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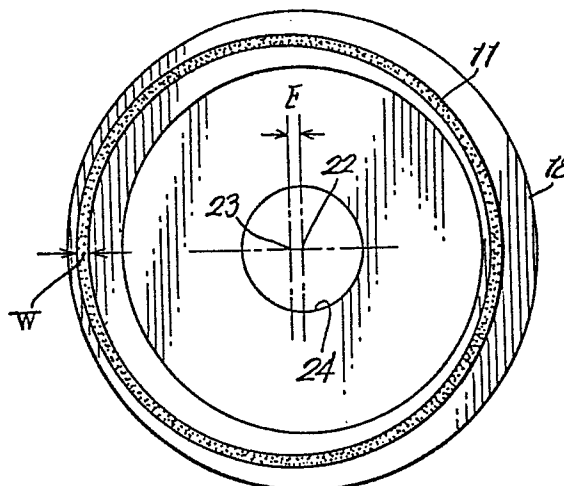
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(54) Cup-type grinding wheel.

(57) A cup-type grinding wheel comprising an annular-shaped grinding body 11 eccentrically mounted on a wheel spindle stock 18 having a coaxis 23 with a non-eccentric rotary axis 22. In this way, only the grinding body 11 is eccentrically rotated to flatly grind the whole grinding surface without producing a projection (hitherto 20) at the central portion of a workpiece 12 to be ground.

FIG. 2.





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EUROPEAN SEARCH REPORT

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EP 85 30 7436

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	DE-C- 804 762 (E. KRUSIUS) * Claims 2,5; figure 1 * ---	1,3,6	B 24 D 7/02
X	DE-A-1 777 089 (E. WINTER) * Page 4, paragraph 2; page 6, last paragraph; figures 1,3 * ---	1,2,4,6	
X	DE-A-1 652 901 (INDIAM) * Figure 2 * ---	1	
X	FR-A-2 535 640 (L.T.T.) * Figure 3b * ---	1	
X	DE-A-2 026 903 (J. KÖNIG) * Figure 2 * ---	1	
X	FR-A-2 361 195 (G. MULLER KUGELLAGERFABRIK KG) * Figure 11 * -----	5	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 24 D B 24 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25-05-1988	Examiner KORTH C-F.F.A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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