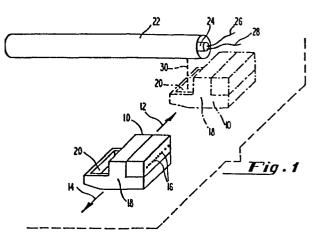
71) Applicant: Exxon Research and Engineering Company P.O.Box 390 180 Park Avenue Florham Park New Jersey 07932(US)

(72) Inventor: Mikalsen, Arthur Knolicrest Road Carmel New York 10512(US)

(74) Representative: Mitchell, Alan et al, ESSO Engineering (Europe) Ltd. Patents & Licences Apex Tower High Street New Malden Surrey KT3 4DJ(GB)

[54] Ink jet apparatus and method of operating the same.

(10) Hot melt ink is maintained in a solid state. When ink is called for in the reservoir (18) of a scanning imaging head (10), the head is moved to a refill position coupled to the solid state ink, whereupon the ink is melted coupled into the reservoir of the imaging head.



This invention relates to an ink jet wherein the ink within the jet is of the phase change type which may be referred to as hot melt ink.

The phase change or hot melt ink of the type utilized in an ink jet is characteristically solid at room temperature. When heated, the ink will melt to a consistency so as to be jettable. The hot melt ink may be jetted from a variety of apparatus.

When employing ink in a liquid state, the delivery of ink is, of course, dictated by the liquid state. Typically, the ink is contained within a closed vessel of some sort prior to delivery to the ink jet. When employing hot melt ink, the delivery of the ink requires different solutions in order to provide a reliable supply and minimize operator intervention. At the same time, it is undesirable to heat an entire supply of hot melt ink at all times since the extended cooking of the hot melt ink may result in degradation of the ink.

In a melt-on-demand system for supplying ink to a reservoir carried by an ink jet in an imaging head is disclosed, extended cooking of the ink is avoided as well as the resulting degradation of ink. The amount of ink which may be utilized in such a system is limited by the amount of ink which may be carried on imaging head.

According to the invention from one aspect there is provided a method of operating an ink jet apparatus characterized by the following steps:

storing ink in solid state form at a fixed location;

scanning at least one ink jet and an associated reservoir;

periodically moving said ink jet(s) and associated reservoir to a refill position adjacent said fixed location on demand;

melting solid state ink at said fixed location; and directly filling said reservoir with said melted ink.

According to the invention from another aspect there is provided ink jet apparatus characterized by:

a scanning ink jet head including an ink reservoir and at least one ink droplet ejecting jet;

a fixed solid state ink supply;

means for periodically moving said ink jet head to a refill position adjacent said ink supply; and

means for heating and melting said solid state ink and flowing said melted ink directly into said reservoir when said head is in said refill position.

It will be appreciated that at least some embodiments of this invention can provide a hot melt ink delivery system in which operator handling of the ink is minimized, an ink may be reliably supplied to the ink jet apparatus, extended heating and resulting degradation of the ink are minimised, and a large supply of ink is provided without requiring operator invention.

Accordingly, in putting the present invention into effect, ink in solid state form is stored at a fixed location and a movable imaging head comprises at least one ink jet and an associated reservoir. The imaging head is moved to a filling position adjacent to the fixed location where the ink is stored and the solid state ink is melted to a liquid state form to fill the reservoir of the imaging head. The moving of the head to a filling position, melting and the filling of the reservoir may be repeated on demand whenever ink is needed.

In a preferred embodiment of the invention, the solid state ink comprises a block of ink with a heating means in thermal communication with an extremity of the block. The block is advanced so as to be maintained in thermal communication with the heating means which is energized on demand when ink is required.

For a better understanding of the invention and to show how the same may be carried into effect, reference will now be made, by way of example, to the accompanying drawings, wherein:-

Fig. 1 is a perspective view of an ink jet apparatus representing a preferred embodiment of the invention;

Fig. 2 is a sectional view of the ink supply of Fig. 1; and

Fig. 3 is a block diagram of control apparatus for the apparatus shown in Fig. 1.

