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54 **Wall cladding.**

57 A method of forming a cladding panel (2,4,6) comprising laying down a flexible mould of polyurethane having a plurality of regularly arranged pockets, inserting into said pockets a plurality of slips or tiles (2), applying to said mould and said slips or tiles a layer of a fixative (4) so as to bond said slips or tiles together, allowing said fixative to set, and removing the formed panel from said mould. A layer of insulant material (6)

may be applied to the fixative prior to the setting thereof.

In cladding a wall with a plurality of panels formed in accordance with the invention, the panels are secured to the wall by passing fixing means through the panels, and thereafter placing filler slips extending between adjacent panels so as to conceal said fixing means.

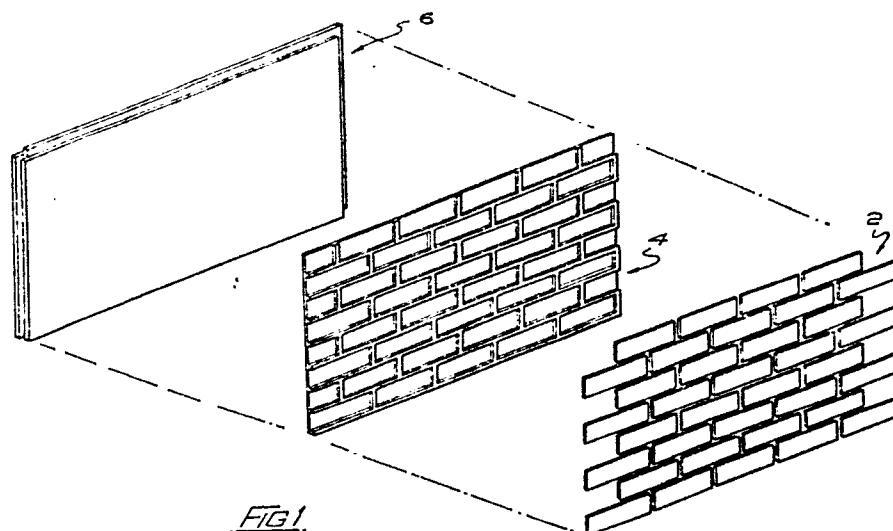


FIG. 1



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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	CH-A- 513 703 (KALBERMATTEN) * Whole document *	1,2	B 28 B 1/16 B 28 B 19/00 B 28 B 23/00 E 04 F 13/08
Y	GB-A-2 019 469 (FONDERIA ELETTRICA) * Page 2, lines 64-94; figures 1,2,9 *	1-3,5,6	
Y	DE-A-2 525 768 (SCHÜTT) * Whole document *	1,3	
Y	FR-A-1 460 798 (MERAT) * Whole document *	1,3,5,6	
Y	AU-B- 412 710 (ELTON) * Whole document *	1,5,7	TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
Y	BE-A- 815 033 (DE BACKER) * Claim 1; figures 1-10 *	7	B 28 B E 04 C E 04 F
Y	US-A-3 755 521 (YOUNG) * Whole document *	7	
Y	US-A-2 017 587 (DENNIS) * Whole document *	1,3,8	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 28-04-1987	Examiner BOLLEN J.A.G.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



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DOCUMENTS CONSIDERED TO BE RELEVANT				Page 2
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)	
Y	US-A-1 809 504 (CARVEL) * Page 2, lines 62-98; figures 12-14 * -----	8		
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