Referring to Fig. 1, an ink jet apparatus is disclosed including a head 10 mounted for movement along a scanning path depicted by arrows 12 and 14. The head 10 includes ink jet imaging systems supplying an array of ink jets having orifices 16. The head 10 includes an on-board reservoir 18 supplied by a trough 20 located at the rear of the head 10.

The reservoir 18 is of a limited capacity. In other words, the reservoir 18 is capable of storing a volume of ink which is heated by a heater not shown so as to assure the operation of the ink jets for a reasonable period of time for a reasonable rate of printing. However, the volume of ink is limited.

In order to supply further ink to the reservoir 18 of the head 10 to the reservoir 20, the head 10 is capable of movement to a refill position shown in phantom. In the refill position, the head 10 is located below a supply of ink in solid state form which is capable of being converted to a melted state by heating. As shown, the supply comprises a tubular housing 22 with a heater 24 electrically supplied by leads 26 and 28. As shown in Fig. 1, the trough 20

when positioned adjacent to the supply of ink in tubular housing 22 is properly positioned so that melted ink may flow into the trough 20 along a path 30. In this manner, the reservoir 18 within the head 10 may be filled.

Once filled, the reservoir 18 and the head 10 are moved back into the scanning position away from the supply of hot melt ink. Periodically, it is necessary to move the head 10 back to the refill position shown in phantom in Fig. 1 so as to permit subsequent sequential melting of the hot melt ink within the tubular housing 22. It will therefore be appreciated that the volume of ink within the housing 22 when the supply is full substantially exceeds that volume of ink which is contained within the reservoir 18 of the head 10 at any given time.

Referring now to Fig. 2, the tubular housing 22 is shown as housing a helical spring 32 which abuts a fixed member 34 secured to the housing 22 by screw 36. The other end of the spring 32 abuts a movable insert 38 which is in contact with one extremity of a block of ink 40 in solid state form. The other end of the block 40 abuts a groove 42 juxtaposed to the heater-24 which is enclosed within a housing 44 held in place by a screw 46. The groove 42 allows ink to flow into the opening 50. The housing 44 includes a thermistor 48 or other temperature sensing element.

As the heater 24 is elevated in temperature, the extremity of the block 40 abutting the plate 42 will melt. The melted ink then flows through the groove 42 and into the aperture 50 in the tubular housing 22. It is flow from the aperture 50 which creates the flow of melted ink 30 shown in Fig. 1.

As also shown in Fig. 2, the housing 22 includes apertures 52 and 54 associated with a light source 56 and a light detector 58. When a sufficient quantity of ink 40 is present to block the light from the source 56 from being detected by the detector 58, the resulting signal generated by the detector indicates an adequate quantity of ink 40. However, when the quantity of ink 40 is no longer capable of blocking the detector 58, the detector 58 will indicate a low supply. This will be more fully described in connection with Fig. 3.

Referring now to Fig. 3, a heater control 60 energizes and de-energizes the heater 24. In order to control the temperature of the heater 24, the heater control 60 is responsive to a signal from the thermistor 48.

preferably, the heater 24 is energized for a predetermined length of time whenever a refill of ink is called for in the reservoir 18. This predetermined length of time is under the control of a timer 62 which supplies an input to the heater control. It is, of course, important to only set the timer to initiate heating when ink is called for in the reservoir 18. This is determined by a level detect circuit 64 which receives a suitable level indicating signal from the reservoir. However, the timer 62 can only be set when the detector 58 indicates an adequate supply of ink 40 as shown in Fig. 2.

For this invention, it is important that the melting only be initiated when the head 10 is in the proper position beneath the tubular housing 22. For this purpose, a position sensor 66 enables the heater control when the head 10 is in proper position.

Although a preferred embodiment of the invention has been shown and described, it will be understood that other embodiments and modifications will fall within the scope of the invention as set forth in the appended claims. For example, it is possible to eliminate the heater plate 42 and utilize a supply of solid state ink which contains a heater element extending throughout the length of the ink. Where such an ink supply is utilized, the spring 62 for advancing the ink may be eliminated. On the other hand, where a heater plate is utilized, it may be desirable to provide means other than the spring 32 to advance the ink. It will also be appreciated that it may be desirable to provide for separability between the housing 22 and the heater housing 44 as well as the optical detecting system including the light source 56 and the light detector 58. It will also be appreciated that the housing 22 may be rotated 900 for topographical purposes.

## CLAIMS:

1. A method of operating an ink jet apparatus characterized by the following steps:

storing ink in solid state form at a fixed location;

scanning at least one ink jet and an associated reservoir;

periodically moving said ink jet(s) and associated reservoir to a refill position adjacent said fixed location on demand;

melting solid state ink at said fixed location; and directly filling said reservoir with said melted ink.

- 2. A method according to claim 1 including repeating the aforesaid steps according to ink consumption requirements.
- 3. A method according to claim 1 or 2, wherein said solid state ink is melted sequentially at said fixed location and said ink jet(s) and associated reservoir are periodically moved to said refill position adjacent said fixed location for receiving sequentially, melted portions of said solid state ink.
- 4. A method according to any preceding claim, wherein the volume of ink stored in solid state form exceeds the volume of ink in said reservoir.

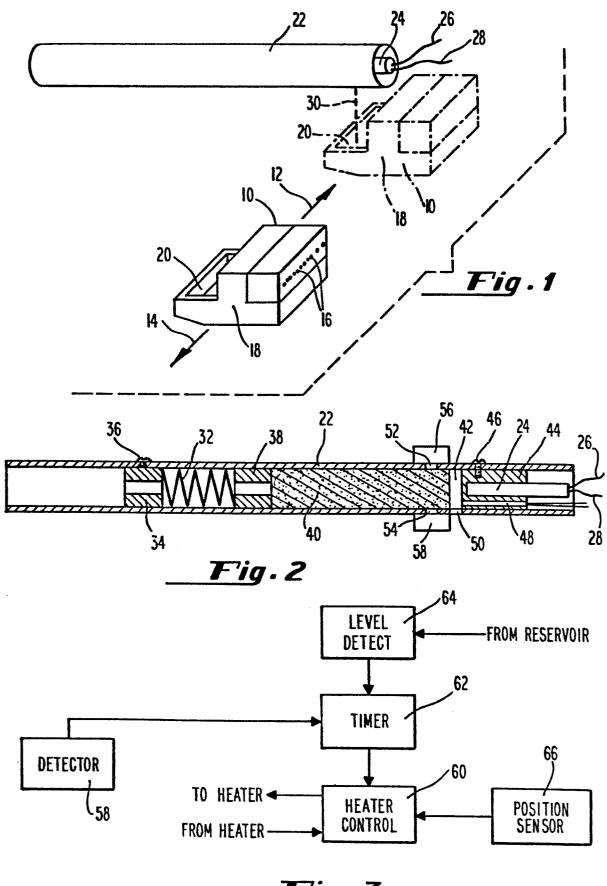
- 5. A method according to any preceding claim, including the step of inhibiting melting of said solid state ink when said ink jet(s) and associated reservoir are not adjacent said fixed location.
  - 6. Ink jet apparatus characterized by:
- a scanning ink jet head including an ink reservoir and at least one ink droplet ejecting jet;
  - a fixed solid state ink supply;

means for periodically moving said ink jet head to a refill position adjacent said ink supply; and

means for heating and melting said solid state ink and flowing said melted ink directly into said reservoir when said head is in said refill position.

- 7. An ink jet apparatus according to claim 6, wherein said solid state ink is in the form of a block.
- 8. An ink jet apparatus of claim 6 or 7, wherein said means for heating and melting said solid state ink comprises a plate in thermal communication with an extremity of said block.
- 9. An ink jet apparatus according to any one of claims 6 to 8, including means for advancing said block to maintain an extremity of said block in thermal communication with said heating and melting means.

10. An ink jet apparatus according to any one of claims 6 to 9, including means for inhibiting said heating and melting means when said head is not in said refill position.



\_\_Fig. 3